



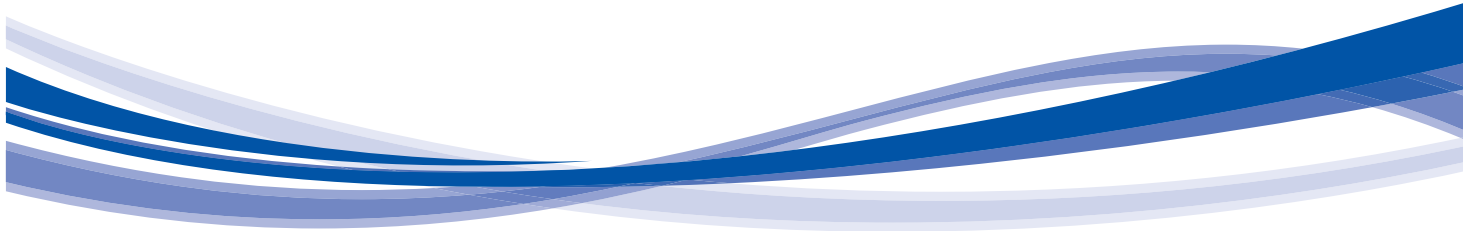
Turn to the experts

## Advanced Product Data

WeatherExpert®

Packaged High Outdoor Air Systems

6 to 10 Nominal Tons



WeatherExpert™



48LC\*H Sizes 07-12

Packaged Direct Expansion (DX) Cooling With Gas Heat

50LC\*H Sizes 07-12

Packaged Direct Expansion (DX) Cooling With No Heat or Electric Heat

**Carrier's WeatherExpert® packaged high outdoor air systems offer high efficiency, application flexibility, and rugged performance, while being easy to install, simple to maintain, and delivering the reliability you expect from Carrier.**

The Carrier WeatherExpert 48/50LC\*H packaged high outdoor air system is a

special configuration of the Carrier WeatherExpert 48/50LC packaged rooftop unit that has been optimized for use in applications requiring high percentages of outdoor air (up to 100%). The 48/50LC\*H optimization includes the addition of new features and options, such as modulating hot gas reheat, modulating heat, and energy recovery, that allows the unit to operate at a wide range of entering air conditions and airflows needed for high outdoor air operation.

Carrier SmartVu™ controls have also been added to provide operation of the new modulating components and allow the control flexibility needed for use in a variety of high outdoor air applications.

NOTE: This document is an advanced release product data. The information contained within is subject to change, deletion or notation.

**Carrier SmartVu™ Controls**

- 7" touchscreen display
- Flexible configuration
- Standalone, thermostat or networked operation
- Carrier i-Vu® Compatible

**Refrigerant Circuit**

- 6, 7.5, and 10 ton capacities
- High efficiency design
- Three compressor stages
- Modulating low load valve
- Puron® (R-410A) Refrigerant

**Construction**

- Galvanized construction
- Painted exterior
- Hinged access panels
- Heavy gauge base rail

**EcoBlue™ Indoor Fan**

- Vane axial blower
- Direct drive ECM motor
- Medium or high static motors
- No belts or pulleys
- Multiple control methods

**Indoor Air Coils**

- Large face area Al/Cu evaporator coil
- Hot gas reheat (HGRH) coil with modulating control
- Optional coated coils

**Gas Heat (48 Series)**

- High temperature rise stainless steel heat exchanger
- Multiple capacity options
- 5:1 turndown or 10:1 modulating control

**Outdoor Air/Exhaust Options**

- Ultra Low Leak economizer with barometric relief
- EnergyX® energy recovery system with power exhaust

**Electric Heat (50 Series)**

- High temperature rise design
- Multiple capacity options
- Silicon rectifier (SCR) modulating control

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## High efficiency

WeatherExpert® units are designed with efficiency in mind. Full load cooling efficiencies of up to 13.1 EER are achieved using efficient scroll compressors, large face area evaporator and condenser coils, and high efficiency electronically communicated condenser fan motors (ECM).

Heating, ventilation, and air conditioning (HVAC) units, including high outdoor air systems, spend most of their operating life at less than full load conditions, so part load efficiency is very important. All WeatherExpert units feature a fully active evaporator coil, three compressor stages, and modulated condenser fan operation to achieve a part load cooling efficiency of up to 20.8 I EER.

WeatherExpert high outdoor air units are equipped with an EcoBlue™ vane axial supply fan with direct drive ECM motor to provide efficient operation over a wide range of airflows.

## Application flexibility

The 48/50LC\*H unit is selectable between 6, 7.5, and 10 ton nominal cooling capacities in multiple voltages to meet project requirements. All units are equipped with an EcoBlue supply fan, which is selectable with a medium static (up to 2 in. wg external) or high static (up to 3 in. wg external) motor. Multiple supply fan control methods are available as standard, including constant volume (CV), staged air volume (SAV™), and single-zone VAV (SZ-VAV) control.

Flexibility has also been built into the Carrier SmartVu™ controls on every 48/50LC\*H unit. The controls can be configured for use in a wide variety of applications including single-zone space air conditioning, make-up air, or dedicated ventilation air.

The Carrier SmartVu control can be configured to operate the unit between 0 and 100% outdoor air operation with either fixed or modulating damper control. Stand-alone cooling, heating, and dehumidification operation can be field configured to operate based on a wide variety of control inputs, including space conditions, return air conditions, or outdoor air conditions.

The Carrier SmartVu control can also accommodate third party control, based on customer needs. The unit can be configured for control using a standard 2-stage cool/heat thermostat for easy user operation. More demanding applications can be configured for hardwired or network control of unit demand and modulation of key components.

## Rugged performance

Conditioning high quantities of outdoor air is no easy task, and the 48/50LC\*H unit is up to the challenge. The standard EcoBlue direct drive vane axial supply fan is capable of operating between 130 and 350 cfm/ton at up to 3 in. wg external static pressure.

The 48/50LC\*H refrigeration circuit has been designed to operate in a wide range of conditions with mechanical cooling being available at up to, 115°F (46°C) and down to 40°F (4°C).

Mechanical dehumidification operation is possible up to 115°F (46°C) ambient with up to 105°F (40.5°C) entering the evaporator, and down to 60°F (15°C) ambient entering evaporator. Lower ambient cooling and dehumidification is possible with the economizer or EnergyX™ options.

Cooling and dehumidification can operate at a wide range of airflows, including 140 to 350 cfm/ton full load, and down to 130 cfm/ton at the lowest stage of operation.

## Easy to install

All WeatherExpert high outdoor air systems feature heavy duty, full perimeter base rails with fork pockets and lifting holes to make moving and rigging the unit easy.

The Carrier SmartVu control is factory wired and programmed, saving on installation time and cost. Control interface is accomplished through the included 7 in. touchscreen interface, making setup and configuration a breeze.

The Carrier SmartVu control includes an available component test mode and service test mode to test the cooling, dehumidification, heating, and fan systems to help make equipment start-up easy.

Once start-up and setup are complete, the SmartVu control configuration can be archived in the local controller or the configuration details exported to email to record the unit setpoints and settings.

## Simple to maintain and service

All 48/50LC\*H units include hinged access panels with quarter turn latches and lifting tabs to provide easy access to maintain or service key components; such as filters, compressors, supply fan, or controls.

The Carrier SmartVu control also makes maintenance and service easy by providing reminders when mainte-

nance items, like filter changes, are overdue, or by providing alerts and alarms to indicate when service may be needed.

Factory-installed discharge and suction pressure sensors can allow the user to monitor the refrigerant circuit from the SmartVu control interface or using network points, minimizing the need to connect refrigerant gauges for troubleshooting.

## The reliability you expect

Carrier conducts rigorous testing to ensure each unit will perform as designed. The 48/50LC\*H unit has been tested in Carrier's psychometric labs and in third party labs to verify unit operation and performance. All units compete a run test and quality check to verify system operation prior to shipment. Each unit is shipped with a less-than-truckload (LTL) shipping sleeve to help withstand the rigors of shipping.

Condensate drain pans are made of non-corrosive composite material to help combat corrosion from moisture. Motors are permanently lubricated and metering devices are thermostatic valve style (TXV) to support reliable operation. In addition, the compressors use crankcase heaters, which further enhance the unit's reliability in cold weather climates. All units are backed by Carrier's 5-year compressor parts warranty and 1-year warranty on all other non-consumable parts. Extended parts and labor warranties are available.

## Full standard features

### Construction:

- Heavy duty galvanized base rail with rigging points and fork slots
- Galvanized steel posts, side panels, top panel, and base pan
- Pre-painted exterior panels and primer-coated interior panels tested up to 500 hours salt spray protection
- Hinged access panels with quarter turn latches and lifting handles on key service areas
- Easy starting, no-strip screw feature on unit panels
- Fully insulated with foil faced insulation (R4) throughout the entire air stream of the cabinet
- 2 in. filter track with installed throwaway fiberglass filters
- Corrosive-resistant composite condensate pan is in accordance with ASHRAE standard 62 for sloped

## Features/benefits (cont)



design, and includes provisions for side or bottom drain connection.

- LTL shipping sleeve

### Electrical:

- Available in 208v/230v-3Ph, 460v-3Ph, and 575v-3Ph
- Single point electric connection
- Terminal block
- 5kA short circuit current rating (SCCR)

### Controls:

- Carrier SmartVu™ controls included on all units
- 7 in. touchscreen display
- Supply air temperature and dew-point based control
- Standalone operation with occupancy schedule
- Hardwired occupancy switch or network occupancy control
- CCN or BACnet<sup>1</sup> communication
- Plug and play with Carrier i-Vu™ web-based operator interface
- Factory installed OAT, OARH, RAT, RARH, and SARH sensors
- Factory provided, field installed SAT sensor
- Configurable for cooling/heating based on OAT or SPT, dehumidification based on RARH, SPRH, OADP, AND SADP.
- CV, SAV, SZ-VAV, and supply fan control
- Hardwired and network inputs for thermostat or third party control of cooling, heating, and dehumidify demand
- Hardwired and network analog inputs for third party control of modulating control of supply fan,

exhaust fan, and outdoor air damper

- Factory-installed condensate overflow switch
- Additional control discrete inputs for fire shutdown/smoke detector, remote shutdown/occupancy switch, phase monitor, and filter status
- Additional control analog inputs for indoor air quality, space temperature offset, mixed air temperature and relative humidity, exhaust air temperature, and building pressure.
- Additional control outputs for damper override relay (formerly heat interlock relay), alarm indicator, single stage or modulating power exhaust control

### Cooling and dehumidification:

- Nominal 6, 7.5, and 10 ton capacities (unit sizes 07-12)
- Cooling IEER up to 20.8 and EERs up to 13.1
- Certified performance to AHRI standard 340/360
- Single circuit refrigerant system with factory charged Puron® refrigerant (R-410A)
- 3-stage cooling capacity with uneven tandem scroll compressors
- TXV refrigerant metering device
- Modulating low load protection valve
- Large face area, Al/Cu evaporator coil for maximized cooling and dehumidification performance, even at part load operation
- Al/Cu condenser coil for maximized efficiency
- Totally enclosed ECM outdoor fan motor with permanently lubricated bearings and modulated operation
- High ambient cooling operation up to 115°F (46°C)

- Low ambient mechanical cooling operation down to 40°F (4°C)
- Crankcase heater on each compressor designed to cycle off when the compressor is in use
- High capacity liquid line filter drier
- Factory installed refrigerant circuit discharge and suction line pressure sensors readable from the SmartVu™ interface or network points
- High refrigerant pressure switch
- Large face area, Al/Cu hot gas reheat coil
- Fully modulating hot gas reheat control valve
- Dehumidification operation up to 115°F (46°C) ambient and down to 60°F (16°C) ambient
- Dehumidification capability up to 105°F (40.5°C) and down to 60°F (16°C) entering evaporator temperatures.

### Supply fan:

- EcoBlue™ Technology supply fan
- Vane axial fan with direct drive ECM motor
- Medium or high static fan motor
- Constant volume (CV), staged air volume (SAV™), or single zone VAV control
- Vertical supply & return duct connections
- Field convertible airflow capability on unit size 07-12

### Warranty:

- 5-year compressor parts
- 15-year stainless steel gas heat exchanger
- 1-year non-consumable parts

1. BACnet is a trademark of ASHRAE.



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to [www.ahridirectory.org](http://www.ahridirectory.org).

## 48LC\*H MODEL NUMBER NOMENCLATURE

Position:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Example:	4	8	L	C	4	H	0	7	J	J	A	1	A	Z	A	3	A	1

### Heat Type

48 - Packaged DX Cooling with Gas Heat

### Model Series

LC - WeatherExpert®

### Heat Option

- 4 - Low Modulating Gas Heat - Standard Turndown (5:1 NG/3:1 LP)
- 5 - Medium Modulating Gas Heat - Standard Turndown (5:1 NG/3:1 LP)
- 6 - High Modulating Gas Heat - Standard Turndown (5:1 NG/3:1 LP)
- 8 - Medium Modulating Gas Heat - High Turndown (10:1 NG/6:1 LP)
- 9 - High Modulating Gas Heat - High Turndown (10:1 NG/6:1 LP)

### Refrigeration System

H - High Outdoor Air System (Modulating HGRH, Low Load Valve)

### Nominal Cooling Capacity

- 07 - 6 Tons
- 08 - 7.5 Tons
- 12 - 10 Tons

### Sensor Options

- J - Condensate Overflow Switch (COFS)
- K - COFS + Return Air Smoke Detector (RA SD)
- L - COFS + RA SD + Supply Air Smoke Detector (SA SD)
- M - COFS + CO<sub>2</sub> Sensor (CO<sub>2</sub>)
- N - COFS + CO<sub>2</sub> + RA SD
- P - COFS + CO<sub>2</sub> + SA SD
- Q - COFS + CO<sub>2</sub> + RA SD + SA SD
- R - COFS + Outdoor Air Measuring Station (OA CFM)
- S - COFS + OA CFM + RA SD
- T - COFS + OA CFM + SA SD
- V - COFS + OA CFM + RA SD + SA SD
- W - COFS + CO<sub>2</sub> + OA CFM + RA SD
- X - COFS + CO<sub>2</sub> + OA CFM + SA SD
- Y - COFS + CO<sub>2</sub> + OA CFM + RA SD + SA SD
- Z - COFS + SA SD

### Indoor Fan Options & Supply/Return

- J - Medium Static + CV/SAV/SZ VAV Control + Vertical Supply/Return
- K - High Static + CV/SAV/SZ VAV Control + Vertical Supply/Return
- N - Medium Static + Duct Pressure Control + Vertical Supply/Return
- P - High Static + Duct Pressure Control + Vertical Supply/Return
- S - Medium Static + Zone Pressure Control + Vertical Supply/Return
- T - High Static + Zone Pressure Control + Vertical Supply/Return

### Packaging & Construction Options

- 1 - Less Than Truck Load Sleeve (LTL)
- 5 - LTL + Double Wall Construction

### Electrical Options

- A - None
- B - HACR Circuit Breaker (CB)
- C - Non-Fused Disconnect (NFD)
- D - Thru-the-Base Gas & Electric (TTB)
- E - CB + TTB
- F - NFD + TTB
- 1 - High SCCR
- 2 - High SCCR + TTB

### Service Options

- 3 - Hinged Panels (HgPI)
- 4 - HgPI + Non-Powered Convenience Outlet (NPCO)
- 5 - HgPI + Powered Convenience Outlet (PCO)
- A - HgPI + 4" MERV 8 Filter
- B - HgPI + 4" MERV 8 Filter + NPCO
- C - HgPI + 4" MERV 8 Filter + PCO
- D - HgPI + 4" MERV 13 Filter
- F - HgPI + 4" MERV 13 Filter + NPCO
- G - HgPI + 4" MERV 13 Filter + PCO

### Outdoor Air Options

- A - None
- R - Ultra Low Leak Enthalpy Economizer + Barometric Relief
- 1 - Low CFM EnergyX + Modulating Power Exhaust (Mod PE)
- 2 - Low CFM EnergyX + Mod PE + Bypass
- 3 - High CFM EnergyX + Mod PE
- 4 - High CFM EnergyX + Mod PE + Bypass

### Controls

Z - SmartVu Controls

### Design Release

A - Initial

### Voltage

- 1 - 575V-3Ph-60Hz
- 5 - 208V/230V-3Ph-60Hz
- 6 - 460V-3Ph-60Hz

### Coil Options

- A - Al/Cu Condenser + Al/Cu Indoor Coils
- B - Pre-Coat Al/Cu Condenser + Al/Cu Indoor Coils
- C - E-Coat Al/Cu Condenser + Al/Cu Indoor Coils
- D - E-Coat Al/Cu Condenser + E-Coat Al/Cu Indoor Coils
- M - Al/Cu Condenser + Hailguard + Al/Cu Indoor
- N - Pre-Coat Al/Cu Condenser + Hailguard + Al/Cu Indoor Coils
- P - E-Coat Al/Cu Condenser + Hailguard + Al/Cu Indoor Coils
- Q - E-Coat Al/Cu Condenser + Hailguard + E-Coat Al/Cu Indoor Coils

# Model number nomenclature (cont)



## 50LC\*H MODEL NUMBER NOMENCLATURE

Position:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Example:	5	0	L	C	2	H	0	7	J	J	A	1	A	Z	A	3	A	1

### Heat Type

0 - Packaged DX Cooling, No Heat or Electric Heat

### Model Series

LC - WeatherExpert®

### Heat Option

- 0 - No Heat
- 2 - Medium Modulating Electric Heat - SCR Control
- 3 - High Modulating Electric Heat - SCR Control

### Refrigeration System

H - High Outdoor Air System (Modulating HGRH, Low Load Valve)

### Nominal Cooling Capacity

- 07 - 6 Tons
- 08 - 7.5 Tons
- 12 - 10 Tons

### Sensor Options

- J - Condensate Overflow Switch (COFS)
- K - COFS + Return Air Smoke Detector (RA SD)
- L - COFS + RA SD + Supply Air Smoke Detector (SA SD)
- M - COFS + CO<sub>2</sub> Sensor (CO<sub>2</sub>)
- N - COFS + CO<sub>2</sub> + RA SD
- P - COFS + CO<sub>2</sub> + SA SD
- Q - COFS + CO<sub>2</sub> + RA SD + SA SD
- R - COFS + Outdoor Air CFM Station (OA CFM)
- S - COFS + OA CFM + RA SD
- T - COFS + OA CFM + SA SD
- V - COFS + OA CFM + RA SD + SA SD
- W - COFS + CO<sub>2</sub> + OA CFM + RA SD
- X - COFS + CO<sub>2</sub> + OA CFM + SA SD
- Y - COFS + CO<sub>2</sub> + OA CFM + RA SD + SA SD
- Z - COFS + SA SD

### Indoor Fan Options & Supply/Return

- J - Medium Static + CV/SAV/SZ VAV Control + Vertical Supply/Return
- K - High Static + CV/SAV/SZ VAV Control + Vertical Supply/Return
- N - Medium Static + Duct Pressure Control + Vertical Supply/Return
- P - High Static + Duct Pressure Control + Vertical Supply/Return
- S - Medium Static + Zone Pressure Control + Vertical Supply/Return
- T - High Static + Zone Pressure Control + Vertical Supply/Return

### Coil Options

- A - Al/Cu Condenser + Al/Cu Indoor Coils
- B - Pre-Coat Al/Cu Condenser + Al/Cu Indoor Coils
- C - E-Coat Al/Cu Condenser + Al/Cu Indoor Coils
- D - E-Coat Al/Cu Condenser + E-Coat Al/Cu Indoor Coils
- M - Al/Cu Condenser + Hailguard + Al/Cu Indoor Coils
- N - Pre-Coat Al/Cu Condenser + Hailguard + Al/Cu Indoor Coils
- P - E-Coat Al/Cu Condenser + Hailguard + Al/Cu Indoor Coils
- Q - E-Coat Al/Cu Condenser + Hailguard + E-Coat Al/Cu Indoor Coils

### Packaging & Construction Options

- 1 - Less Than Truck Load Sleeve (LTL)
- 5 - LTL + Double Wall Construction

### Electrical Options

- A - None
- B - HACR Circuit Breaker (CB)
- C - Non-Fused Disconnect (NFD)
- D - Thru-the-Base Gas & Electric (TTB)
- E - CB + TTB
- F - NFD + TTB
- 1 - High SCCR
- 2 - High SCCR + TTB

### Service Options

- 3 - Hinged Panels (HgPI)
- 4 - HgPI + Non-Powered Convenience Outlet (NPCO)
- 5 - HgPI + Powered Convenience Outlet (PCO)
- A - HgPI + 4" MERV 8 Filter
- B - HgPI + 4" MERV 8 Filter + NPCO
- C - HgPI + 4" MERV 8 Filter + PCO
- D - HgPI + 4" MERV 13 Filter
- F - HgPI + 4" MERV 13 Filter + NPCO
- G - HgPI + 4" MERV 13 Filter + PCO

### Outdoor Air Options

- A - None
- R - Ultra Low Leak Enthalpy Economizer + Barometric Relief
- 1 - Low CFM EnergyX + Modulating Power Exhaust (Mod PE)
- 2 - Low CFM EnergyX + Mod PE + Bypass
- 3 - High CFM EnergyX + Mod PE
- 4 - High CFM EnergyX + Mod PE + Bypass

### Controls

Z - SmartVu Controls

### Design Release

A - Initial

### Voltage

- 1 - 575V-3Ph-60Hz
- 5 - 208V/230V-3Ph-60Hz
- 6 - 460V-3Ph-60Hz

## 48LC\*\* 07-12 COOLING RATINGS (208-v)

UNIT SIZE	COOLING STAGES	MOTOR OPTION	NOMINAL CAPACITY (TONS)	COOLING CAPACITY (BTU)	TOTAL POWER (kW)	EER	IEER	RATED INDOOR AIRFLOW (cfm)
07	3	—	6.0	70.0	5.4	13.0	20.5	2,250
08	3	Medium	7.5	89.0	7.0	12.8	19.4	2,625
		High	7.5	89.0	7.0	12.8	19.4	2,625
12	3	—	10.0	116.0	8.9	13.0	20.6	3,500

## 50LC\*\* 07-12 COOLING RATINGS (208-v)

UNIT SIZE	COOLING STAGES	MOTOR OPTION	NOMINAL CAPACITY (TONS)	COOLING CAPACITY (BTU)	TOTAL POWER (kW)	EER	IEER	RATED INDOOR AIRFLOW (cfm)
07	3	—	6.0	70.0	5.3	13.1	20.7	2,250
08	3	Medium	7.5	89.0	6.9	13.0	19.4	2,625
		High	7.5	89.0	7.0	12.9	19.3	2,625
12	3	—	10.0	116.0	8.9	13.1	20.8	3,500

## 48LC\*\* 07-12 COOLING RATINGS (230-v/460-v/575-v)

UNIT SIZE	COOLING STAGES	MOTOR OPTION	NOMINAL CAPACITY (TON)	COOLING CAPACITY (BTU)	TOTAL POWER (kW)	EER	IEER	RATED INDOOR AIRFLOW (cfm)
07	3	—	6.0	70.0	5.4	13.0	20.3	2,250
08	3	Medium	7.5	89.0	7.0	12.8	19.0	2,625
		High	7.5	89.0	7.0	12.8	19.0	2,625
12	3	—	10.0	116.0	8.9	13.0	20.3	3,500

## 50LC\*\* 07-12 COOLING RATINGS (230-v/460-v/575-v)

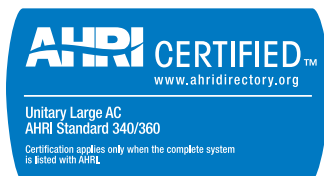
UNIT SIZE	COOLING STAGES	MOTOR OPTION	NOMINAL CAPACITY (TON)	COOLING CAPACITY (BTU)	TOTAL POWER (kW)	EER	IEER	RATED INDOOR AIRFLOW (cfm)
07	3	—	6.0	70.0	5.3	13.1	20.5	2,250
08	3	Medium	7.5	89.0	6.9	12.9	19.2	2,625
		High	7.5	89.0	7.0	12.8	19.1	2,625
12	3	—	10.0	116.0	8.9	13.1	20.5	3,500

### LEGEND

- AHRI** — Air Conditioning, Heating, and Refrigeration Institute Test Standard
- ASHRAE** — American Society of Heating, Refrigeration, and Air Conditioning
- EER** — Energy Efficiency Ratio

### NOTES:

1. Rated in accordance with AHRI Standards 340/360.
2. Ratings are based on:  
Cooling Standard: 80°F (27°C) db, 67°F (19°C) wb indoor air temp and 95°F (35°C) db outdoor air temp.
3. 48/50LC units comply with US Energy Policy Act. To evaluate code compliance requirements, refer to state and local codes.



## 48/50LC\*H 07-12 COOLING MINIMUM - MAXIMUM AIRFLOW AND AMBIENT RATINGS

UNIT SIZE	MAX cfm	MIN cfm	MAX OD AMBIENT TEMP (°F)	MIN OD AMBIENT TEMP (°F)
07	2250	780	115	40
08	2625	975	115	40
12	3500	1300	115	40

**NOTES:**

1. Min/max airflow and min/max ambient conditions may be limited by unit configuration, entering evaporator conditions or unit mode.

## 48LC\*H 07-12 HEAT RATING - NATURAL GAS AND PROPANE

UNIT SIZE	HEAT SIZE	MIN cfm	MAX cfm	INPUT (mbh)	THERMAL EFFICIENCY	MAX TEMP RISE (°F)	STD TURNDOWN (NG/LP)	HIGH TURNDOWN (NG/LP)		
07	Low	780	2100	70	81%	63	5:1/3:1	N/A		
	Medium			105		90				
	High			140		114				
08	Low	975	2625	80		58			5:1/3:1	N/A
	Medium			120		83				
	High			160		104				
12	Low	1300	3500	120		65	5:1/3:1	N/A		
	Medium			160		83				
	High			200		98				

**LEGEND**

- NG — Natural Gas  
LP — Liquid Propane

**NOTES:**

1. Heat ratings are for natural gas heat exchangers operated at or below 2000 ft (610 m). For information on propane or altitudes above 2000 ft (610 m), see the Application Data section of this book. High Altitude Accessory kits are required for high altitude operation.
2. The gas heat input rating for altitudes above 2000 ft (610 m) must be derated by 4% for each 1000 ft (305 m).
3. All gas heaters are factory configured for natural gas. An accessory LP conversion kit is available for field conversion to LP heat.

## 50LC\*H 07-12 HEAT RATING - ELECTRIC HEAT

UNIT SIZE	HEAT SIZE	MIN cfm	MAX cfm	NOMINAL kW (208/230/460/575-v)	MAX TEMP RISE (°F)	CONTROLS
07	Medium	780	2100	7.8/9.6/10.6/TBD	42/46/72	SCR
	High			12/14.7/23/TBD	64/80/80	
08	Medium	975	2625	12/14.7/13.8/TBD	51/48/58	
	High			18.8/23/30.3/TBD	68/80/80	
12	Medium	1300	3500	12/14.7/13.8/TBD	38/36/80	
	High			18.8/23/30.3/TBD	60/80/80	

## SOUND PERFORMANCE

UNIT SIZE	COOLING STAGES	OUTDOOR SOUND (dB) at 60 Hz								
		A-Weighted	63	125	250	500	1000	2000	4000	8000
07	3	82	88.6	85.0	81.6	79.5	77.4	74.1	71.0	66.3
08	3	83	89.3	86.0	82.9	80.7	78.5	73.6	69.6	64.5
12	3	83	89.3	86.0	82.9	80.7	78.5	73.6	69.6	64.5

**LEGEND**

- dB — Decibel

**NOTES:**

1. Outdoor sound data is measured in accordance with AHRI standard 270.
2. Measurements are expressed in terms of sound power. Do not compare these values to sound pressure values because sound pressure depends on specific environmental factors which normally do not match individual applications. Sound power values are independent of the environment and therefore more accurate.
3. A-weighted sound ratings filter out very high and very low frequencies, to better approximate the response of "average" human ear. A-weighted measurements for Carrier units are taken in accordance with AHRI standard 270.



## 48LC\*H 07-12 HEATING PHYSICAL DATA

NATURAL GAS HEAT		07	08		12	
		STD TURNDOWN	STD TURNDOWN	HIGH TURNDOWN	STD TURNDOWN	HIGH TURNDOWN
Supply Line Pressure Range		5.0-13.0 in. wg (1244-3240 Pa)				
LOW HEAT	# Gas Valves	1	1	—	1	—
	# Gas Connections	1	1	—	1	—
	Gas Connection Size (NPT)	1/2"	3/4"	—	3/4"	—
	# Tubes	3	4	—	6	—
	Modulation Range (%)	20-100%	20-100%	—	20-100%	—
	Rollout Switch Open/Close (°F)	350	350	—	350	—
	Maximum Temperature Rise (°F)	63	58	—	65	—
	# Condensate Connections	1	1	—	1	—
Condensate Connection Size (NPT)	1/4"	1/4"	—	1/4"	—	
MEDIUM HEAT	# Gas Valves	1	1	—	1	1
	# Gas Connections	1	1	—	1	1
	Gas Connection Size (NPT)	1/2"	3/4"	—	3/4"	3/4"
	# Tubes	5	6	—	8	8
	Modulation Range (%)	20-100%	20-100%	—	20-100%	20-100%
	Rollout Switch Open/Close (°F)	350	350	—	350	350
	Maximum Temperature Rise (°F)	90	83	—	83	83
	# Condensate Connections	1	1	—	1	1
Condensate Connection Size (NPT)	1/4"	1/4"	—	1/4"	1/4"	
HIGH HEAT	# Gas Valves	1	1	2	1	2
	# Gas Connections	1	1	2	1	2
	Gas Connection Size (NPT)	1/2"	3/4"	3/4"	3/4"	3/4"
	# Tubes	7	8	8	10	10
	Modulation Range (%)	20-100%	20-100%	10-100%	20-100%	10-100%
	Rollout Switch Open/Close (°F)	350	350	350	350	350
	Maximum Temperature Rise (°F)	114	104	104	98	98
	# Condensate Connections	1	1	1	1	1
Condensate Connection Size (NPT)	1/4"	1/4"	1/4"	1/4"	1/4"	

## 48LC\*H HEATING PHYSICAL DATA (CONT)

LIQUID PROPANE HEAT		07	08		12	
		STD TURNDOWN	STD TURNDOWN	HIGH TURNDOWN	STD TURNDOWN	HIGH TURNDOWN
Supply Line Pressure Range		11.0-13.0 in. wg (2740-3240 Pa)				
LOW HEAT	# Gas Valves	1	1	—	1	—
	# Gas Connections	1	1	—	1	—
	Gas Connection Size (NPT)	1/2"	3/4"	—	3/4"	—
	# Tubes	3	4	—	6	—
	Modulation Range (%)	34 -100%	34 -100%	—	34-100%	—
	Rollout Switch Open/Close (°F)	350	350	—	350	—
	Maximum Temperature Rise (°F)	63	58	—	65	—
	# Condensate Connections	1	1	—	1	—
Condensate Connection Size (NPT)	1/4"	1/4"	—	1/4"	—	
MEDIUM HEAT	# Gas Valves	1	1	—	1	2
	# Gas Connections	1	1	—	1	2
	Gas Connection Size (NPT)	1/2"	3/4"	—	3/4"	3/4"
	# Tubes	5	6	—	8	8
	Modulation Range (%)	34 -100%	34 -100%	—	34-100%	17-100%
	Rollout Switch Open/Close (°F)	350	350	—	350	350
	Maximum Temperature Rise (°F)	90	83	—	83	83
	# Condensate Connections	1	1	—	1	1
Condensate Connection Size (NPT)	1/4"	1/4"	—	1/4"	1/4"	
HIGH HEAT	# Gas Valves	1	1	2	1	2
	# Gas Connections	1	1	1	1	1
	Gas Connection Size (NPT)	1/2"	3/4"	3/4"	3/4"	3/4"
	# Tubes	7	8	8	10	10
	Modulation Range (%)	34 -100%	34 -100%	17-100%	34-100%	17-100%
	Rollout Switch Open/Close (°F)	350	350	350	350	350
	Maximum Temperature Rise (°F)	114	104	104	98	98
	# Condensate Connections	1	1	1	1	1
Condensate Connection Size (NPT)	1/4"	1/4"	1/4"	1/4"	1/4"	

## 48/50LC\*H 07-12 PHYSICAL DATA

UNIT SIZE		07	08	12
<b>Refrigeration System</b>				
# Circuits / # Comp. / Type		1 / 2 / Scroll	1 / 2 / Scroll	1 / 2 / Scroll
R-410A charge (lbs-oz)		25-0	30-0	35-0
Oil Charge (oz)		25 / 42	42 / 42	42 / 42
Metering Device		TXV	TXV	TXV
High-press. Trip / Reset (psig)		630 / 505	630 / 505	630 / 505
Low-press. Trip / Reset (psig)		—	—	54/117
Loss of charge Trip/Reset (psig)		27 / 44	27 / 44	—
<b>Evaporator Coil</b>				
Material (Tube/Fin)		Cu / Al	Cu / Al	Cu / Al
Coil Type		5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF
Coil Length (in.)		40	52.5	52.5
Coil Height (in.)		40	48	48
Rows / FPI		4 / 15	4 / 15	4 / 15
Total Face Area (ft <sup>2</sup> )		11.1	17.5	17.5
Condensate Drain Conn. Size		3/4 in.	3/4 in.	3/4 in.
<b>Hot Gas Reheat (HGRH) Coil</b>				
Material		Cu / Al	Cu / Al	Cu / Al
Coil Type		5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF
Coil Length (in.)		38	49.5	49.5
Coil Height (in.)		32	40	40
Rows / FPI		2 / 18	1 / 18	1 / 18
Total Face Area (ft <sup>2</sup> )		8.4	13.8	13.8
<b>Evap. Fan and Motor</b>				
<b>Medium Static</b>	Motor Qty / Drive Type	1 / Direct	1 / Direct	1 / Direct
	Max BHP	2.4	2.4	2.4
	RPM Range	250-2000	250-2000	250-2000
	Fan Qty / Type	1 / Vane Axial	1 / Vane Axial	1 / Vane Axial
	Fan Diameter (ft.)	22	22	22
<b>High Static</b>	Motor Qty / Drive Type	1 / Direct	1 / Direct	1 / Direct
	Max BHP	5	5	5
	RPM Range	250-2200	250-2200	250-2200
	Fan Qty / Type	1 / Direct	1 / Direct	1 / Direct
	Fan Diameter (ft.)	22	22	22
<b>Cond. Coil 1</b>				
Material		Cu / Al	Cu / Al	Cu / Al
Coil Type		5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF
Coil Length (in.)		82	100	64
Coil Height (in.)		44	52	52
Rows / FPI		2 / 18	2 / 18	2/18
Total Face Area (ft <sup>2</sup> )		25.1	36.1	23.1
<b>Cond. Coil 2</b>				
Material		—	—	Cu / Al
Coil Type		—	—	5/16 in. RTPF
Coil Length (in.)		—	—	64
Coil Height (in.)		—	—	52
Rows / FPI		—	—	2/18
Total Face Area (ft <sup>2</sup> )		—	—	23.1
<b>Cond. Fan/ Motor</b>				
Qty / Motor Drive Type		2 / Direct	3 / Direct	3 / Direct
Motor HP / RPM		1/3 / 1000	1/3 / 1000	1/3 / 1000
Fan Diameter (in.)		22	22	22
<b>Filters</b>				
Standard 2" RA Filter # / Size (in.)		4/ 20 x 20 x 2	6/ 18 x 24 x 2	6 / 18 x 24 x 2
Optional 4" RA Filter # / Size (in.)		4/ 16 x 20 x 4	4/ 16 x 20 x 4 2/ 20 x 20 x 4	4/ 16 x 20 x 4 2/ 20 x 20 x 4
OA Inlet Screen # / Size (in.)		V 2 / 24 x 27 x 1 H 1 / 30 x 39 x1	V 2 / 24 x 27 x 1 H 1 / 30 x 39 x1	V 2 / 24 x 27 x 1 H 1 / 30 x 39 x2

## 48/50LC\*H 07-12 FACTORY-INSTALLED OPTIONS AND FIELD-INSTALLED ACCESSORIES

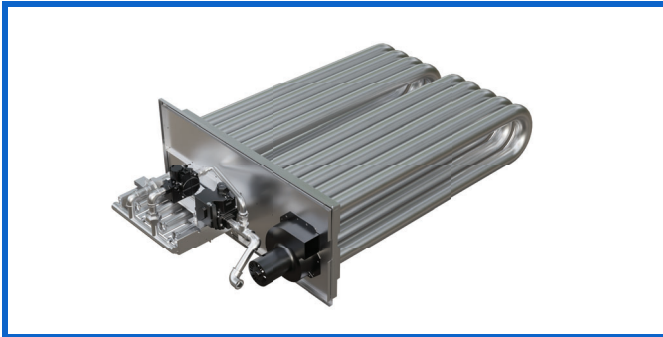
CATEGORY	ITEM	FACTORY-INSTALLED OPTION	FIELD-INSTALLED ACCESSORY
<b>NATURAL GAS HEAT (48 SERIES)</b>	Low, medium, or high modulating heat, standard turndown (5:1)	x	
	Medium, or high modulating heat, standard turndown (5:1)	x	
	High elevation kit, up to 7000 ft		x
	Propane conversion kit (3:1 or 6:1 turndown)		x
<b>ELECTRIC HEAT (50 SERIES)</b>	Medium or High capacity electric heat with SCR control	x	
<b>SENSOR OPTIONS</b>	Return and supply smoke detectors	x	x
	Return air CO <sub>2</sub> sensor	x	x
	Outdoor airflow measuring station	Future Release	
	Space temperature or relative humidity sensors		x
	Two-stage heating and cooling thermostats		x
<b>SUPPLY FAN OPTIONS</b>	High static supply fan motor (5 HP)	x	
	Duct static pressure control with pressure transducer	x	
	Zone static pressure control with pressure transducer	x	
	Horizontal supply conversion kit		Size 08-12
	Return air blank-off panel		x
<b>COIL OPTIONS</b>	Pre-coated or E-coated condenser coil	x	
	E-coated evaporator and HGRH coil	x	
	Condenser coil hail guard	x	x
<b>OUTDOOR AIR AND RELIEF OPTIONS</b>	Ultra low leak economizer with barometric relief	x	x
	Low cfm EnergyX system with modulating power exhaust	Future Release	
	High cfm EnergyX system with modulating power exhaust	Future Release	
	ERV bypass	Future Release	
	Modulating power exhaust		Future Release
<b>SERVICE AND IAQ OPTIONS</b>	Powered and non-powered convenience outlet	x	
	4" pre-filter rack with MERV 8 or 13 filters	x	x
<b>ELECTRICAL OPTION</b>	Non-fused disconnect <sup>2</sup>	x	
	HACR breaker <sup>1,2</sup>	x	
	Thru-the-base power and gas connection	x	x
	High SCCR (10kA)	x	
<b>CONSTRUCTION AND PACKAGING</b>	Double wall construction with galvanized liner (except ERV section)	x	

### NOTES:

1. On 575-v applications, HACR breaker can only be used with WYE power distribution systems. Using on Delta power distributions systems is prohibited.
2. When selecting a factory-installed HACR breaker or non-fused direct disconnect, note they are sized for the unit or ordered from the factory and do not support single point power accessories (power exhaust).

## Factory-installed options

### Natural gas heat (48 series)

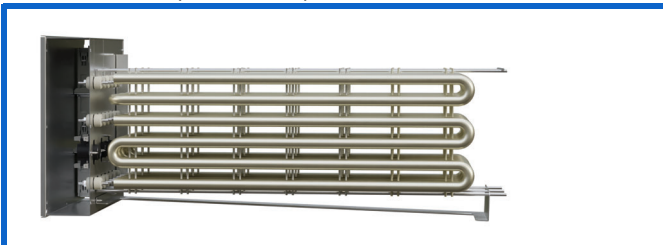


The 48LC\*H unit features a factory installed, induced draft style natural gas heat system that has been specifically selected for high outdoor air applications. All gas heat exchangers are made from 409 grade stainless steel for high temperature rise capability. Heat exchangers are backed by a 5-year parts warranty.

48LC\*H units are selectable with low, medium, or high capacity heat. Standard turndown heater option provides 5:1 turndown modulating control for low load heating operation or supply air tempering capability.

For applications requiring higher turndown, the high turndown heat option provides 10:1 turndown modulating control for select units and heat sizes. Increasing the heater turndown can provide a lower minimum temperature rise when compared, which may allow for a wider low operating range and heating fuel savings. Higher turndown heaters are more likely to experience condensate generation at very low loads and may require condensate traps with freeze protection. A condensate drain connection is included for low ambient, high turndown applications where condensate may form.

### Electric heat (50 series)



50LC\*H units are available with a factory installed electric heater, intended for mild climate applications. Electric heaters are available in medium and high capacity, with the capacity depending on the unit size and voltage. All electric heaters include silicon rectifier control (SCR) for fully modulating operation for low load conditions. The electric heat is fed by the main unit terminal block (single point power).

### Smoke detectors

Units are available with a factory installed return air, supply air, or return air and supply air smoke detector. The smoke detector interfaces with the Carrier SmartVu control to shutdown the unit when smoke is detected.

### Duct pressure control

Units can be equipped with a factory installed supply duct static pressure sensor for duct static pressure control of the supply fan. SmartVu will read the duct static pressure

sensor and will modulate the supply fan speed to maintain the duct static pressure at the adjustable duct static pressure setpoint.

Supply fan duct static pressure control is commonly used for applications with air terminal units, or for constant cfm operation to account for filter loading.

### Zone pressure control

Units being applied in 100% outdoor air applications can be equipped with a factory installed building static pressure sensor for building pressure control of the supply fan. With the outdoor air damper fully open, SmartVu will read the duct static pressure sensor and will modulate the supply fan speed, which will modulate the amount of outdoor air introduced to the zone, to maintain the zone pressure at the zone pressure setpoint.

Supply fan zone static pressure control is commonly used for make-up air applications with modulated exhaust. Zone pressure supply fan control cannot be combined with SmartVu building static pressure control of the exhaust fan.

### Pre-coated condenser coils

A durable epoxy-phenolic coating to provide condenser coil protection in mildly corrosive environments. The coating minimizes galvanic action between dissimilar metals. Coating is applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.

### E-coated indoor and outdoor coils

A flexible epoxy polymer coating uniformly applied to all coil surfaces to provide full coil protection in mildly corrosive environments. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.

Coating can be applied to condenser coil only or condenser coil and the indoor coils (evaporator and HGRH). When applying equipment with high outdoor air applications in mildly corrosive environments, coating the condenser and indoor coils is recommended. Field provided coating may be required in coastal or near-coastal environments.

### Louvered hail guard

A sleek, louvered panel protects the condenser coil from hail damage, foreign objects, and incidental contact. The hail guard is made from galvanized steel and includes an exterior coating that matches the unit cabinet.

### Ultra low leak economizer with barometric relief



A factory-installed economizer with barometric relief is available for units with vertical return. The economizer assembly includes an outdoor air hood with hood screen, a

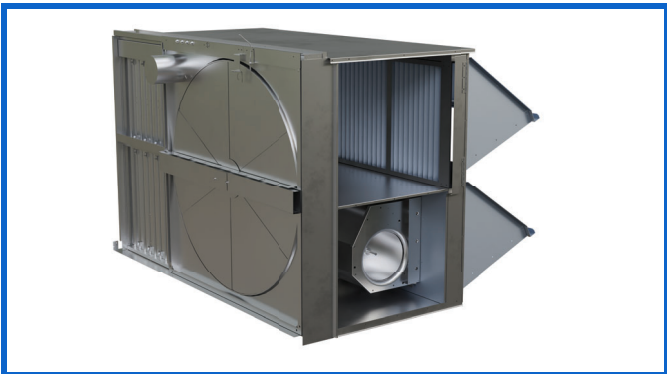
gear driven, ultra-low leak outdoor and return air damper with electronic actuator, and a barometric relief damper.

The economizer can be used for free cooling, indoor air quality (IAQ) and ventilation control. The Carrier SmartVu control provides economizer operation and facilitates fault detection and diagnostic (FDD) capability when used with the factory-installed economizer.

The Carrier SmartVu™ control can be configured to operate the economizer for free cooling based on outdoor air dry bulb or enthalpy, outdoor air and return air dry bulb or enthalpy differential, and outdoor air dewpoint limit. using the factory-installed OAT, OARH, RAT, and RARH sensors. IAQ operation can be accomplished using a factory-installed or field-installed return air CO<sub>2</sub> sensor, field-installed space CO<sub>2</sub> sensor, or factory-installed outdoor airflow station.

A barometric relief system is provided to allow building pressure relief during high outdoor air operation in applications with low return duct static pressure drops, such as single story buildings. The barometric relief system includes a gravity operated damper that is closed during normal operation and opens when the building pressure is high enough to force the damper open.

### **EnergyX® energy recovery system with modulating power exhaust (future release)**



For applications requiring air to air or energy recovery for energy savings or code compliance. The EnergyX energy recovery system is powered by the main unit power feed and is installed in an extended cabinet section on the rooftop unit. The EnergyX system does not require a special curb, sleeper rail, separate rigging, or separate power supply, making installation easy.

The EnergyX energy recovery system includes an AHRI listed, total energy recovery wheel. The wheel's energy transfer media is made from a long lasting polymer and is backed by a 5-year warranty. The total energy recovery capability of the wheel allows for both sensible and latent energy transfer between the outdoor air and exhaust air streams, which can help reduce mechanical cooling and dehumidification equipment sizing and energy consumption for high outdoor air systems during peak summer months. During winter months, energy recovery can reduce heating fuel or electrical consumption from heating ventilation air and can potentially provide some humidification, if the return air conditions allow.

In addition to the rotary energy recovery wheel, the EnergyX system includes the wheel motor, outdoor air damper, outdoor air hood with debris screen, modulating power exhaust fan, power exhaust hood with barometric damper, and 2 in. outdoor air and exhaust air wheel filters with factory installed MERV 7 pleated filters to help keep the wheel clean.

The EnergyX cabinet features galvanized construction with pre-painted exterior panels and large, hinged, access panels. The EnergyX cabinet is attached and sealed to the base unit cabinet to reduce air leakage and water ingress. The interior of the EnergyX cabinet is lined with 1/2 in. foil face insulation for wipe down cleaning and to reduce fiber intrusion into the airstream.

EnergyX system is available in low airflow and high airflow (cfm) configurations to match application requirements. High airflow units include an outdoor air fan to achieve the higher airflow operation. All units include stop/jog defrost operation based on wheel pressure drop to help prevent frost damage. The EnergyX outdoor air damper, outdoor air fan (if equipped), wheel enable, and modulating power exhaust are all controlled by the Carrier SmartVu control. The modulating power exhaust can be operated based on economizer position or by using the included building pressure transducer for space pressure control.

### **EnergyX wheel bypass (future release)**

For units with EnergyX system, a wheel bypass is available for code compliance or energy savings. The factory-installed wheel bypass damper assembly with actuator is mounted next to the wheel assembly. During normal wheel operation, the bypass is closed, which forces all the outdoor air and exhaust air through the energy recovery wheel for maximum energy recovery. When the wheel is turned off for free cooling or unoccupied operation, the wheel bypass damper opens to allow air to bypass the wheel, which reduces the airside pressure drop and saves on supply fan and exhaust fan energy consumption.

### **Return air CO<sub>2</sub> sensor**

A factory-installed return air CO<sub>2</sub> sensor is available for applications requiring indoor air quality (IAQ) control to increase ventilation air or demand control ventilation (DVC) to decrease ventilation air for energy savings. The IAQ sensor is connected to the Carrier SmartVu control and can be used with multiple IAQ functions within the control program.

### **Outdoor airflow measuring station (future release)**

Units with a factory-installed economizer are available with an outdoor airflow measuring station for outdoor air damper control. The outdoor airflow measuring station reads the airside pressure drop through the economizer damper and provides a signal to the Carrier SmartVu that is converted to airflow (cfm). The airflow reading can be used for outdoor air damper modulation, for ventilation control and energy savings.

### **4 in. filter rack**

A factory-installed 4 in. filter track to allow the use of a higher rating or lower pressure drop filters. The 4 in. filter rack option is available with factory installed 4 in. MERV 8 or 4 in. MERV 13 pleated filters.

### **Double wall construction**

Units are available with double wall construction, which includes a galvanized steel interior liner on the air touching portions of the unit cabinet over the standard 1/2 in. R4 insulation. The double wall construction option provides wipe-down capability for the unit interior.

NOTE: The EnergyX energy recovery module is not available with double wall construction, only foil face insulation.

## Thru-the-base connection

Thru-the-base connections are available as a factory-installed option on size 07-12 units. The thru-the-base connection provides a coupling at the bottom of the unit to allow power and control wiring and gas piping to enter the unit through the base pan. For roof curb mounted applications, the thru-the-base connection reduces the need for a separate, weather-tight, roof penetration power, control, and gas piping.

## HACR Breaker

The heating, air-conditioning, and refrigeration (HACR) breaker is a manual reset device that provides overload and short circuit protection for the unit. The HACR breaker is factory sized per the unit MOCP and is factory wired and installed. An access cover is provided to protect the breaker from the environment.

NOTE: The HACR breaker is sized based on the base unit MOCP and does not provide provision for single point accessories, such as power exhaust fans. For 575-v applications, the HACR breaker can only be used in wye-power systems.

## Non-fused disconnect

This OSHA-compliant, factory-installed, safety switch allows a service technician to locally disconnect and secure power to the unit with the included lock point for lockout/tagout.

NOTE: The non-fused disconnect is sized based on the base unit MOCP and does not provide provision for single point accessories, such as power exhaust fans.

## Powered convenience outlet

Includes a factory installed 15A, 115-v GFCI covered outlet that is powered by a 115-v transformer connected to the load side of the unit terminal block.

## Un-powered convenience outlet

Includes a factory installed 15A, 115-v GFCI covered outlet that is powered by a 115-v transformer for field power connection.

## High SCCR (future release)

Units are available with an optional 10kA short circuit current rating (SCCR). Units with High SCCR will include a note on the unit nameplate listing the 10kA SCCR rating and a terminal block power connection. Field provided and installed J type fuses must be provided upstream of the unit terminal block for the unit to achieve the indicated SCCR rating.

## Field-Installed Accessories

### Economizer

Field-installed low leak and ultra low leak EconoMi\$er<sup>®2</sup> system is available for units with vertical return or horizontal return. The economizer operation is controlled by the Carrier SmartVu<sup>™</sup> controller.

### High elevation kit

A high elevation conversion kit is available for natural gas heat applications with elevations from 2000-7000 ft.

### Propane heat conversion kit

For applications requiring propane heat, a field-installed conversion kit is available to convert a natural gas furnace to propane heat. The conversion kit includes new orifices for elevations up to 7000 ft. and a new inducer fan plate.

NOTE: When converting to propane, the standard 5:1 turndown heaters with natural gas will be increased to 3:1 turndown for propane. The 10:1 turndown heater in natural gas becomes 6:1 turndown with propane.

## Modulating power exhaust

A field-installed, modulating power exhaust is available for units without EnergyX<sup>®</sup> system and with an economizer to allow for space pressure control. The modulating power exhaust fan includes a building pressure transducer. The power exhaust fan is modulated by the Carrier SmartVu control based on the building static pressure reading.

## Thru-the-base connections

Thru-the-base connections are available as a field-installed kit for unit size 07-12.

## Horizontal supply/return conversion kit

A field-installed vertical supply duct cover is available for use when converting unit sizes 08 and 12 from vertical supply/return to horizontal supply/return.

## Return air blank-off

A return air blank-off panel is available for applications operating at 100% outdoor air without return, barometric relief, or power exhaust. The blank-off panel is constructed of galvanized steel with 1/2 in. foil face insulation.

## Thermostats

Carrier offers multiple two-stage cooling/two-stage heating thermostats for use with the Carrier SmartVu control

## Sensors

Multiple sensors are available for field installation, including space temperature, space relative humidity, space or return air CO<sub>2</sub> sensors. The Carrier SmartVu controls are not compatible with Carrier ZS communicating sensors.

## Control interfaces

The Carrier SmartVu control settings can be accessed from a PC web browser via a direct connection to the controller Ethernet port.

The SmartVu controls are also plug-and-play compatible with the Carrier i-Vu<sup>®</sup> CCN and Open web-based operator interfaces via CCN or BACnet communication bus.

The SmartVu controls are not compatible with Equipment and System Touch displays, Field Assistant, BACView, Touch Pilot<sup>™</sup>, or Navigator interfaces.

## Smoke detectors

Field-installed supply and return smoke detectors are available. The smoke detectors interface with the Carrier SmartVu control.

## Louvered hail guards

Field-installed louvered hail guards are available for units without factory-installed hail guards for condenser coil protection.

## Filters

A wide array of accessory filters are available for upgrade of factory filters or for customer replacements for factory filters. An accessory kit to convert the standard 2 in. filter rack to a 4 in. filter rack is also available.

## OPTION AND ACCESSORY WEIGHTS

OPTION/ACCESSORY	WEIGHTS IN LBS		
	48LC*H 07	48LC*H 08	48LC*H 12
Medium Modulating Electric Heat	26	26	26
High Modulating Electric Heat	30	30	30
Return Smoke Detector	5	5	5
Supply Smoke Detector	5	5	5
Outdoor Air Measuring Station	TBD	TBD	TBD
CO <sub>2</sub> Sensor	5	5	5
Duct Pressure Transducer	5	5	5
Building Pressure Transducer	5	5	5
High Static Motor	30	30	30
Hail Guard	34	45	45
Pre-coat Al/Cu Cond Coil	0	0	0
E-coat Al/Cu Cond and Al/Cu Evap Coils	0	0	0
E-coat Al/Cu Cond and E-coat Al/Cu Evap Coils	0	0	0
Low cfm EnergyX system with Powered Exhaust	TBD	TBD	TBD
High cfm EnergyX system with Powered Exhaust	TBD	TBD	TBD
EnergyX Bypass	TBD	TBD	TBD
Enthalpy Ultra Low Leak Econo w/Baro Relief	74	103	103
Unpowered Convenience Outlet	5	5	5
Powered Convenience Outlet	35	35	35
Hinged Panels	5	5	5
Double Wall Construction	TBD	TBD	TBD
HACR Breaker	10	10	10
Non-Fused Disconnect	15	15	15



## 48LC\*07 BASE UNIT DIMENSIONS

UNIT	OUTDOOR COIL TYPE	J	K	H
48LC 07	RTPF	49-3/8 [1253]	36-3/8 [923]	15-7/8 [403]

NOTES:  
 1. DIMENSIONS ARE IN INCHES. DIMENSIONS IN [ ] ARE IN MILLIMETERS.  
 2. CENTER OF GRAVITY

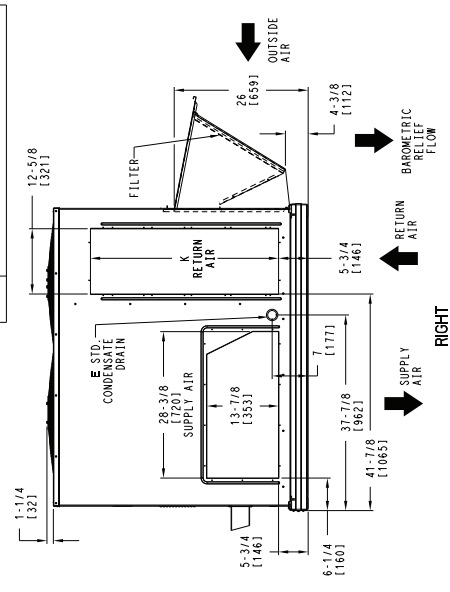
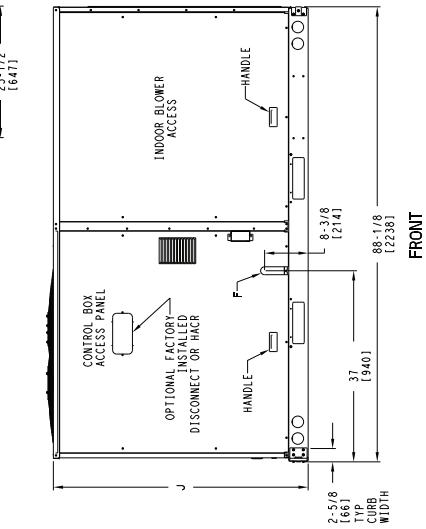
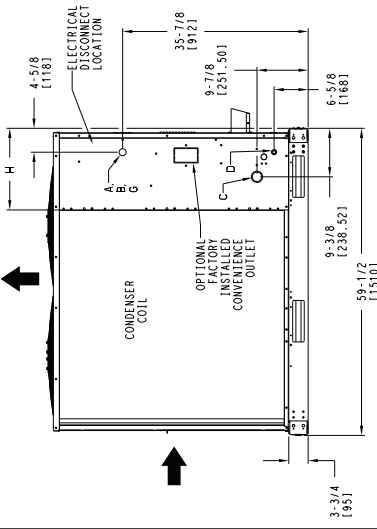
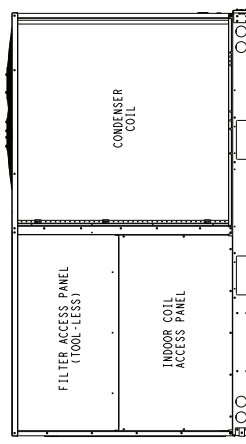
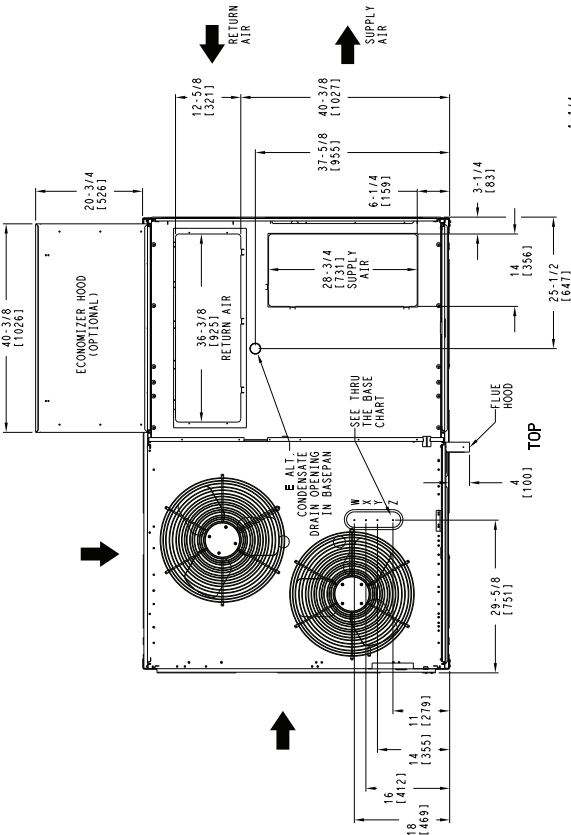
3. DIRECTION OF AIR FLOW

UNITED TECHNOLOGIES STRACOSSE, NY 13821  
 CARRIER  
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CONNECTION SIZES	
A	1 3/8" (135) DIA FIELD POWER SUPPLY HOLE
B	2 1/2" (164) DIA POWER SUPPLY KNOCKOUT
C	1 3/4" (151) DIA GAUGE ACCESS PLUG
D	7/8" (221) DIA FIELD CONTROL WIRING HOLE
E	3/4" (14) NPT CONDENSATE DRAIN
F	3/4" (14) NPT GAS CONNECTION
G	2" (51) DIA POWER SUPPLY KNOCK-OUT

THRU-THE-BASE CHART (FIELD INST)	
THESE HOLES ARE REQUIRED FOR USE WITH ACCY KITS: CRBMPWR00401: GAS THRU BASEPAN CRBMPWR00401: GAS THRU BASEPAN	
W	1/2" (127) WIRE CONDUIT SIZE
X	1/2" (127) WIRE CONDUIT SIZE
Y	1 1/4" (305) WIRE CONDUIT SIZE
Z	1 3/4" (44.4) WIRE CONDUIT SIZE
*	(002) PROVIDES 3/4" FPT THRU CURB FLANGE & FITTING. HOLE SIZE: 2" (50.8)

THRU-THE-BASE CHART (FTOP)  
 FOR "THRU-THE-BASEPAN" FACTORY OPTION.  
 FITTINGS FOR ONLY X, Y, & Z ARE PROVIDED. \*\*  
 FOR BELOW LISTED MODELS, A FIELD SUPPLIED 1/2" ADAPTER IS REQUIRED BETWEEN BASE PAN FITTING AND GAS VALVE.  
 \*\*



SHEET	DATE	SUPP/REV	REV
1 OF 2	7/11/14	5/8/13	B

48LC 07 SINGLE ZONE ELECTRICAL COOLING WITH GAS HEAT

48LC500391

## 48LC\*07 BASE UNIT DIMENSIONS (cont)



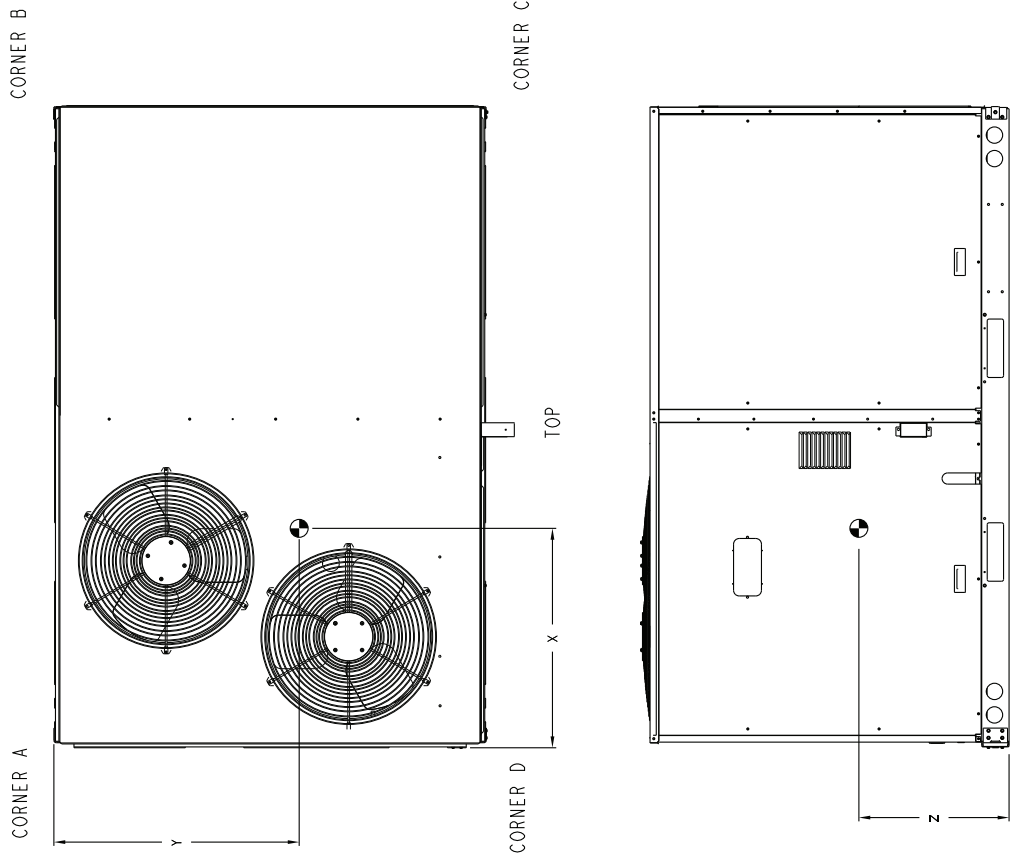
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\*\*\* STANDARD UNIT WEIGHT IS WITH LOW GAS HEAT AND WITHOUT PACKAGING.  
FOR OTHER OPTIONS AND ACCESSORIES, REFER TO THE PRODUCT DATA CATALOG.



FRONT

SHEET 2 OF 2	DATE 7/11/14	SUPERCEDES 5/8/13	48LC 07 SINGLE ZONE ELECTRICAL COOLING WITH GAS HEAT	48LC500391	REV B
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## 50LC\*\*07 UNIT DIMENSIONS

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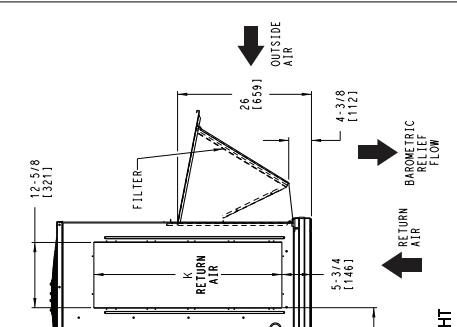
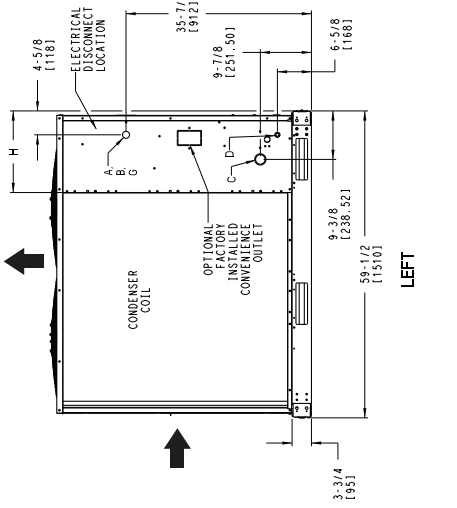
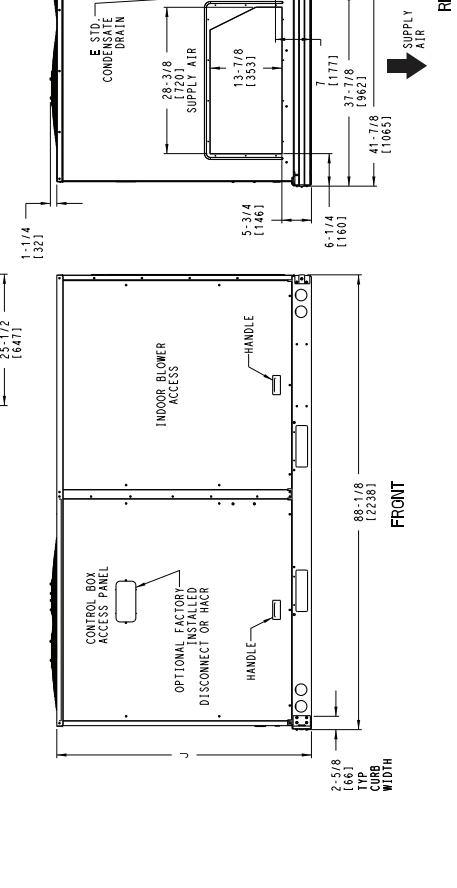
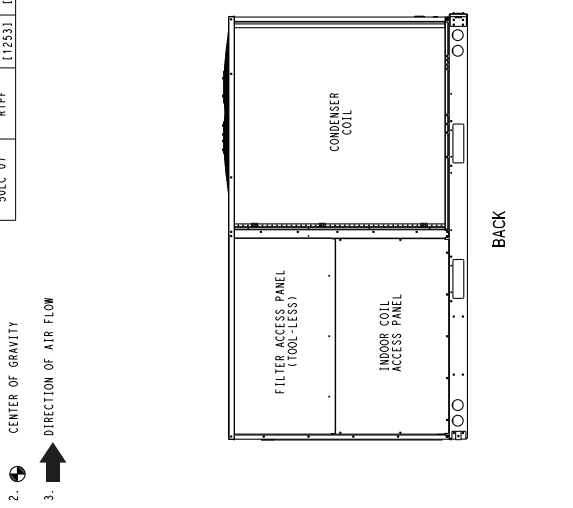
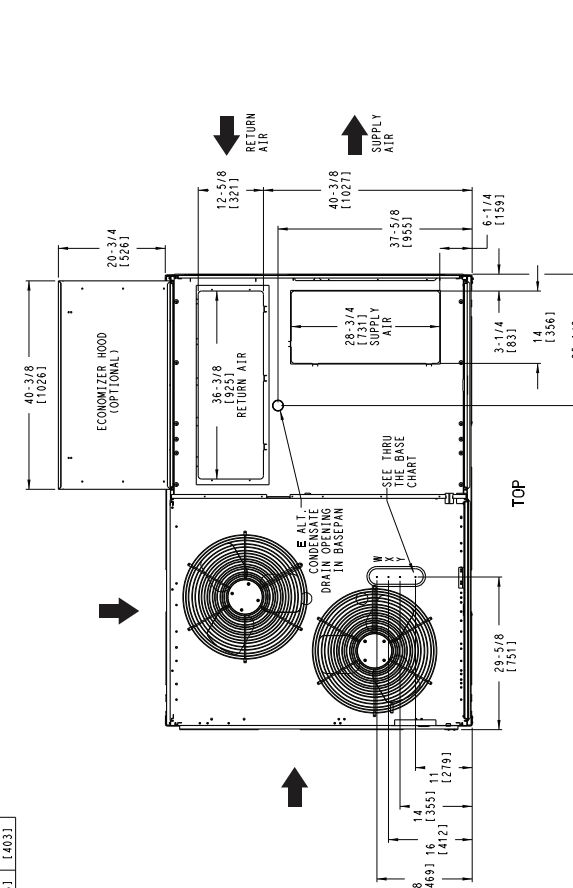
UNIT	OUTDOOR COIL TYPE	J	K	H
50LC 07	R1FF	48 3/8 [1233]	36 3/8 [925]	15 7/8 [403]

NOTES:  
 1. DIMENSIONS ARE IN INCHES. DIMENSIONS IN PARENTHESIS ARE IN MILLIMETERS.  
 2. CENTER OF GRAVITY  
 3. DIRECTION OF AIR FLOW

CONNECTION SIZES	
A	1 3/8" [35] FIELD POWER SUPPLY HOLE
B	2 1/2" [64] DIA POWER SUPPLY KNOCKOUT
C	1 3/4" [51] DIA GAUGE ACCESS PLUG
D	7/8" [22] DIA. FIELD CONTROL WIRING HOLE
E	3/4" - 14 NPT CONDENSATE DRAIN
G	2" [51] DIA POWER SUPPLY KNOCK-OUT

THRU-THE-BASE CHART (FIELD INST)	
THESE HOLES REQUIRED FOR USE WITH ACCY KITS: CRB1MWR002A01	
THREADED CONDUIT SIZE	WIRE USE SIZES (MAX.)
W 1/2"	ACC. 7/8" [22.2]
X 1/2"	24V 7/8" [22.2]
Y 1 1/4" [002]	POWER 1 3/4" [44.4]

THRU-THE-BASE CHART (F TOP)	
FOR "THRU-THE-BASE" FACTORY OPTION, FITTING IS AVAILABLE FOR ELECTRICAL FITTINGS. (1) 1/2" & (1) 1 1/4" ELECTRICAL FITTINGS.	



SHEET	DATE	SUPERCHGE	REV
1 OF 2	7/11/14	5/8/13	B
50LC 07 SINGLE ZONE ELECTRICAL COOLING WITH ELECTRIC HEAT			48LC500392

## 50LC\*\*07 UNIT DIMENSIONS (cont)

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*** STANDARD UNIT WEIGHT IS WITHOUT ELECTRIC HEAT AND WITHOUT PACKAGING. FOR OTHER OPTIONS AND ACCESSORIES, REFER TO THE PRODUCT DATA CATALOG.			
SHEET 2 OF 2	DATE 7/11/14	SUPERCEDES 5/8/13	50LC 07 SINGLE ZONE ELECTRICAL COOLING WITH ELECTRIC HEAT 48LC500392
			REV B

## ROOF CURB DETAILS (SIZE 07)

ROOF CURB ACCESSORY #	A	CONNECTOR PKG. ACC.	GAS CONNECTION TYPE	GAS FITTING	POWER WIRING FITTING	CONTROL WIRING FITTING	ACCESSORY CONVENIENCE OUTLET WIRING CONNECTOR
CRRF4URB003A01	14" [356]	CRBTMPWR002A01	THRU THE CURB	3/4" [19] NPT	1 1/4" [31.7] NPT	1/2" [12.7] NPT	1/2" [12.7] NPT
CRRF4URB004A01	24" [610]	CRBTMPWR004A01	THRU THE BOTTOM				

**NOTES:**

1. ROOF CURB ACCESSORY IS SHIPPED DISASSEMBLED.
2. INSULATED PANELS: 25.4 [1] THK. POLYURETHANE FOAM, 44.5 [1.3/4] # DENSITY.
3. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
4. SERVICE CLEARANCE 4 FEET ON EACH SIDE.
5. ATTACH DUCTWORK TO CURB. FLANGES OF DUCT REST ON CURB.
6. SERVICE CLEARANCE 4 FEET ON EACH SIDE.
7. DIRECTION OF AIR FLOW.
8. CRBTMPWR002A01 IS FOR THRU-THE-CURB GAS TYPE PACKAGE CRBTMPWR004A01 IS FOR THRU-THE-BOTTOM TYPE GAS CONNECTIONS.

SECTION THRU SIDE

VIEW "B" CORNER DETAIL

SEE VIEW "B"

**CERTIFIED DRAWING**

DRAWING RELEASE LEVEL	PRODUCTION	ENGINEERING	MANUFACTURING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	1 DEC 2 DEC 3 DEC	1 2 3	1 2 3
MATERIAL	AUTHORIZATION NUMBER	1029120	
ENGINEERING REQUIREMENTS	DRAMAER	CHECKER	
T-005, Y-002	MMC	12/16/09	
SURFACE FINISH	MFGR/PURCH	MODEL (INTERNAL USE ONLY)	

TITLE	CURB ASY, ROOF
DRAWING NUMBER	50HU405012
REVISION	SCALE
NEXT DRAWING	DISTRIBUTION
PURCH	N/A

REVISION	DATE	BY	CHKD
C	4/22/13	MMC	

6' 6 1/4" WAS 6' 7 1/8", 4 1/2" WAS 4 2 13/16", 18 GA WAS 16 GA., 15 13/16" WAS 15 15/16", NAIL FIELD SUPPLIED WAS WITH CURB

## 48LC<sup>®</sup>08 BASE UNIT DIMENSIONS

**NOTES:**

- DIMENSIONS ARE IN INCHES. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
- CENTER OF GRAVITY
- DIRECTION OF AIR FLOW

**CONNECTION SIZES**

CONNECTION	SIZE
B	2 1/2" [64] DIA POWER SUPPLY HOLE
D	7/8" [22] DIA FIELD CONTROL WIRING HOLE
E	3/4" - 1/4 NPT CONDENSATE DRAIN
F	7/8" [22] DIA FIELD CONVENIENCE OUTLET HOLE
G	3/4" - 1/4 NPT GAS CONNECTION

**THRU-THE-BASE CHART**  
THESE HOLES REQUIRED FOR USE  
CRBTPR005A00,006A00,007A00

ACCESSORY NO.	THREADED CONDUIT SIZE	WIRE USE	REQ'D HOLE SIZE (MAX.)
005	W 1/2"	ACC.	7/8" [22.2]
	X 1/2"	2AV	7/8" [22.2]
	Y 1/2"	POWER	1 1/2" [38.1]
006	W 1/2"	ACC.	1 3/4" [44.5]
	X 1/2"	2AV	7/8" [22.2]
	Y 1 1/2"	POWER	2" [50.8]
007	W 1/2"	ACC.	1 3/4" [44.5]
	X 1/2"	2AV	7/8" [22.2]
	Y 2"	POWER	2 1/2" [63.5]

FOR "THRU-THE-BASEPAN" FACTORY OPTION, FITTINGS FOR Y & Z ARE PROVIDED AS SPECIFIED ON "006".

**DATE** 11/15/12      **SUPERSEDES** -      **REV** -

**48LC 08 SINGLE ZONE ELECTRIC COOLING WITH GAS HEAT**

**48LC500408**

## 48LC\*08 BASE UNIT DIMENSIONS (cont)

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--	------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	------------------------------------------------------------------------------------------

CORNER A      CORNER B      CORNER C      CORNER D

TOP

FRONT

### HORIZONTAL ECONOMIZER

DATE 11/15/12	SUPERSEDES -	48LC 08 SINGLE ZONE ELECTRIC COOLING WITH GAS HEAT	REV -
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## 50LC\*\*08 UNIT DIMENSIONS

- NOTES:
1. DIMENSIONS ARE IN INCHES. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
  2. CENTER OF GRAVITY
  3. DIRECTION OF AIR FLOW

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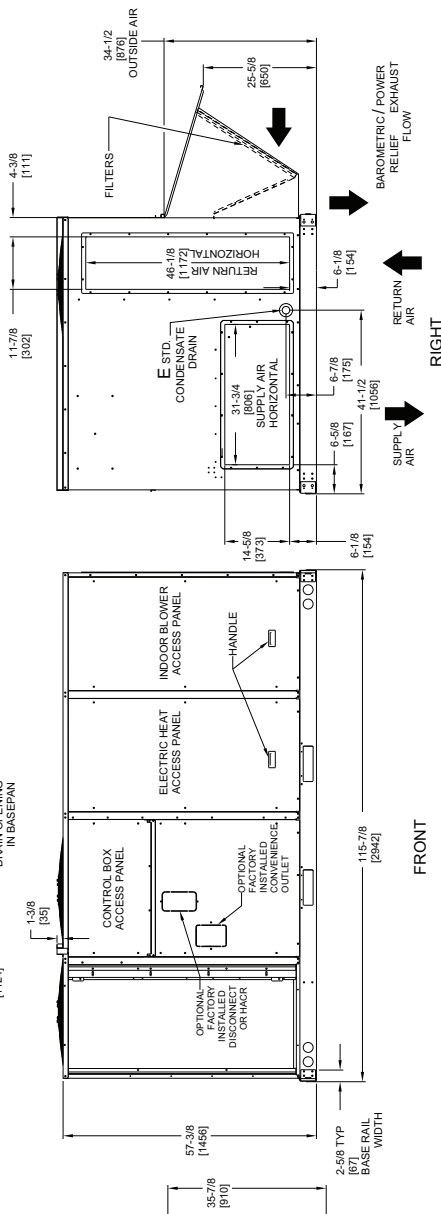
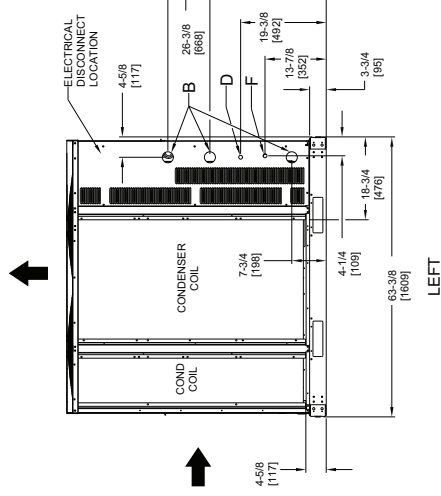
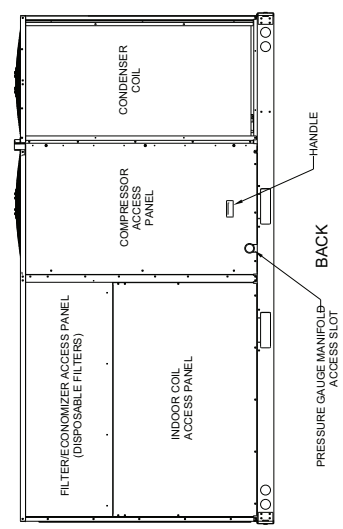
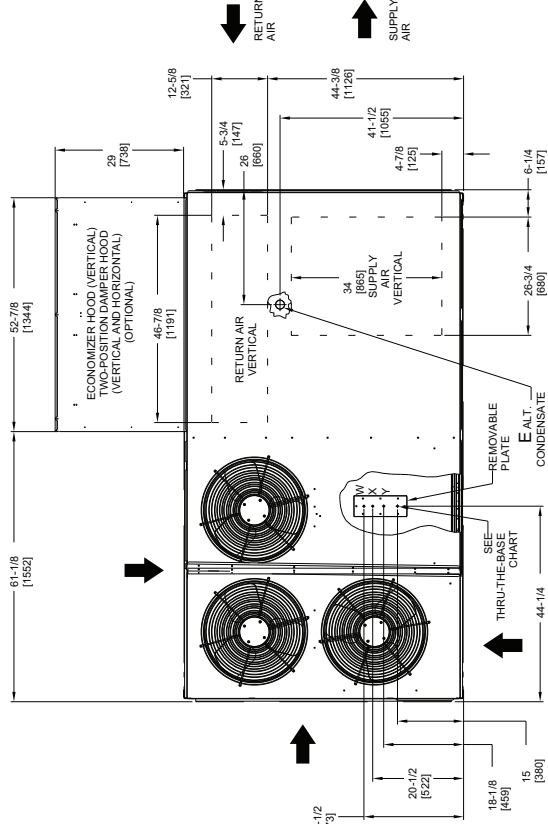
CONNECTION SIZES

B	2 1/2" [64]	DIA POWER SUPPLY HOLE
D	7/8" [22]	DIA FIELD CONTROL WIRING HOLE
E	3/4"-14	NPT CONDENSATE DRAIN
F	7/8" [22]	DIA FIELD CONVENIENCE OUTLET HOLE

THRU-THE-BASE CHART  
THESE HOLES REQUIRED FOR USE  
CRBTFWR05A00.006A00.007A00

ACCESSORY NO.	W	X	Y	THREADED CONDUIT SIZE	WIRE USE	REC'D HOLE SIZES (MAX.)
005	W	X	Y	1 1/2"	ACC	7/8" [22.2]
	W	X	Y	1 1/4"	POWER	7/8" [22.2]
	W	X	Y	1 1/2"	ACC	1 1/2" [38.1]
006	W	X	Y	1 1/2"	ACC	7/8" [22.2]
	W	X	Y	1 1/2"	2AV	7/8" [22.2]
	W	X	Y	1 1/2"	POWER	2" [50.8]
007	W	X	Y	1 1/2"	ACC	7/8" [22.2]
	W	X	Y	1 1/2"	2AV	7/8" [22.2]
	W	X	Y	2"	POWER	2 1/2" [63.5]

FOR THRU-THE-BASE FACTORY OPTION, FITTINGS FOR X & Y ARE PROVIDED AS SPECIFIED ON 3007.



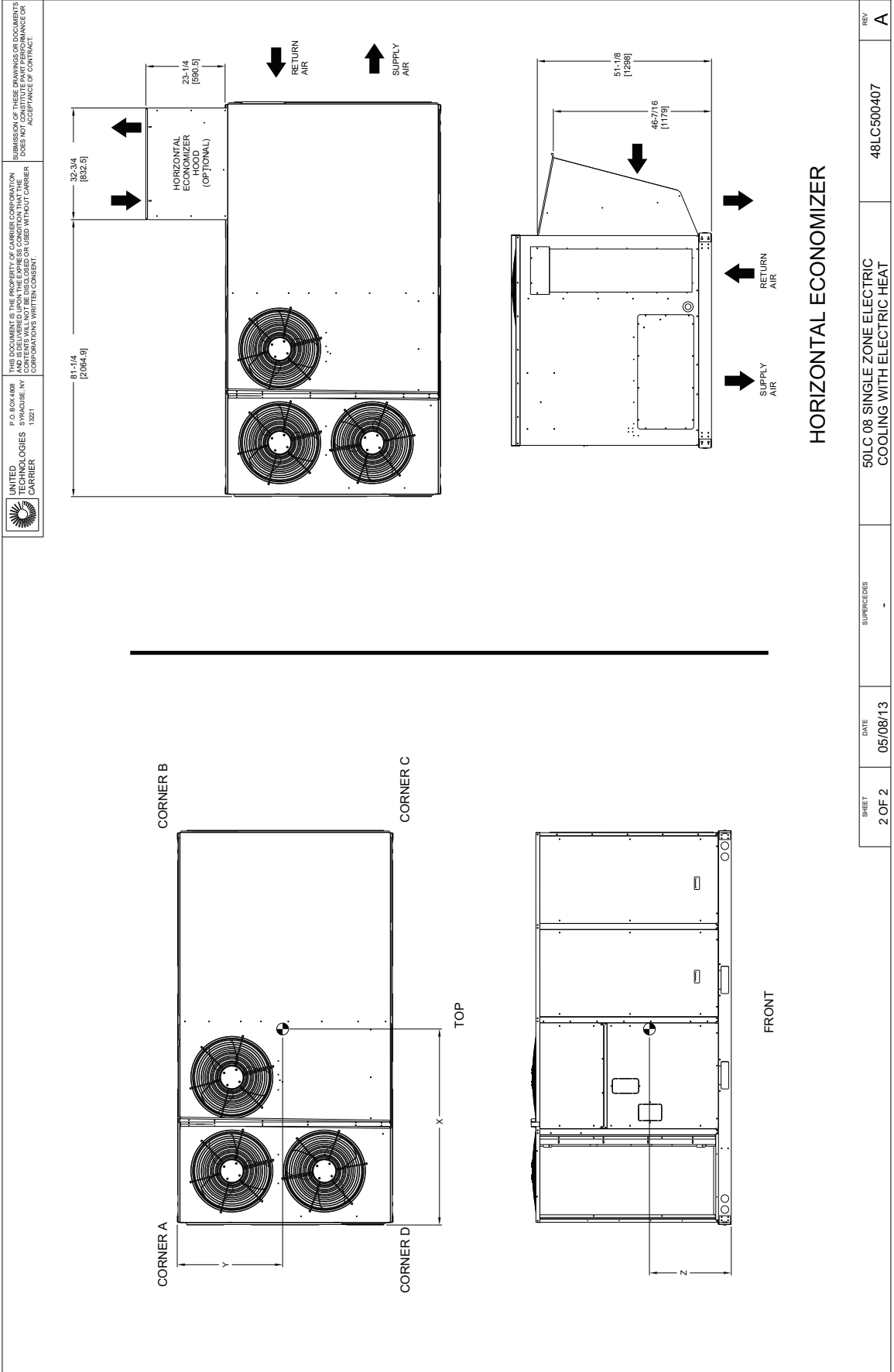
SHEET	DATE	SUPERCEDES	REV
1 OF 2	05/08/13		A

50LC 08 SINGLE ZONE ELECTRIC COOLING WITH ELECTRIC HEAT

48LC500407



## 50LC\*\*08 UNIT DIMENSIONS (cont)



## 48LC\*12 BASE UNIT DIMENSIONS

NOTES:  
 1. DIMENSIONS ARE IN INCHES. DIMENSIONS IN ( ) ARE IN MILLIMETERS.  
 2. CENTER OF GRAVITY  
 3. DIRECTION OF AIR FLOW

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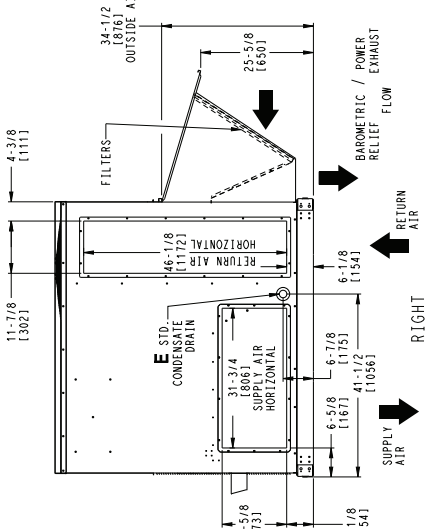
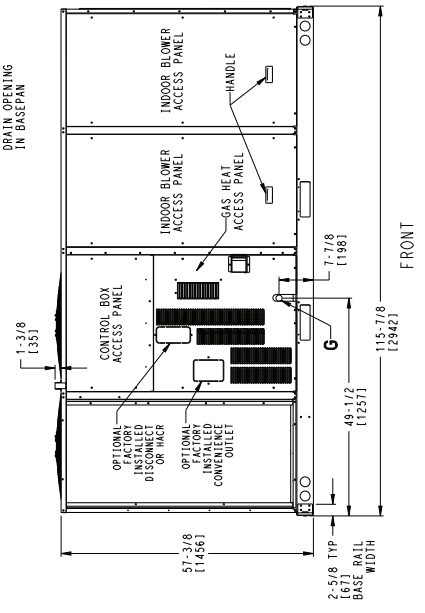
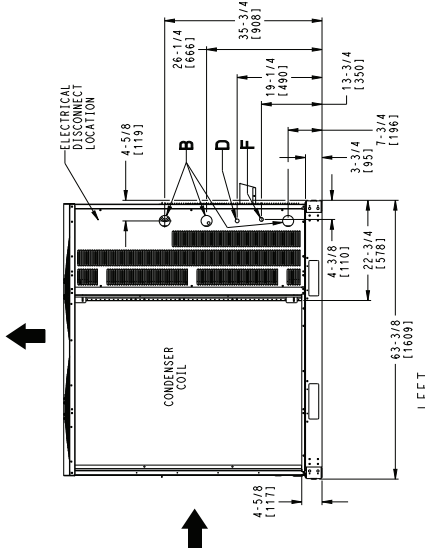
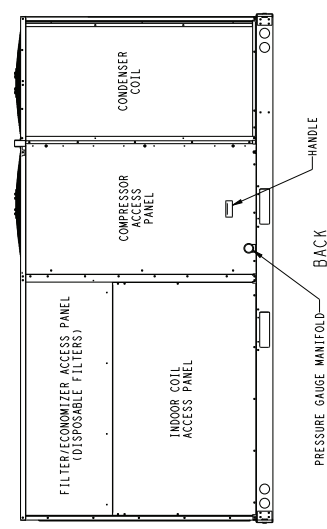
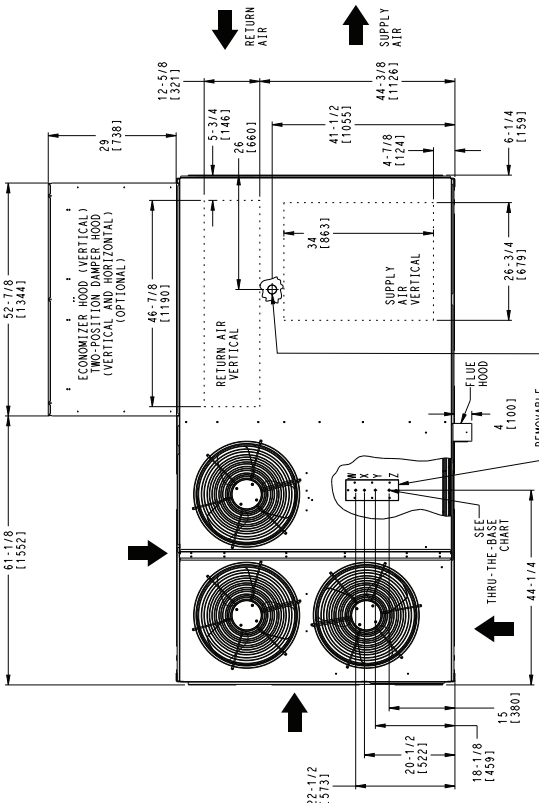
CONNECTION SIZES

B	2 1/2" [64]	DIA POWER SUPPLY HOLE
D	7/8" [22]	DIA FIELD CONTROL WIRING HOLE
E	3/4" - 1/4"	NPT CONDENSATE DRAIN
F	7/8" [22]	DIA FIELD CONVENIENCE OUTLET HOLE
G	3/4" - 1/4"	NPT GAS CONNECTION

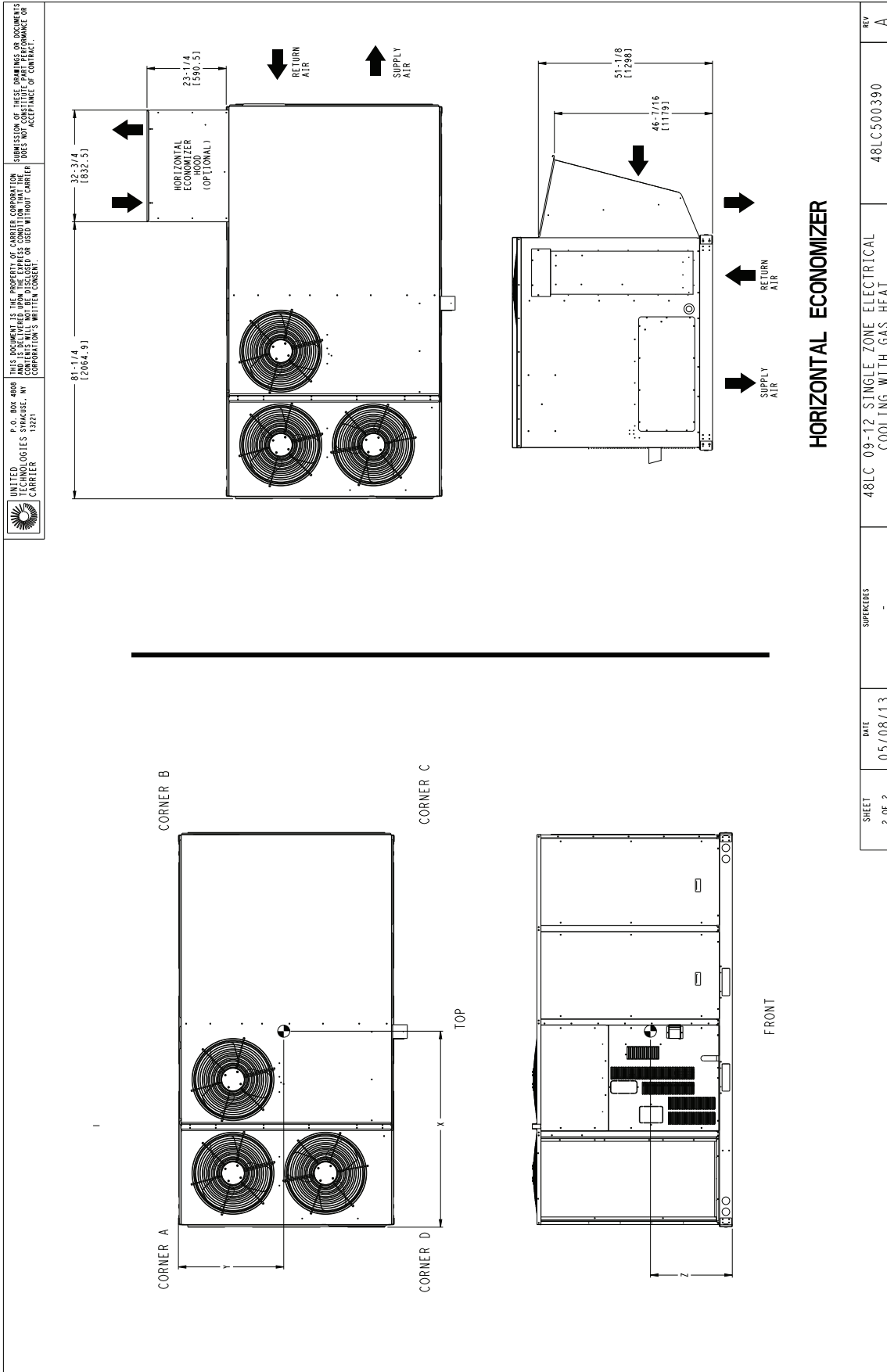
THRU-THE-BASE CHART  
 THESE HOLES REQUIRED FOR USE  
 CRB1MRR005A00-006A00-007A00

ACCESSORY NO.	THREADED CONDUIT SIZE	WIRE USE	REF'D HOLE SIZE (MAX.)
005	W 1/2"	ACC.	7/8" [22.2]
	X 1/2"	24V	7/8" [22.2]
	Y 1/4"	POWER	1 1/2" [38.1]
006	Z 3/4" PIPE	GAS	1 3/4" [44.5]
	W 1/2"	ACC.	7/8" [22.2]
	X 1 1/2"	24V	7/8" [22.2]
007	Y 3/4" PIPE	GAS	1 3/4" [44.5]
	W 1/2"	ACC.	7/8" [22.2]
	X 1/2"	24V	7/8" [22.2]
Z 3/4" PIPE	GAS	1 3/4" [44.5]	

FOR "THRU-THE-BASEPAN" FACTORY OPTION, FITTINGS FOR X & Y ARE PROVIDED AS SPECIFIED ON "006".



## 48LC\*08-12 BASE UNIT DIMENSIONS (cont)



## 50LC\*\*08-12 UNIT DIMENSIONS

**NOTES:**

- DIMENSIONS ARE IN INCHES. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
- CENTER OF GRAVITY
- DIRECTION OF AIR FLOW

**THRU-THE-BASE CHART**  
THESE HOLES REQUIRED FOR USE  
CRBTMPWR05A00,006A00,007A00

ACCESSORY NO.	W	X	Y	THREADED CONDUIT SIZE	WIRE USE SIZES (MAX.)	REOD HOLE SIZES (MAX.)
005	W	X	Y	1/2"	2AV	7/8" [22.2]
	W	X	Y	1 1/4"	POWER	1 1/2" [38.1]
	W	X	Y	1/2"	2AV	7/8" [22.2]
006	W	X	Y	1/2"	2AV	7/8" [22.2]
	W	X	Y	1 1/2"	POWER	2" [50.8]
	W	X	Y	1/2"	2AV	7/8" [22.2]
007	W	X	Y	2"	POWER	2 1/2" [63.5]
	W	X	Y	1 1/2"	2AV	7/8" [22.2]
	W	X	Y	1/2"	2AV	7/8" [22.2]

FOR THRU-THE-BASE PAF FACTORY OPTION, FITTINGS FOR X & Y ARE PROVIDED AS SPECIFIED ON '086'.

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50LC 09-12 SINGLE ZONE ELECTRICAL COOLING WITH ELECTRIC HEAT

SHEET 1 OF 2

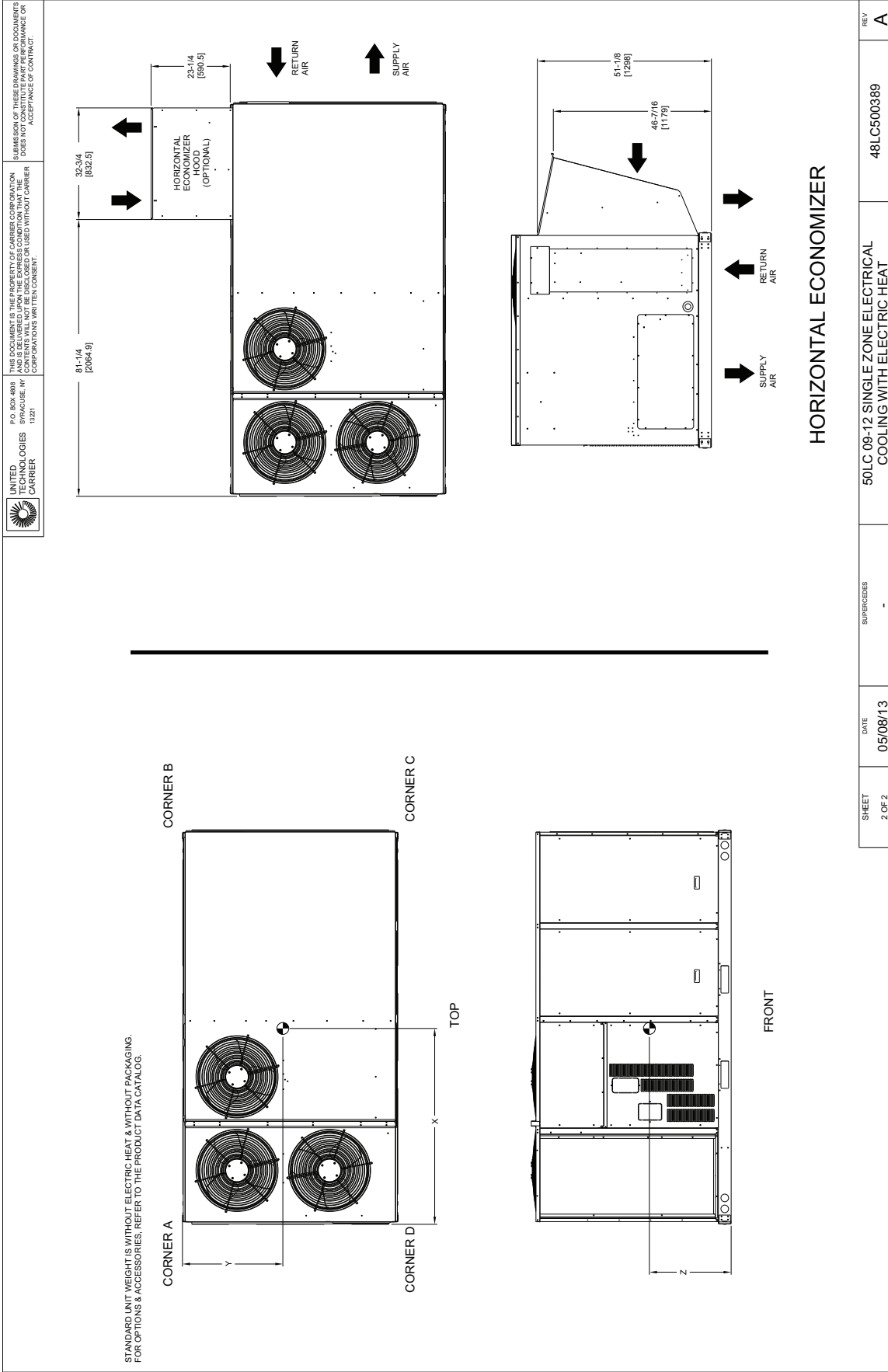
DATE 05/08/13

SUPERSEDES -

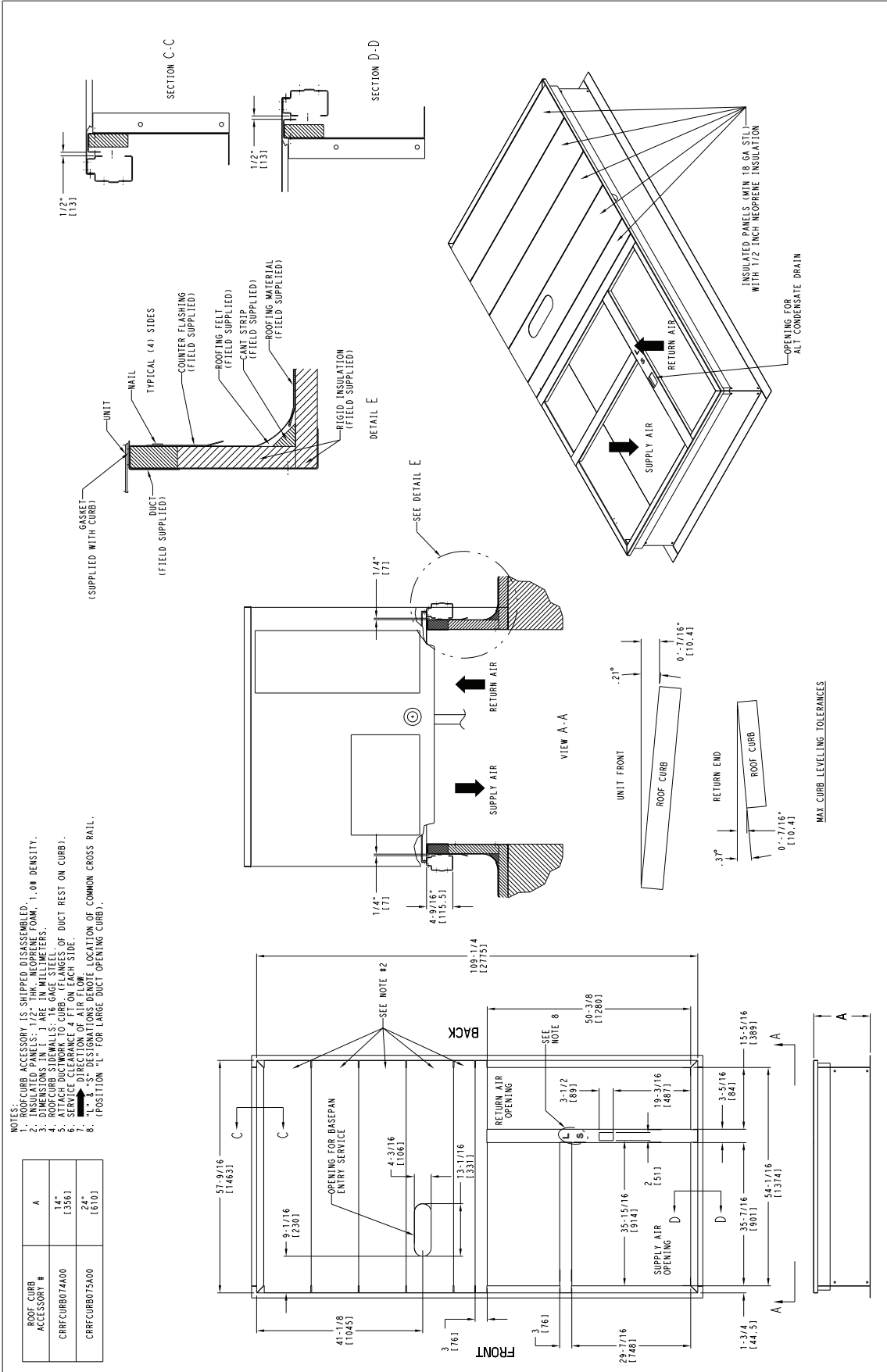
48LC500389

REV A

## 50LC\*\*08-12 UNIT DIMENSIONS (cont)

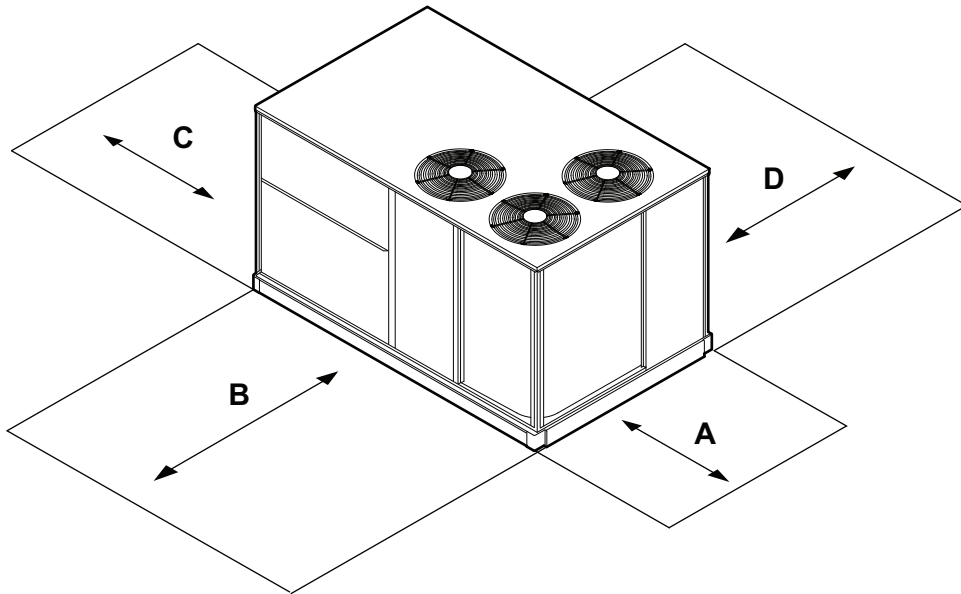


## ROOF CURB DETAILS (SIZES 08-12)



ROOF CURB ACCESSORY #	A
CRRFCURB074400	14" (356)
CRRFCURB075400	24" (610)

## SERVICE CLEARANCE DIMENSIONS



LOCATION	DIMENSION	CONDITION
A	48 in. (1219 mm)	Unit disconnect is mounted on panel
	18 in. (457 mm)	No disconnect, convenience outlet option
	18 in. (457 mm)	Recommended service clearance
	12 in. (305 mm)	Minimum clearance
B	40 in. (1067 mm)	Surface behind servicer is grounded (e.g., metal, masonry wall)
	36 in. (914 mm)	Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass)
	Special	Check sources of flue products within 10 ft (3 m) of unit fresh air intake hood
C	36 in. (914 mm)	Side condensate drain is used
	18 in. (457 mm)	Minimum clearance
D	48 in. (1219 mm)	No flue discharge accessory installed, surface is combustible material
	42 in. (1067 mm)	Surface behind servicer is grounded (e.g., metal, masonry wall, another unit)
	36 in. (914 mm)	Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass)
	Special	Check for adjacent units or building fresh air intakes within 10 ft (3 m) of this unit's flue outlet

**NOTES:**

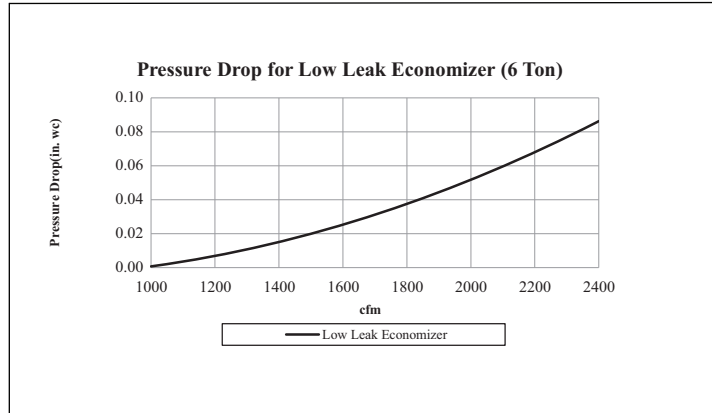
1. Unit not designed to have overhead obstruction. Contact Application Engineering for guidance on any application planning overhead obstruction or for vertical clearances.
2. The number of fans varies with the unit size. Depending on size, unit will have two or three fans.

## STATIC PRESSURE ADDERS (in. wg) (FACTORY OPTIONS AND/OR ACCESSORIES)

### Low Leak Economizers

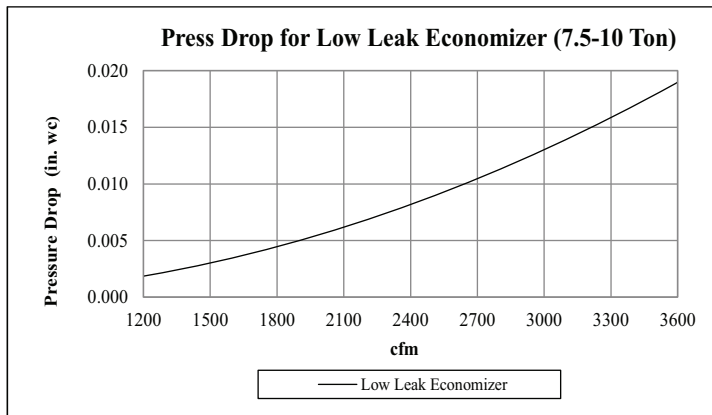
#### 48/50LC\*H 07 PRESSURE DROP FOR LOW LEAK ECONOMIZER

Air flow (cfm)	1000	1200	1400	1600	1800	2000	2200	2400
Pressure drop (in. wg)	0.001	0.007	0.015	0.025	0.038	0.052	0.068	0.086



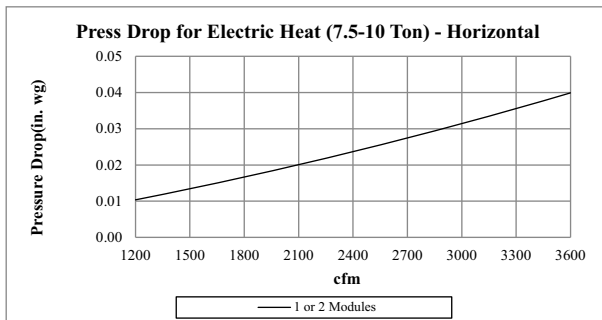
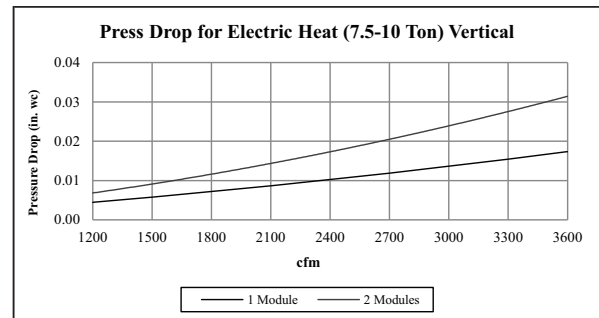
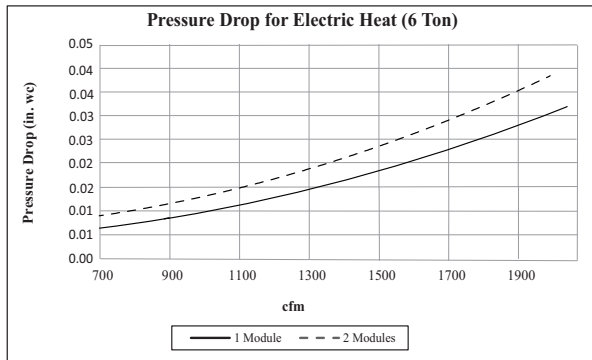
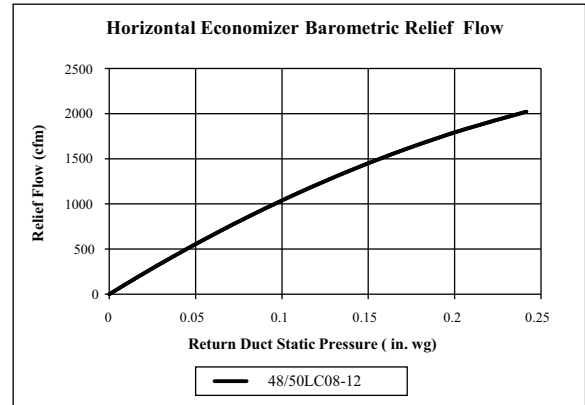
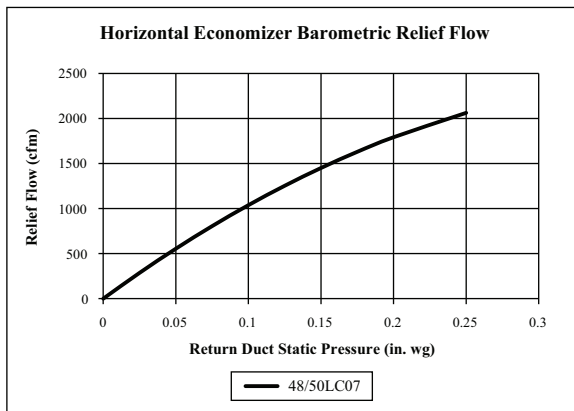
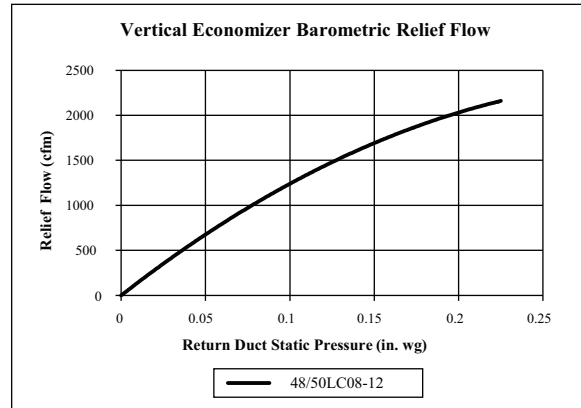
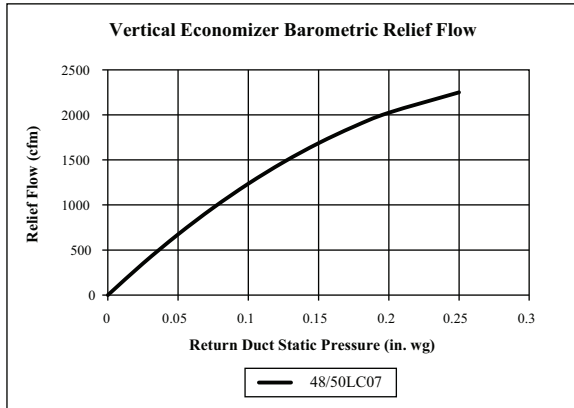
#### 48/50LC\*H 08-12 PRESSURE DROP FOR LOW LEAK ECONOMIZER

Air flow (cfm)	1200	1500	1800	2100	2400	2700	3000	3300	3500
Pressure drop (in. wg)	0.002	0.003	0.004	0.006	0.008	0.010	0.013	0.016	0.018





## STATIC PRESSURE ADDERS (in. wg) (FACTORY OPTIONS AND/OR ACCESSORIES) (cont)



## GENERAL FAN PERFORMANCE NOTES:

1. Interpolation is permissible. Do not extrapolate.
2. External static pressure is the static pressure difference between the return duct and the supply duct plus the static pressure caused by any FIOPs or accessories.
3. Tabular data accounts for pressure loss due to clean filters, unit casing, and wet coils. Factory options and accessories may add static pressure losses. Selection software is available, through your salesperson, to help you select the best motor combination for your application.
4. The fan performance tables offer motor recommendations. In cases when two motor combinations would work, Carrier recommends the lower horsepower option. Consider future system impacts, such as dirty filters, planned system changes, etc. when selecting fan motor capacity.
5. For information on the electrical properties of Carrier motors, please see the Electrical information section of this book.
6. For more information on the performance limits of Carrier motors, see the application data section of this book.
7. The EPACT (Energy Policy Act) regulates energy requirements for specific types of indoor fan motors. Motors regulated by EPACT include any general purpose, T-frame (three-digit, 143 and larger), single-speed, foot mounted, polyphase, squirrel cage induction motors of NEMA (National Electrical Manufacturers Association) design A and B, manufactured for use in the United States. Ranging from 1 to 200 Hp, these continuous-duty motors operate on 230 and 460 volt, 60 Hz power. If a motor does not fit into these specifications, the motor does not have to be replaced by an EPACT compliant energy-efficient motor. Variable-speed motors are exempt from EPACT compliance requirements.

## 50LC\*H07 — VERTICAL SUPPLY

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
780	582	0.08	768	0.18	913	0.30	1039	0.44	1152	0.60
900	605	0.09	788	0.19	932	0.32	1055	0.46	1166	0.63
1050	635	0.10	816	0.21	957	0.35	1079	0.50	1187	0.66
1200	668	0.12	844	0.24	984	0.38	1104	0.53	1211	0.70
1350	703	0.14	873	0.26	1012	0.41	1131	0.57	1236	0.74
1500	740	0.16	904	0.29	1041	0.44	1158	0.60	1263	0.78
1650	780	0.18	936	0.32	1070	0.47	1187	0.65	1290	0.83
1800	822	0.21	971	0.35	1101	0.51	1216	0.69	1319	0.88
1950	866	0.25	1007	0.39	1133	0.56	1246	0.74	1348	0.94
2100	911	0.29	1045	0.44	1166	0.61	1277	0.80	1377	1.00
2250	957	0.34	1084	0.49	1201	0.66	1309	0.86	1408	1.07
2400	1004	0.39	1125	0.55	1238	0.73	1342	0.93	1439	1.14
2550	1052	0.44	1167	0.61	1276	0.79	1377	1.00	1472	1.22

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
780	1255	0.78	1352	0.97	1443	1.18	1529	1.41	1611	1.65
900	1267	0.80	1361	1.00	1450	1.21	1534	1.43	1615	1.67
1050	1286	0.84	1378	1.04	1464	1.24	1547	1.46	1625	1.70
1200	1308	0.88	1399	1.08	1483	1.28	1564	1.51	1641	1.74
1350	1333	0.93	1422	1.13	1505	1.34	1585	1.56	1660	1.79
1500	1358	0.97	1447	1.18	1529	1.39	1608	1.62	1682	1.85
1650	1385	1.03	1473	1.24	1555	1.46	1632	1.68	1706	1.92
1800	1413	1.09	1500	1.30	1581	1.52	1658	1.76	1731	2.00
1950	1441	1.15	1527	1.37	1608	1.60	1685	1.84	1757	2.09
2100	1470	1.22	1556	1.45	1636	1.68	1712	1.93	1784	2.18
2250	1499	1.29	1584	1.52	1664	1.77	1740	2.02	1812	2.28
2400	1529	1.37	1614	1.61	1693	1.86	1768	2.12	1839	2.38
2550	1561	1.45	1644	1.70	1723	1.95	1797	2.22	1868	2.49

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	2.2		2.4		2.6		2.8		3.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
780	1690	1.90	1766	2.17	1840	2.46	1911	2.75	1980	3.06
900	1692	1.92	1766	2.18	1838	2.46	1907	2.73	1974	3.03
1050	1700	1.94	1773	2.20	1842	2.47	1910	2.76	1976	3.05
1200	1714	1.98	1785	2.24	1853	2.51	1920	2.79	1984	3.08
1350	1732	2.03	1802	2.29	1869	2.56	1934	2.83	1997	3.12
1500	1753	2.10	1822	2.35	1888	2.62	1952	2.90	2014	3.18
1650	1776	2.17	1844	2.43	1909	2.69	1972	2.97	2033	3.25
1800	1801	2.25	1868	2.51	1932	2.78	1995	3.06	2055	3.35
1950	1827	2.35	1893	2.61	1957	2.88	2019	3.16	2079	3.46
2100	1853	2.44	1919	2.71	1983	2.99	2044	3.28	2103	3.57
2250	1880	2.55	1946	2.83	2009	3.11	2070	3.40	2129	3.70
2400	1908	2.66	1973	2.94	2036	3.23	2096	3.53	2155	3.83
2550	1936	2.77	2001	3.06	2063	3.35	2124	3.66	2182	3.97

MED Static (< 2.4 Max BHP)

HIGH Static (2.4-5 Max BHP)

## 50LC\*H08 — VERTICAL SUPPLY

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
975.0	532	0.07	721	0.17	862	0.28	979	0.42	1082	0.56
1125.0	550	0.07	741	0.18	883	0.30	1000	0.44	1103	0.59
1312.5	577	0.08	766	0.20	909	0.33	1027	0.48	1130	0.63
1500.0	610	0.10	792	0.22	935	0.36	1054	0.51	1158	0.68
1687.5	648	0.12	820	0.24	962	0.38	1081	0.55	1185	0.72
1875.0	690	0.14	850	0.26	989	0.41	1109	0.58	1213	0.76
2062.5	735	0.17	884	0.29	1018	0.45	1136	0.62	1241	0.81
2250.0	781	0.20	921	0.33	1049	0.48	1165	0.66	1269	0.86
2437.5	830	0.24	960	0.37	1083	0.53	1195	0.71	1298	0.91
2625.0	880	0.28	1003	0.41	1118	0.57	1227	0.76	1327	0.96
2812.5	932	0.33	1047	0.47	1157	0.63	1261	0.81	1359	1.02
3000.0	984	0.38	1093	0.52	1197	0.69	1297	0.88	1392	1.08
3187.5	1038	0.44	1141	0.59	1240	0.75	1335	0.94	1427	1.15

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
975.0	1176	0.72	1263	0.89	1344	1.07	1420	1.27	1493	1.47
1125.0	1196	0.76	1282	0.93	1362	1.12	1437	1.31	1509	1.52
1312.5	1223	0.80	1308	0.98	1387	1.17	1461	1.37	1532	1.58
1500.0	1250	0.85	1335	1.04	1414	1.23	1488	1.44	1558	1.65
1687.5	1278	0.90	1363	1.09	1442	1.30	1516	1.51	1586	1.72
1875.0	1306	0.95	1392	1.15	1471	1.36	1545	1.58	1615	1.80
2062.5	1334	1.01	1420	1.21	1499	1.43	1573	1.65	1643	1.88
2250.0	1363	1.06	1448	1.27	1528	1.50	1602	1.72	1672	1.96
2437.5	1391	1.12	1477	1.34	1557	1.57	1631	1.80	1701	2.04
2625.0	1420	1.18	1506	1.40	1585	1.64	1660	1.88	1730	2.13
2812.5	1450	1.24	1535	1.47	1614	1.71	1689	1.96	1760	2.22
3000.0	1481	1.30	1565	1.54	1644	1.78	1718	2.03	1789	2.30
3187.5	1514	1.37	1596	1.61	1674	1.85	1748	2.11	1818	2.37

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	2.2		2.4		2.6		2.8		3.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
975.0	1562	1.69	1629	1.91	1693	2.15	1755	2.39	1814	2.64
1125.0	1577	1.73	1643	1.96	1706	2.20	1767	2.44	1826	2.69
1312.5	1600	1.80	1664	2.03	1726	2.26	1787	2.51	1845	2.76
1500.0	1625	1.87	1689	2.10	1751	2.34	1810	2.59	1867	2.84
1687.5	1652	1.95	1716	2.18	1777	2.42	1836	2.67	1893	2.93
1875.0	1681	2.03	1744	2.27	1805	2.52	1864	2.77	1920	3.03
2062.5	1710	2.12	1773	2.36	1834	2.61	1892	2.87	1948	3.13
2250.0	1739	2.21	1802	2.45	1863	2.71	1921	2.97	1977	3.24
2437.5	1768	2.29	1831	2.55	1892	2.81	1951	3.08	2007	3.36
2625.0	1797	2.38	1861	2.65	1922	2.92	1980	3.19	2036	3.47
2812.5	1826	2.47	1890	2.74	1951	3.02	2010	3.30	2066	3.58
3000.0	1856	2.56	1919	2.83	1981	3.12	2039	3.40	2096	3.69
3187.5	1885	2.65	1949	2.92	2010	3.21	2069	3.50	2125	3.79

MED Static (< 2.4 Max BHP)

HIGH Static (2.4-5 Max BHP)

## 50LC\*H12 — VERTICAL SUPPLY

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
1300	575	0.08	764	0.20	907	0.33	1025	0.47	1128	0.63
1500	610	0.10	792	0.22	936	0.36	1054	0.51	1158	0.68
1750	662	0.12	830	0.25	971	0.39	1090	0.56	1194	0.73
2000	719	0.16	872	0.28	1009	0.44	1127	0.61	1231	0.79
2250	781	0.20	921	0.33	1049	0.48	1165	0.66	1269	0.86
2500	847	0.25	974	0.38	1095	0.54	1206	0.73	1308	0.93
2750	915	0.31	1032	0.45	1144	0.61	1250	0.80	1348	1.00
3000	984	0.38	1093	0.52	1197	0.69	1297	0.88	1392	1.08
3250	1055	0.46	1157	0.61	1254	0.77	1348	0.96	1439	1.17
3500	1128	0.55	1223	0.70	1314	0.87	1403	1.06	1489	1.26
3750	1201	0.64	1290	0.80	1376	0.97	1460	1.15	1541	1.36
4000	1275	0.74	1360	0.90	1440	1.07	1520	1.25	1597	1.45
4250	1350	0.84	1430	1.00	1506	1.17	1582	1.36	1655	1.55

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
1300	1221	0.80	1306	0.98	1385	1.17	1460	1.37	1530	1.58
1500	1250	0.85	1335	1.04	1414	1.23	1488	1.44	1558	1.65
1750	1287	0.92	1373	1.11	1452	1.32	1526	1.53	1596	1.75
2000	1325	0.99	1410	1.19	1490	1.41	1564	1.63	1634	1.85
2250	1362	1.06	1448	1.27	1528	1.50	1602	1.72	1673	1.96
2500	1401	1.14	1486	1.36	1566	1.59	1641	1.83	1711	2.07
2750	1440	1.22	1525	1.45	1605	1.69	1680	1.93	1750	2.19
3000	1481	1.30	1565	1.54	1644	1.78	1719	2.04	1789	2.30
3250	1525	1.39	1607	1.63	1685	1.88	1758	2.13	1828	2.40
3500	1571	1.48	1651	1.72	1727	1.97	1799	2.23	1869	2.50
3750	1621	1.58	1697	1.81	1771	2.06	1842	2.32	1910	2.58
4000	1673	1.67	1746	1.90	1818	2.14	1887	2.40	1954	2.66
4250	1727	1.76	1798	1.99	1867	2.23	1934	2.48	1999	2.74

cfm	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	2.2		2.4		2.6		2.8		3.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
1300	1598	1.80	1663	2.02	1725	2.26	1785	2.50	1843	2.75
1500	1625	1.87	1689	2.10	1751	2.34	1810	2.59	1867	2.84
1750	1662	1.98	1725	2.21	1786	2.45	1845	2.70	1902	2.96
2000	1700	2.09	1764	2.33	1824	2.58	1883	2.84	1939	3.10
2250	1739	2.21	1802	2.45	1863	2.71	1921	2.97	1978	3.25
2500	1778	2.33	1841	2.58	1902	2.85	1961	3.12	2017	3.40
2750	1817	2.45	1881	2.71	1941	2.98	2000	3.26	2056	3.55
3000	1856	2.56	1920	2.84	1981	3.12	2039	3.40	2096	3.69
3250	1895	2.67	1959	2.95	2020	3.24	2079	3.53	2135	3.82
3500	1935	2.77	1999	3.06	2060	3.35	2118	3.64	2175	3.94
3750	1976	2.86	2039	3.14	2100	3.43	2158	3.72		
4000	2018	2.93	2081	3.22	2141	3.50	2199	3.79		
4250	2062	3.00	2123	3.28	2183	3.56				

NOTES:

1. The above supply fan data is representative of a cooling only unit with clean, standard filters, wet coil, and no economizer. Utilize Carrier packaged RTU builder for fan performance for different configurations.
2. Fan performance is preliminary and subject to change.

	MED Static (< 2.4 Max BHP)
	HIGH Static (2.4-5 Max BHP)
	Not Available

Legend and notes for pages 39 to 41.

**LEGEND**

- C/O** — Convenience Outlet
- IFM** — Indoor Fan Motor
- OFM** — Outdoor Fan Motors (Condenser Fans)

**NOTES:**

1. Electrical data is preliminary and subject to change. See Carrier Packaged RTU builder for production electrical information and unit MCA/MOCP values.
2. For 208/230-v units, where one value is shown it is the same for either 208-v or 230-v.
3. **Unbalanced 3-Phase Supply Voltage**  
Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percentage of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227-224 = 3 v
- (BC) 231-227 = 4 v
- (AC) 227-226 = 1 v

Maximum deviation is 4 v.

Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.78\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

**IMPORTANT:** If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

### 48LC\*H 07-12 ELECTRICAL DATA TABLE

UNIT SIZE	VOLTAGE	IFM TYPE	VOLTAGE RANGE		COMPRESSOR				OFM		COMBUSTION FAN MOTOR	IFM	POWER SUPPLY		DISCONNECT SIZE										
					No. 1		No. 2		Qty	FLA (ea)			FLA	FLA	MCA	FUSE or HACR	FLA	LRA							
			Min	Max	RLA	LRA	RLA	LRA																	
48LC*H07	208-3-60	MED	187	253	8.3	58	13.2	88	2		0.48	6.4	35	45	36	156									
		HIGH																							
	230-3-60	MED	414	506	5.1	28	6.0	44									0.48	12.7	42	50	43	163			
		HIGH																							
	460-3-60	MED	518	633	3.3	24	4.2	30									0.25	3.0	20	25	20	79			
		HIGH																							
	575-3-60	MED	518	633	3.3	24	4.2	30									0.24	2.5	15	20	16	61			
		HIGH																							
	48LC*H08	208-3-60	MED	187	253	13.2	88	13.7									83	3	1.8	0.48	6.4	43	50	45	183
			HIGH																						
230-3-60		MED	414	506	6.0	44	6.2	41	0.48	12.7	49	60	52	190											
		HIGH																							
460-3-60		MED	518	633	4.2	30	4.8	33	0.25	3.0	23	25	24	94											
		HIGH																							
575-3-60		MED	518	633	4.2	30	4.8	33	0.24	2.5	19	20	19	72											
		HIGH																							
48LC*H12		208-3-60	MED	187	253	13.1	83	19.6	136	3		0.48	6.4	50	60	51	231								
			HIGH																						
	230-3-60	MED	414	506	6.1	41	8.2	66	0.48									12.7	56	70	58	238			
		HIGH																							
	460-3-60	MED	518	633	4.4	33	6.6	55	0.48									6.4	50	60	51	231			
		HIGH																							
	575-3-60	MED	518	633	4.4	33	6.6	55	0.25									3.0	25	30	26	116			
		HIGH																							
	575-3-60	MED	518	633	4.4	33	6.6	55	0.25									5.8	28	30	29	119			
		HIGH																							
575-3-60	MED	518	633	4.4	33	6.6	55	0.24	2.5	21	25	22	97												
	HIGH																								
575-3-60	MED	518	633	4.4	33	6.6	55	0.24	4.1	23	25	24	98												
	HIGH																								

**NOTES:**

1. The electrical data is representative of a typical unit without factory wired convenience outlet, accessory power exhaust, or HACR breaker. Consult Carrier Packaged RTU Builder for electrical data for different configurations.
2. The electrical data provided is preliminary and is subject to change.

## 50LC\*H 07-12 ELECTRICAL DATA TABLE

UNIT SIZE	VOLTAGE	IFM	VOLTAGE RANGE		COMPRESSOR				OFM		IFM	COMBUSTION FAN MOTOR	POWER SUPPLY		DISCONNECT SIZE			
					No. 1		No. 2		Qty	FLA (ea)			MCA	Fuse or HACR Brkr	FLA	LRA		
			Min	Max	RLA	LRA	RLA	LRA			FLA	LRA						
50LC*H07	208-3-60	MED	187	253	8.3	58	13.2	88	2	1.8	6.4	NONE	35	45	36	156		
												411A	36	45	36	156		
												412A	50	50	46	156		
		HIGH										NONE	42	50	43	163		
												411A	43	50	43	163		
												412A	58	60	53	163		
	230-3-60	MED	187	253	8.3	58	13.2	88			2	1.8	6.4	NONE	35	45	36	156
														411A	40	45	36	156
														412A	57	60	52	156
		HIGH												NONE	42	50	43	163
														411A	48	50	43	163
														412A	64	70	59	163
	460-3-60	MED	414	506	5.1	28	6.0	44			2	1.8	3	NONE	20	25	20	79
														419A	21	25	20	79
														421A	42	45	38	79
		HIGH												NONE	22	25	24	82
														419A	25	25	24	82
														421A	45	45	41	82
575-3-60	MED	518	633	3.3	24	4.2	30	2	1.8	2.5	NONE	15	20	16	61			
											TBD	—	—	—	—			
											TBD	—	—	—	—			
	HIGH										NONE	17	20	17	62			
											TBD	—	—	—	—			
											TBD	—	—	—	—			
50LC*H08	208-3-60	MED	187	253	13.2	88	13.7	83	3	1.8	6.4	NONE	43	50	45	183		
												412A	50	50	46	183		
												414A	74	80	67	183		
		HIGH										NONE	49	60	52	190		
												412A	58	60	53	190		
												414A	81	90	75	190		
	230-3-60	MED	187	253	13.2	88	13.7	83			3	1.8	6.4	NONE	43	50	45	183
														412A	57	60	52	183
														414A	84	90	76	183
		HIGH												NONE	49	60	52	190
														412A	64	70	59	190
														414A	91	100	84	190
	460-3-60	MED	414	506	6.0	44	6.2	41			3	1.8	3	NONE	23	25	24	94
														420A	27	30	24	94
														422A	54	60	49	94
		HIGH												NONE	25	30	27	97
														420A	30	30	27	97
														422A	57	60	52	97
575-3-60	MED	518	633	4.2	30	4.8	33	3	1.8	2.5	NONE	19	20	19	72			
											TBD	—	—	—	—			
											TBD	—	—	—	—			
	HIGH										NONE	20	25	21	73			
											TBD	—	—	—	—			
											TBD	—	—	—	—			

**NOTES:**

1. The electrical data is representative of a typical unit without factory wired convenience outlet, accessory power exhaust, or HACR breaker. Consult Carrier Packaged RTU Builder for electrical data for different configurations.
2. The electrical data provided is preliminary and is subject to change.



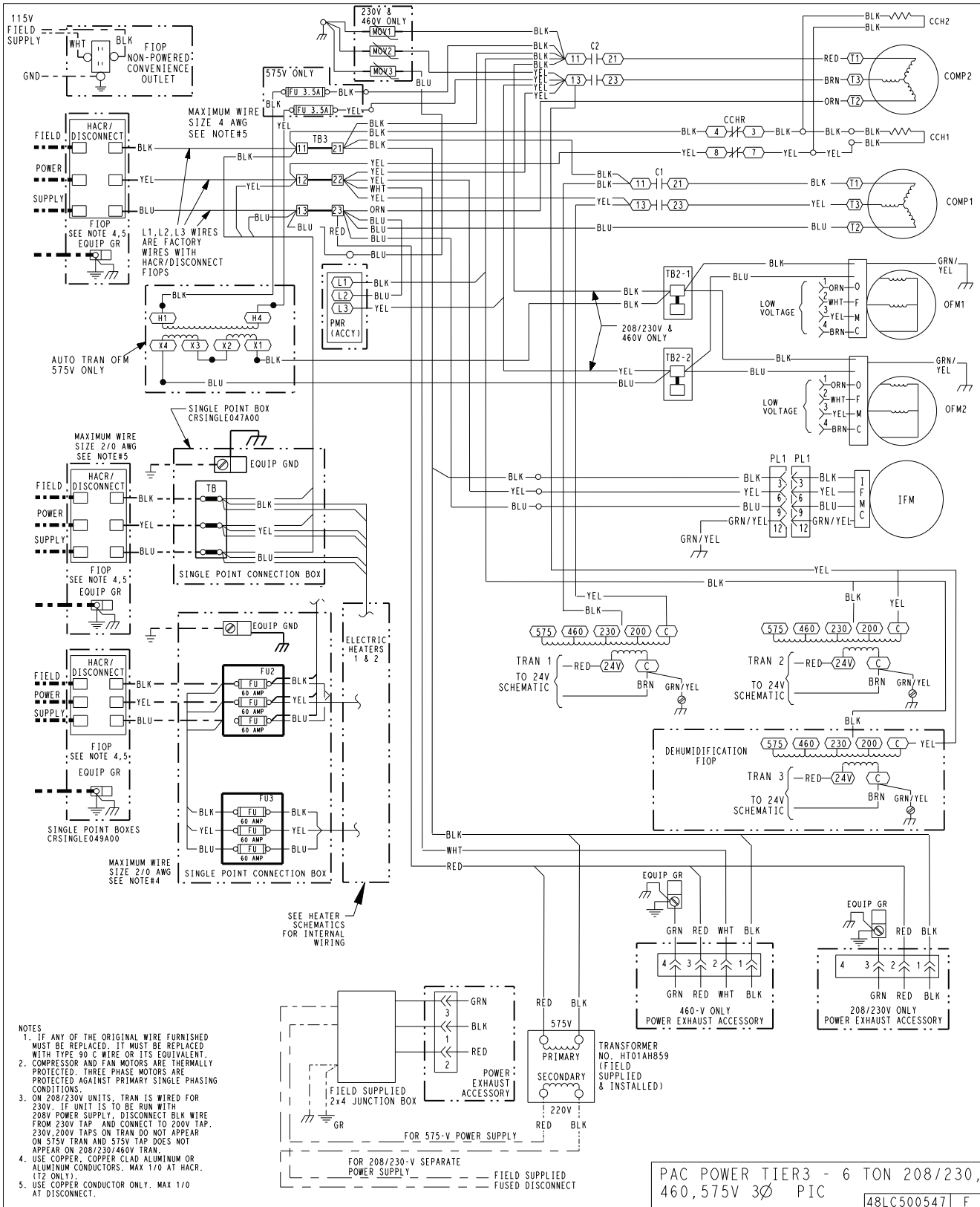
## 50LC\*H 07-12 ELECTRICAL DATA TABLE (CONT)

UNIT SIZE	VOLTAGE	IFM	VOLTAGE RANGE		COMPRESSOR				OFM		IFM	COMBUSTION FAN MOTOR	POWER SUPPLY		DISCONNECT SIZE							
					No. 1		No. 2		Qty	FLA (ea)			FLA	FLA	MCA	Fuse or HACR Brkr	FLA	LRA				
			Min	Max	RLA	LRA	RLA	LRA														
50LC*H12	208-3-60	MED	187	253	13.1	83	19.6	136	3	1.8	6.4	NONE	50	60	51	231						
												412A	50	60	51	231						
												414A	74	80	67	231						
		HIGH										NONE	56	70	58	238						
												412A	58	70	58	238						
												414A	81	90	75	238						
	230-3-60	MED	187	253	13.1	83	19.6	136			3	1.8	6.4	NONE	50	60	51	231				
														412A	57	60	52	231				
														414A	84	90	76	231				
		HIGH												NONE	56	70	58	238				
														412A	64	70	59	238				
														414A	91	100	84	238				
	460-3-60	MED	414	506	6.1	41	8.2	66					3	1.8	3	NONE	25	30	26	116		
																420A	27	30	26	116		
																422A	54	60	49	116		
		HIGH														NONE	28	30	29	119		
																420A	30	30	29	119		
																422A	57	60	52	119		
	575-3-60	MED	518	633	4.4	33	6.6	55							3	1.8	2.5	NONE	21	25	22	97
																		TBD	—	—	—	—
																		TBD	—	—	—	—
		4.1																NONE	23	25	24	98
																		TBD	—	—	—	—
																		TBD	—	—	—	—

**NOTES:**

1. The electrical data is representative of a typical unit without factory wired convenience outlet, accessory power exhaust, or HACR breaker. Consult Carrier Packaged RTU Builder for electrical data for different configurations.
2. The electrical data provided is preliminary and is subject to change.

## TYPICAL POWER WIRING DIAGRAM (50LC\*H07)

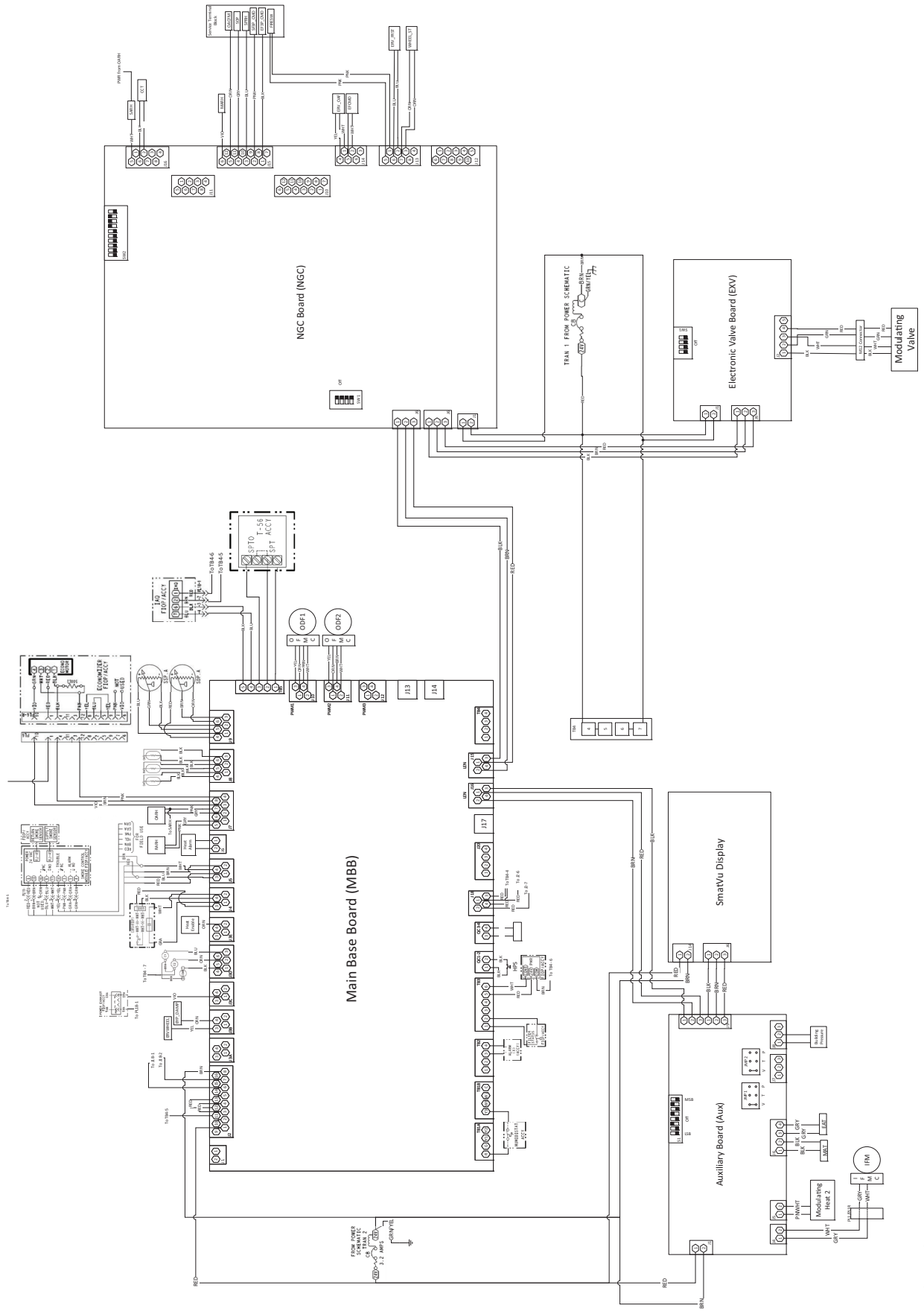


NOTE: Power wiring diagram is preliminary and subject to change.

# Typical wiring diagrams (cont)

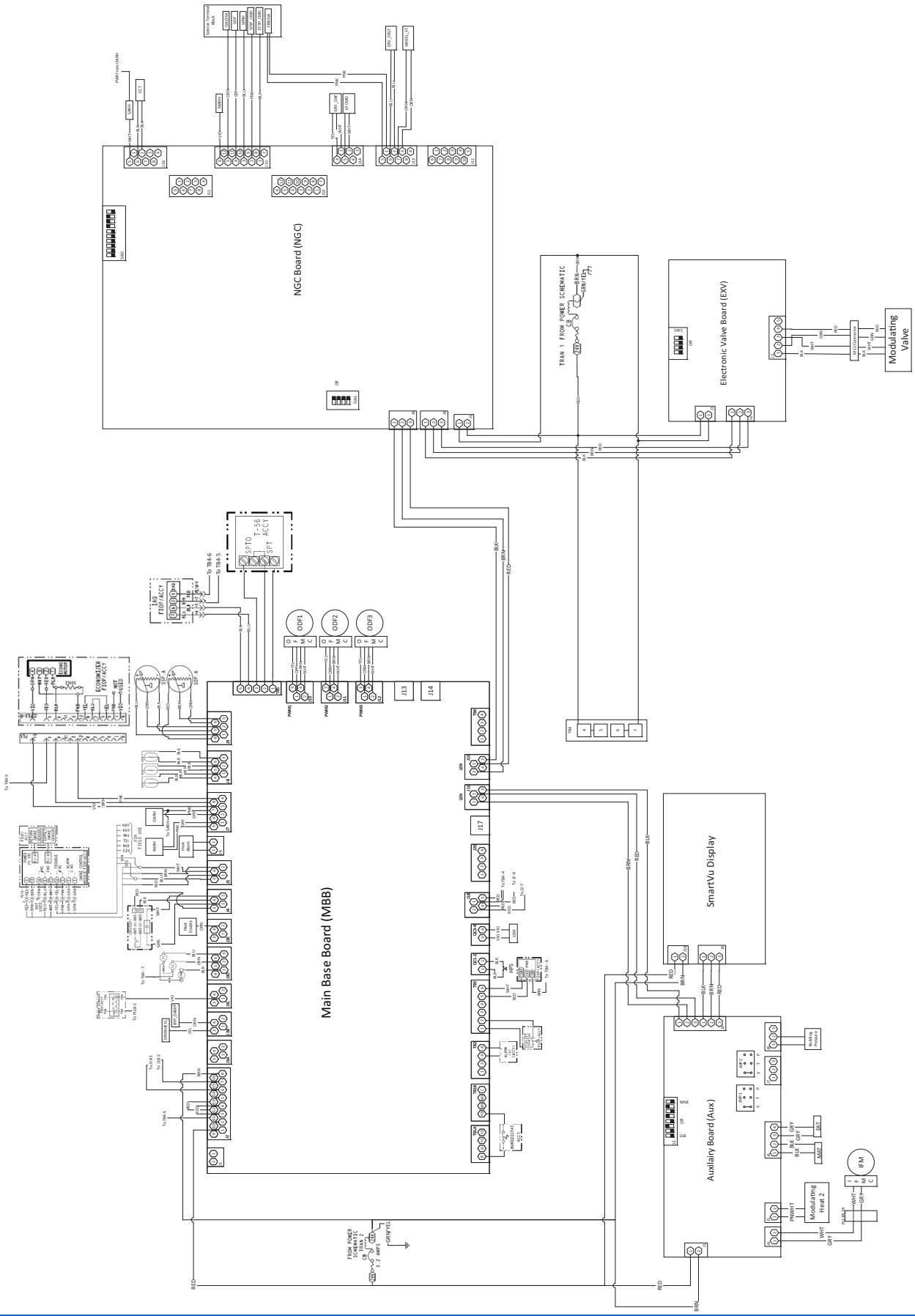


**SMARTVU™ CONTROL WIRING DIAGRAM (SIZE 07)**



NOTE: Control wiring diagram is preliminary and subject to change.

## SMARTVU™ CONTROL WIRING DIAGRAM (SIZE 08-12)



NOTE: Control wiring diagram is preliminary and subject to change.

## General

The 48/50LC\*H operating sequence will vary based on the unit and control configurations.

The SmartVu™ controls govern most aspects of the unit operation and will operate to the effective supply air temperature, including the supply and exhaust fan, outdoor air damper, the cooling and dehumidification system; including compressors, condenser fans, and hot gas reheat system, and the heating system.

The SmartVu controls provide supply air temperature based control to satisfy a cooling or heating demand and supply air dewpoint based control to satisfy a dehumidification demand.

Below is a summary of key configurations and the resulting operation. See the 48/50LC\*H controls manual for further details. See Recommended Control Configuration By Applications Type Table on page 54 for a quick reference of recommended control configurations.

## Control Settings and Operation

### Occupancy

The unit occupancy control determines if the unit is in the occupied or unoccupied period, which affects how the unit behaves and what setpoints are active. The occupied period is intended as a normal unit operation. The unoccupied period is intended as a setback operation or disabled operation. The following configurations are available:

#### OCCUPANCY CONTROLS

NAME	DESCRIPTION
<b>UNIT SCHEDULE</b>	Occupancy is based on the unit schedule.
<b>OCCUPANCY SWITCH</b>	Occupancy is based on an input switch.
<b>BAS OCCUPANCY</b>	Occupancy is based on a network input.

The sequence of operation is as follows:

#### Unit Schedule

The unit will determine occupancy based on the current time and date and the occupancy schedule configured in the unit controller. The local schedule allows a single occupancy start time and stop time, selectable by day and in hour/minute increments. The schedule function also allows for 24/7 scheduling.

#### Occupancy switch

The unit will determine occupancy based on a hardwired occupancy input. When the input is open, the unit is in the unoccupied period. When the input is closed, the unit is in the occupied period. A field provided and installed occupancy relay or Toshiba-Carrier or Carrier VRF ERV interface is required.

#### BAS occupancy

The unit will monitor the network occupancy command point to determine occupancy. It will require a field provided and installed BAS system.

## Supply fan operation

These configurations determine when the supply fan operates based on the occupancy period. The available operation configuration may be limited by the supply fan control method that is selected. The following configurations are available:

#### OCCUPIED SUPPLY FAN OPERATION

NAME	DESCRIPTION
<b>CONTINUOUS</b>	The supply fan operates continuously during the occupied period.
<b>DEMAND</b>	The supply fan only operates when there is a call for cooling, heating, dehumidification, or <i>Venting</i> during the occupied period.

The sequence of operation is as follows:

#### Continuous

The supply fan is on when the unit is in the occupied period. This is the recommended configuration for most applications, since the LC\*H is designed primarily for ventilation and should be ventilating the space continuously during an occupied period.

#### Demand

The supply fan will operate only when the unit is in the occupied period and there is a call for cooling, heating, dehumidification, or *Venting* (from G input with TSTAT control). Otherwise, the supply fan is off. This configuration is not recommended for most intended applications for the 48/50LC\*H units and is not available for duct pressure (SP), zone pressure (ZP), outdoor airflow (OA CFM), or CO<sub>2</sub> control (CO<sub>2</sub>) supply fan control configurations.

#### UNOCCUPIED SUPPLY FAN OPERATION

NAME	DESCRIPTION
<b>DEMAND</b>	The supply fan only operates when there is a call for cooling, heating, dehumidification or <i>Venting</i> during the unoccupied period.
<b>DISABLED</b>	The supply fan is off during the unoccupied period.

The sequence of operation is as follows:

#### Demand

The supply fan will operate only when the unit is in the unoccupied period and there is a call for cooling, heating, dehumidification or venting (G input with TSTAT control). Otherwise, the supply fan is off.

#### Disabled

The supply fan is off during unoccupied period.

## Supply fan control

The supply fan control configuration determines how the supply fan control configuration may be limited based on the cooling and heating demand determination configuration. The following configurations are available:

### SUPPLY FAN CONTROL

NAME	DESCRIPTION
<b>CONSTANT VOLUME (CV)</b>	Supply fan operates at constant speed.
<b>STAGED AIR VOLUME (SAV)</b>	Supply fan stages between two cooling and two heating speeds based on demand.
<b>SINGLE ZONE VAV (SZ VAV)</b>	Supply fan modulates based on space temperature.
<b>DUCT PRESSURE CONTROL (SP)</b>	Supply fan modulates based on duct static pressure.
<b>ZONE PRESSURE CONTROL (ZP)</b>	Supply fan modulates based on space pressure.
<b>CO<sub>2</sub> CONTROL (CV)</b>	Supply fan modulates based on space CO <sub>2</sub> levels.
<b>CONSTANT OUTDOOR AIRFLOW CONTROL (OA cfm)</b>	Supply fan modulates based on outdoor air volume.
<b>THIRD PARTY CONTROL</b>	Supply fan modulates based on third party signal.

The sequence of operation are as follows:

#### Constant volume (CV)

When enabled, the supply fan will operate at the constant volume speed setpoint. The supply fan speed is independent of unit demand or mode.

CV control can be used for single-zone space air conditioning, constant ventilation, or constant make-up air applications. CV is only recommended for constant ventilation or make-up air applications requiring constant fan speed. Other fan configurations may provide improved operation or energy savings. Consult local code before using CV units in single-zone space air conditioning applications.

#### Staged air volume (SAV)

When enabled, the supply fan will operate at the minimum supply fan speed setpoint when the demand is *Low Cool* or *Venting*; and will operate at the maximum supply fan speed setpoint when demand is *High Cool* or *dehum*. For units with heat, the supply fan will operate at the heating minimum supply fan speed setpoint. When the demand is *Low Heat* and will operate at the heating maximum supply fan speed setpoint when the demand is *High Heat*.

SAV control is intended for single-zone space air conditioning applications to provide part load energy savings, quieter operation, and better dehumidification compared to CV or SV VAV operation.

#### Single-zone VAV (SZ VAV)

When enabled, the supply fan will operate at the minimum supply fan speed setpoint when the demand is *Venting*. When there is a demand for heating or cooling, the supply fan will ramp between the minimum supply fan speed and the maximum supply fan speed setpoint, based on the deviation between the space temperature and the space temperature setpoint, plus the *Low Heat* or *Low Cool* on setpoint, and the SZ VAV ramp factor. The supply fan will operate at max fan speed when there is a dehum demand.

SZ VAV control is intended for single-zone space air conditioning applications to provide part load energy sav-

ings, quieter operation, and better dehumidification compared to CV operation. SZ VAV provides faster sensible load conditioning and less noticeable fan speed changes than SAV operation.

#### Duct static pressure control (SP)

When enabled, the supply fan will modulate between the minimum and maximum supply fan speed setpoints to maintain the supply duct static pressure at the static pressure setpoint. The supply fan speed is independent of unit demand or mode. This requires a factory-installed option (FIOP) of field provided and installed duct pressure transducer.

Duct static pressure control is intended for single-zone space air conditioning applications for constant volume operation with filter loading, or for 100% outdoor air applications with air terminal units for modulated space ventilation control based on occupancy or CO<sub>2</sub> levels. The LC\*H is not intended for multi-zone VAV or VVT applications multi-zone variable air volume (VAV) or variable volume and temperature (VVT) applications with pressure-independent air terminal units. It is also intended for multi-zone ventilation control with pressure-independent air terminal units for ventilation control.

#### Zone static pressure control (ZP)

When enabled, the supply fan will modulate between the minimum and maximum supply fan speed setpoints to maintain the building static pressure at the building static pressure setpoint. The supply fan speed is independent of the unit demand or mode. It requires FIOP or field supplied and installed building/zone pressure transducers.

Zone static pressure control is intended for make-up air applications with multiple fixed speed or one or more variable speed exhaust fans. Supply fan zone static pressure control cannot be used simultaneously with exhaust fan building static pressure control.

#### Space CO<sub>2</sub> control (DCV)

When enabled, the supply fan will modulate between the minimum and maximum supply fan speed setpoints to maintain the space CO<sub>2</sub> level at the space CO<sub>2</sub> setpoint. The supply fan is at the minimum speed when the space CO<sub>2</sub> is at or below the setpoint. The supply fan speed is independent of the unit demand or mode. This requires a field provided and installed space CO<sub>2</sub> sensor. The system will not function properly using the FIOP return air CO<sub>2</sub> sensor.

DCV control is intended for single-zone ventilation applications with variable occupancy levels, such as conference rooms or auditoriums, to provide energy savings compared to CV operation.

#### Constant outdoor airflow control (OA cfm)

When enabled, the supply fan will modulate between the minimum and maximum supply fan speed setpoints to maintain the outdoor airflow at the outdoor air cfm setpoint. This requires the outdoor airflow monitor option. The supply fan speed is independent of the unit demand or mode. This requires FIOP OA cfm measuring station. The unit controls are not configurable for a field supplied and installed OA cfm measuring station.

OA cfm control is intended for constant ventilation or make-up air applications requiring measured airflow control operation.

## Third party control

When enabled, the supply fan will modulate between the minimum and maximum supply fan speed setpoints based on a third party signal. Applying 24-v at the G terminal or applying a 1 to the network G input will enable the supply fan and a 0-10v signal at the third party supply fan input or the supply fan speed network point is used to modulate the supply fan speed.

A signal <2-v will operate the fan at the minimum fan speed setpoint. A 10-v signal will operate the fan to the maximum fan speed setpoint. A signal in between 2-v and 10-v is scaled to a supply fan speed that corresponds to the equivalent scale between the minimum and maximum supply fan speed setpoints.

Third party supply fan control is intended for applications with field-provided direct digital control or building automation system control where a specific method of supply fan operation is required.

## Exhaust fan control

The following configurations are available:

### EXHAUST FAN CONTROL

NAME	DESCRIPTION
NONE	The unit is not equipped with an exhaust fan.
TWO STAGE EXHAUST	Exhaust fan operates at one of two speeds based on outdoor air damper position.
BUILDING PRESSURE CONTROL	Exhaust fan speed modulates based on building pressure.
THIRD PARTY CONTROL	Exhaust fan modulates based on a third party signal.

The sequence of operation is as follows:

### 2-stage exhaust

When enabled, the exhaust fan will operate at the minimum exhaust fan speed setpoint when the outdoor air damper position is at or above the exhaust stage 1 outdoor air damper position setpoint. The exhaust fan will operate at the maximum exhaust fan speed setpoint when the outdoor air damper position is at or above the exhaust stage outdoor air damper position setpoint. The exhaust fan is off when the outdoor air damper position is below the exhaust stage 1 outdoor air damper position setpoint.

2-stage power exhaust control is intended for single-zone space air conditioning applications. Building pressure control is recommended for applications with additional sources of exhaust or where the unit will operate for long periods at high outdoor air quantities.

### Building static pressure control

When the outdoor air damper is open and the building static pressure is above the building static pressure setpoint, the exhaust fan will modulate between the minimum and maximum speed setpoints to maintain building static pressure at the building static pressure setpoint. This requires an accessory or field provided and installed building pressure transducer.

Building pressure control is intended for and recommended for most 48/50LC\*H applications with power exhaust. Exhaust fan building static pressure control cannot be used simultaneously with supply fan zone static pressure control.

### Third party control

When enabled, the exhaust fan will modulate between off

and the minimum and maximum exhaust fan speed setpoints based on a third party signal. A 0-10v signal at the third party exhaust fan input or the exhaust fan speed network point is used to modulate the exhaust fan speed.

A signal <2-v will turn the exhaust fan off. A 2-v signal will turn the exhaust fan on and will operate it at the minimum exhaust fan speed setpoint. A 0-v signal will operate the fan at the maximum fan speed setpoint. A signal in between 2-v and 10-v is scaled to an exhaust fan speed that corresponds to the equivalent scale between the minimum and maximum exhaust fan speed setpoints.

Third party exhaust fan control is intended for applications with field-provided direct digital control or building automation system control where a specific method of exhaust fan operation is required.

## Outdoor air damper ventilation control

This configuration determines how the outdoor air damper (with FIOP, accessory economizer or FIOP EnergyX® system) behaves during normal operation (free cooling disabled) during the occupied period. The outdoor air damper is closed during the unoccupied period. The following configurations are available:

### OUTDOOR AIR DAMPER VENTILATION CONTROL

NAME	DESCRIPTION
100% OUTDOOR AIR CONTROL	Outdoor air damper operates at the maximum position.
MULTI-STAGE CONTROL	Outdoor air damper stages based on the supply fan speed.
OUTDOOR AIRFLOW CONTROL	Outdoor air damper modulates based on OA cfm.
IAQ CONTROL	Outdoor air damper modulates based on space CO <sub>2</sub>
THIRD PARTY VENTILATION	Outdoor air damper modulates based on a third party input. Free cooling (if enabled) can override the damper position.
THIRD PARTY CONTROL	Outdoor air damper modulates based on a third party input.

The sequence of operations is as follows:

### 100% outdoor air control

When in the occupied period, the outdoor air damper opens to the maximum damper position.

100% outdoor air control is intended for ventilation applications with CV, BP, CO<sub>2</sub>, or SP supply fan control.

### Multi-position control

When in the occupied period and the supply fan is enabled, the outdoor air damper will modulate between the minimum and maximum damper position setpoints to maintain a constant ventilation rate at varying supply fan speeds. The damper position is based on a field configurable four-point damper position curve at different discrete supply fan speeds.

Multi-position control is intended for single-zone space air conditioning applications with SAV, SZ VAV, or SP supply fan control.

### Outdoor airflow control

When in the occupied period and the supply fan is enabled, the outdoor air damper will modulate between the minimum and maximum damper position setpoints to maintain the measured outdoor airflow at the outdoor

airflow setpoint. This requires the FIOP OA cfm measuring station.

Outdoor airflow control is intended for space air conditioning applications with SAV, SZ VAV, or SP supply fan control.

### IAQ control

When in the occupied period and the supply fan is enabled, the outdoor air damper will modulate between the minimum damper position setpoint and the ventilation damper position setpoint to maintain the space or return air CO<sub>2</sub> levels. This requires the FIOP return air CO<sub>2</sub> or field supplied and installed space or return air CO<sub>2</sub> sensor.

IAQ control is intended for single-zone space air conditioning applications with CV, SAV, LAV, or SP supply fan.

### Third party minimum ventilation

When in the occupied period and the supply fan is enabled, the outdoor air damper will modulate between the minimum and maximum damper positions based on a third party input. The damper is at the minimum position setpoint when the input is 2-v and at the maximum position setpoint when the input is 10-v. The damper position is scaled between the minimum and maximum positions when the signal is between 2-v and 10-v. When the input signal is less than 2-v, the damper is commanded closed. Free cooling shall override the third party signal.

Third party control is intended for applications with field-provided direct digital controls or building automation system control where a specific method of minimum outdoor air damper control is required, but the unit can override third party control for free cooling operation.

### Third party control

When in the occupied period and the supply fan is enabled, the outdoor air damper will modulate between the minimum and maximum damper positions based on a third party input. The damper is at the minimum position setpoint when the input is 2-v and at the maximum position setpoint when the input is 10-v. The damper position is scaled between the minimum and maximum positions when the signal is between 2-v and 10-v. When the input signal is less than 2-v, the damper is commanded closed.

Third party control is intended for applications with field provided direct digital controls or building automation system control where a specific method of minimum outdoor air damper control is required, and the unit shall not override the third party control command.

### Unoccupied free cooling operation

When a free cooling control method other than none is selected, free cooling is allowed to occur during the occupied period. This configuration determines if free cooling is also allowed during the unoccupied period. The following configurations are available:

#### UNOCCUPIED FREE COOLING OPERATION

NAME	DESCRIPTION
NONE	Free cooling is not allowed during the unoccupied period.
ENTIRE TIME	Free cooling is allowed during the entire unoccupied period.
MINUTES BEFORE OCCUPIED	Free cooling is only allowed in the unoccupied period a configurable number of minutes before the occupied period starts.

The sequence of operation is as follows:

*None*

The outdoor air damper will not provide any free cooling operation during the unoccupied period. Free cooling will only be allowed to occur during the unoccupied period. Free cooling will only be allowed to occur during the occupied period.

*Entire time*

The outdoor air damper shall be available to provide free cooling during the entire unoccupied period.

*Minutes before occupied*

The outdoor air damper shall be available to provide free cooling during only a configurable number of minutes before the occupied period.

### Free cooling (economizer) operation

This configuration determines what sensors and setpoints the unit checks to disable free cooling. The none configuration will disable free cooling from ever occurring. The following configurations are available:

#### FREE COOLING CHANGEOVER

NAME	DESCRIPTION
NONE	Free cooling not available.
DRY BULB FREE COOLING	Free cooling is disabled based on outdoor air dry bulb.
DIFFERENTIAL DRY BULB FREE COOLING	Free cooling is disabled based on differential between outdoor air and return air dry bulb temperature.
ENTHALPY FREE COOLING	Free cooling is disabled based on outdoor air enthalpy.
DIFFERENTIAL ENTHALPY FREE COOLING	Free cooling is disabled based on differential between outdoor air and return air enthalpy level.
DEWPOINT LIMIT CHECK	Free cooling is disabled based on outdoor air dew point.

For units without an outdoor air damper or for 100% OA applications, the free cooling control must be set to none to disable free cooling from occurring.

For single-zone space air conditioning applications with an outdoor air damper (economizer or EnergyX system) and where the climate is suitable to allow the use of unconditioned outdoor air for free cooling, the unit can be configured to allow free cooling based on one of the following changeover configurations:

- Outdoor dry bulb
- Outdoor air enthalpy
- Differential outdoor air and return air dry bulb
- Differential outdoor air and return air enthalpy

An additional dewpoint limit check can be selected with any of the above configurations.

If a free cooling check other than none is selected, then free cooling shall be allowed to occur during the entire occupied period and may occur during the unoccupied period, based on the free cooling operation configuration.

When there is a demand for cooling and free cooling is available based on the occupancy and the free cooling checks, free cooling mode is activated and the unit will modulate between the minimum and maximum configured



positions to maintain the unit supply air temperature at the active cooling supply air temperature setpoint.

If there is a cooling demand and free cooling is not available based on occupancy or the free cooling checks, the damper operation shall be based on outdoor air damper ventilation control, configuration (occupied period) or will be closed (unoccupied period).

When free cooling is not active, the outdoor air damper position will be based on the unit operation and the outdoor air damper ventilation control configuration.

*None*

Free cooling is not used. This configuration is required for 100% outdoor air applications or applications without an economizer or EnergyX® energy recovery system.

### *Dry bulb free cooling*

When there is a demand for cooling and the outdoor air dry bulb is above the free cooling dry bulb enable setpoint, free cooling is disabled.

### *Differential dry bulb free cooling*

When there is a demand for cooling and the outdoor air dry bulb is above the return air dry bulb temperature by the differential cut-off setpoint, free cooling is disabled.

### *Enthalpy free cooling*

When there is a demand for cooling and the outdoor air enthalpy is above 75°F and 28 Btu/lb., free cooling is disabled.

### *Differential enthalpy free cooling*

When there is a demand for cooling and the outdoor air enthalpy is above the return air enthalpy, free cooling is disabled.

### *Dewpoint limit check*

When there is a demand for cooling and the outdoor air dewpoint is above the free cooling dewpoint limit setpoint, free cooling is disabled. The dewpoint limit check can be enabled with any of the above changeover selections.

## **EnergyX energy recovery type**

The following configurations are available:

### **ENERGYX ENERGY RECOVERY TYPE**

NAME	DESCRIPTION
<b>NO ENERGYX</b>	The unit does not have an EnergyX system.
<b>LOW cfm ENERGYX</b>	The unit has an EnergyX system without outdoor air fan.
<b>HIGH cfm ENERGYX</b>	The unit has an EnergyX system with outdoor air fan.

The sequence of operation is as follows:

### *No EnergyX*

The unit does not have an EnergyX energy recovery system.

### *Low cfm energyX*

The unit has an EnergyX energy recovery system without an outdoor air fan.

### *High cfm EnergyX*

The unit has an EnergyX energy recovery system without an outdoor air fan.

## **EnergyX energy recovery control**

The following configurations are available:

### **ENERGYX ENERGY RECOVERY CONTROL**

NAME	DESCRIPTION
<b>DIFFERENTIAL DRY BULB</b>	The unit has an EnergyX system that operates based on outdoor air and return air dry bulb temperatures.
<b>DIFFERENTIAL ENTHALPY</b>	The unit has an EnergyX system that operate based on outdoor air and return air enthalpy.

The sequence of operation is as follows:

### *Differential dry bulb*

During the occupied period when the outdoor air damper is open above the EnergyX OAD enable setpoint and the power exhaust is operating above the power exhaust enable setpoint, free cooling is inactive, and the outdoor air dry bulb temperature is above or below the return air dry bulb temperature by the EnergyX enable delta setpoint, the EnergyX system is enabled. The EnergyX wheel will rotate to recover energy from the exhaust air stream.

The EnergyX wheel is disabled whenever the outdoor air dry bulb temperature:

1. Is near the return air dry bulb temperature by less than the EnergyX delta setpoint.
2. The EnergyX system goes into defrost mode.
3. The unit goes into the free cooling mode (only with Bypass).
4. The outdoor air damper position or exhaust fan operation drops below setpoint.
5. The unit is in the unoccupied period.

### *Differential enthalpy*

During the occupied period when the outdoor air damper is open above the EnergyX OAD enable setpoint and the power exhaust is operating above the power exhaust enable setpoint, free cooling is inactive, and the outdoor air enthalpy is above or below the return air enthalpy by the EnergyX enable delta setpoint, the EnergyX system is enabled. The EnergyX wheel will rotate to recover energy from the exhaust air stream.

The EnergyX wheel is disabled whenever the outdoor air enthalpy:

1. Is near the return air enthalpy by less than the EnergyX delta setpoint.
2. The EnergyX system goes into defrost mode.
3. The unit goes into the free cooling mode (only with Bypass).
4. The outdoor air damper position or exhaust fan operation drops below setpoint.
5. The unit is in the unoccupied period.

## **EnergyX® bypass control**

The following configurations are available:

### **ENERGYX BYPASS CONTROL**

NAME	DESCRIPTION
<b>AUTO BYPASS</b>	The EnergyX bypass will open whenever the EnergyX wheel is disabled.
<b>CONTINUOUS BYPASS</b>	The EnergyX bypass will always be open.

The sequence of operation is as follows:

### Auto bypass

The bypass is open whenever the EnergyX system is disabled such as when free cooling is being performed or when the exhaust air stream isn't suitable for energy recovery. This is the recommended configuration for most applications.

### Continuous bypass

The bypass is always open. This configuration should only be used in applications where the outdoor airflow exceeds the EnergyX system capabilities and bypass must always occur.

## Cooling and heating demand determination

The cooling and heating demand configuration determines which sensors the unit uses to determine a cooling and heating demand and how the unit behaves based on each demand. The appropriate configuration must be selected based on the application to ensure proper unit control. The following configurations are available:

### COOLING AND HEATING DEMAND DETERMINATION

NAME	DESCRIPTION
<b>SPACE TEMPERATURE CONTROL (SPT)</b>	Cooling and heating operates based on space temperature. Intended for single-zone space air conditioning applications.
<b>OUTDOOR AIR TEMPERATURE CTRL (OAT)</b>	Cooling and heating operates based on outdoor air temperature. Intended for 100% outdoor air applications.
<b>THIRD PARTY CONTROL (TSTAT)</b>	Cooling and heating operates based on thermostat style hardwired or network inputs (Y1, Y2, W1, W2).

Below is a summary of each configuration and demand determination:

### Space temperature control (SPT)

SPT is intended for single-zone space air conditioning applications. The unit will follow the occupied setpoints during the occupied period. The supply fan can be configured for continuous or demand during the occupied period and demand or disabled during the unoccupied period. The unit will follow the unoccupied setpoints only if the supply fan is configured for demand operation during the unoccupied period.

Demand is established based on comparing the space temperature to the occupied or unoccupied cooling and heating setpoints and the associated deadbands.

Below is a summary of each demand:

#### Low Cool (occupied or unoccupied)

If the space temperature is above the occupied or unoccupied cooling setpoint plus the low cool on deadband, the unit demand is set to *Low Cool*. The unit will activate a cooling mode (if available) and will operate to maintain the low cool supply air temperature (SAT) setpoint.

When the space temperature drops below the low cool demand temperature minus the low cool off deadband, the *Low Cool* demand is disabled.

#### High Cool (occupied or unoccupied)

If the space temperature is above the *Low Cool* demand enable temperature plus the high cool on deadband, the unit demand is set to *High Cool*. The unit will activate a

cooling mode (if available) and will operate to maintain the high cool SAT setpoint.

When the space temperature drops below the *Low Cool* demand enable temperature minus 1/2 of the low cool off deadband, the *High Cool* demand is disabled.

#### Low Heat (occupied or unoccupied)

If the space temperature is below the occupied or unoccupied heating setpoint minus the low heat on deadband, the unit demand is set to *Low Heat*. The unit will activate a heating mode (if available) and will operate to maintain the low heat SAT setpoint.

When the space temperature is above the *Low Heat* demand enable temperature plus the low heat off deadband, the *Low Heat* demand is disabled.

#### High Heat (occupied or unoccupied)

If the space temperature is below the *Low Heat* demand enable temperature minus the high heat on deadband, the unit demand is set to *High Heat*. The unit will activate a heating mode (if available) and will operate to maintain the high heat SAT setpoint.

When the space temperature is above the *Low Heat* demand enable temperature plus 1/2 of the low heat off deadband, the *High Heat* demand is disabled.

#### Venting (occupied only)

When there is no demand for cooling or heating from the space, but the supply fan is configured for continuous, the unit demand is set to *Venting*. The unit will monitor the mixed air temperature (MAT) during *Venting* operation. If the MAT is above the vent SAT setpoint by the vent SAT deadband, the unit will operate in a cooling mode (if available) to maintain the SAT at the vent SAT setpoint plus the vent SAT deadband.

If the unit has a modulating heat source, and the MAT is below the vent SAT setpoint by the vent SAT deadband, the unit will operate in a heating mode (if available) to maintain the SAT at the vent SAT setpoint minus the vent SAT deadband.

When the MAT is within the vent SAT deadband from the vent SAT setpoint, the unit will operate in fan-only mode.

#### None (occupied/unoccupied)

If the supply fan is configured for disabled during the unoccupied period or demand during the occupied or unoccupied period and there is no demand for cooling or heating from the space, the demand is set to none. All components are disabled, and the unit is in standby.

#### Outdoor air temperature control (OAT)

OAT is intended for ventilation or make-up air applications. The supply fan will operate continuously during the occupied period. The unit will follow the occupied setpoints during the occupied period. The unit is off during the unoccupied period.

Demand is established based on comparing the outdoor air temperature to the occupied cooling and heating setpoints and associated deadbands. Below is a summary of each demand:

#### Low Cool (occupied only)

If the outdoor air temperature is above the occupied cooling setpoint plus the low cool on deadband, the unit demand is set to *Low Cool*. The unit will activate a cooling

mode (if available) and will operate to maintain the 100% OA cooling supply air temperature (SAT) setpoint.

When the outdoor air temperature drops below the *Low Cool* demand temperature minus the low cool off deadband, the *Low Cool* demand is disabled.

### High Cool (occupied only)

If the outdoor air temperature is above the *Low Cool* demand enable temperature plus the high cool on deadband, the unit demand is set to *High Cool*. The unit will activate a cooling mode (if available) and will operate to maintain the 100% OA cooling SAT setpoint.

When the outdoor air temperature drops below the *Low Cool* demand enable temperature minus 1/2 of the low cool off deadband, the *High Cool* demand is disabled.

### Low Heat (occupied only)

If the outdoor air temperature is below the occupied heating setpoint minus the low heat on deadband, the unit demand is set to *Low Heat*. The unit will activate a heating mode (if available) and will operate to maintain the 100% OA heating SAT setpoint.

When the outdoor air temperature is above the *Low Heat* demand enable temperature plus the low heat off deadband, the *Low Heat* demand is disabled.

### High Heat (occupied only)

If the outdoor air temperature is below the *Low Heat* demand enable temperature minus the high heat on deadband, the unit demand is set to *High Heat*. The unit will activate a heating mode (if available) and will operate to maintain the 100% OA SAT setpoint.

When the outdoor air temperature is above the *Low Heat* demand enable temperature plus 1/2 of the low heat off deadband, the *High Heat* demand is disabled.

### Venting (occupied only)

When there is no demand for cooling or heating from the outdoor air, cooling and heating are disabled and the unit will operate in fan-only mode.

### None (unoccupied only)

During the unoccupied period, the demand is set to none. All unit components are disabled, and the unit is in standby.

### *Third party input control (TSTAT)*

Third party input control is intended for single-zone space air conditioning applications with a 2-stage cooling or heating thermostat or for space air conditioning, ventilation, or make-up air applications with a third party direct digital controller (DDC) or building automation system (BAS). Control can be accomplished using the hardwired inputs or network inputs.

Cooling and heating demands are available in the occupied period. Cooling and heating demand will only be available in the unoccupied period if the supply fan is configured for demand operation during the unoccupied period.

Demand is established when a cooling (Y1, Y2) or heating (W1, W2) input is activated. If the heating and cooling inputs are activated simultaneously, the demand is set to none.

### Low Cool (occupied/unoccupied)

When the Y1 input is activated, the demand is set to *Low Cool*. The unit will activate a cooling mode (if available) to maintain the low cool supply air temperature (SAT) setpoint.

When the Y1 input is deactivated, the *Low Cool* demand is disabled.

### High Cool (occupied/unoccupied)

When both the Y1 and Y2 inputs are activated, the demand is set to *High Cool*. The unit will activate a cooling mode (if available) to maintain the high cool SAT setpoint.

When the Y2 input is deactivated, the *High Cool* demand is disabled.

### Low Heat (occupied/unoccupied)

When the W1 input is activated, the demand is set to *Low Heat*. The unit will activate a heating mode (if available) to maintain the low heat SAT setpoint.

### High Heat (occupied, unoccupied)

When the W1 and W2 inputs are activated, the demand is set to *High Heat*. The unit will activate a heating mode (if available) to maintain the high heat SAT setpoint.

### Venting (occupied/unoccupied)

When the fan input (G) is active but there is no active call for cooling or heating (Y1, Y2, W1, W2), the demand is set to vent. The unit will monitor the MAT during vent operation. If the MAT is above the vent SAT setpoint plus the vent SAT deadband, the unit will operate in a cooling mode (if available) to maintain the SAT at the vent SAT setpoint.

If the MAT is below the vent SAT setpoint minus the vent SAT deadband, the unit will operate in a heating mode (if available) to maintain the unit has a modulating heat source and the SAT at the vent SAT setpoint.

When the MAT is within the vent SAT deadband from the vent SAT setpoint, the unit will operate in fan-only mode.

### None (occupied/unoccupied)

If the supply fan is configured for disabled during the unoccupied period or demand during the occupied or unoccupied period and there are no active inputs (Y1, Y1, W1, W2, H, G) the demand is set to none. All unit components are off, and the unit is in standby.

## **Cooling and heating modes**

When there is a demand for *Low/High Cool* or *Low/High Heat*, the unit will operate in one of the modes below, based on the unit configuration, unit setpoints, and mixed air temperature.

Below is a summary of available cooling and heating modes:

### **Mechanical cooling**

When there is a demand for cooling, and free cooling is disabled or not available, the unit will enable mechanical cooling mode and will stage the compressors to maintain the active cooling supply air temperature (SAT) setpoint.

## Economizer free cooling (requires economizer or EnergyX® system)

When there is a demand for cooling and free cooling is available, the unit will enable free cooling mode and will modulate the outdoor air damper between the minimum and maximum positions to maintain the active cooling SAT setpoint.

## Integrated cooling (requires economizer or EnergyX system)

When there is a demand for cooling, free cooling is active, and the damper is at the maximum damper position, but the SAT is above the active cooling SAT setpoint, integral cooling mode is enabled. The mechanical cooling system is enabled to cool the free cooling air down to the active cooling SAT setpoint.

## Tempered cooling (requires modulating heat source)

When there is a demand for cooling, the outdoor air damper is at the minimum position, and the mixed air temperature is below the active cooling SAT setpoint, the unit will enable tempering cooling mode and will modulate the heat source to maintain the active cooling SAT setpoint.

## Modulating gas heating (requires modulating gas heat source)

When there is a demand for heating and the mixed air temperature is below the active heating SAT setpoint, the unit will enable heating mode and will modulate the heat source to maintain the active heating SAT setpoint.

## Modulating electric heating (requires modulating electric heat source)

When there is a demand for heating and the mixed air temperature is below the active heating SAT setpoint, the unit will enable heating mode and will modulate the heat source to maintain the active heating SAT setpoint.

## Vent

When there is a demand for venting, the unit mode is vent. The unit will monitor the MAT during vent mode and will compare it to the vent SAT set point. If the MAT is too far above or below the vent SAT set point, the unit can enable cooling or heating to temper the air. Otherwise, the unit will operate only the supply fan.

## Standby

When there is no demand for heating, cooling, or supply fan, the unit will be in stand-by mode. All unit components are off until there is a demand.

## Dehumidify demand

This configuration determines which sensors or inputs the unit monitors to determine if there is a demand to dehumidify. The appropriate configuration must be selected

based on the application to ensure proper unit control. The following configurations are available:

### DEHUMIDIFY DEMAND

NAME	DESCRIPTION
<b>SPACE RELATIVE HUMIDITY (SRH)</b>	Dehumidify demand is enabled based on space relative humidity. Intended for single-zone applications.
<b>RETURN AIR RELATIVE HUMIDITY (RARH)</b>	Dehumidify demand is enabled based on return air relative humidity. Intended for single-zone applications.
<b>SUPPLY AIR DEWPOINT (SADP)</b>	Dehumidify demand is enabled based on supply air dewpoint. Intended for 100% outdoor air applications.
<b>OUTDOOR AIR DEWPOINT (OADP)</b>	Dehumidify demand is enabled based on outdoor air dewpoint. Intended for 100% outdoor air applications without EnergyX system.
<b>HUMIDISTAT (H)</b>	Dehumidify demand is enabled when the H input is activated.

The unit will follow the occupied humidity (relative humidity or dewpoint) setpoints during the occupied period. The unit will follow the unoccupied setpoints during the unoccupied period if the unit is configured for demand based supply fan operation during the unoccupied period.

When a dehumidify demand is initialized, the unit will select a dehumidification mode and will operate to maintain the unit supply air dewpoint at the dehumidify supply air dewpoint setpoint. The unit will also operate to maintain the supply air temperature based on a concurring cooling, heating or venting/none demand. Below is a summary of each configuration.

#### Space relative humidity (SPRH)

SPRH is intended for single-zone space air conditioning applications. A field-provided and installed SPRH sensor is required. When the SPRH is above the SPRH setpoint plus the dehumidify on deadband, a *Dehumidify* demand is initiated.

When the SPRH is below the SPRH setpoint minus the dehumidify deadband, the *Dehumidify* demand is disabled.

#### Return air relative humidity (RARH)

RARH is intended for single-zone or multizone space air conditioning applications. All units include a RARH sensor. When the RARH is above the RARH setpoint plus the dehumidify on deadband, a *Dehumidify* demand is initiated.

When the RARH is below the RARH setpoint minus the dehumidify off deadband, the *Dehumidify* demand is disabled.

#### Outdoor air dewpoint (OADP)

OADP is recommended for make-up air or ventilation applications without EnergyX system. All units include a OARH and OAT sensor for OADP calculation. When the OADP is above the OADP setpoint plus the dehumidify on deadband, a *Dehumidify* demand is initiated.

When the OADP is below the OADP setpoint minus the dehumidify off deadband, the *Dehumidify* demand is disabled.

## *Supply air dewpoint (SADP)*

SADP is recommended for ventilation applications with EnergyX<sup>®</sup> system. All units include a SARH and SAT sensor for SADP calculation. When the SADP is above the SADP setpoint plus the dehumidification deadband, a dehum demand is initiated.

When the SADP is below the SADP setpoint minus the dehumidification deadband, the dehum demand is disabled.

## *Humidistat*

Humidistat is intended for single-zone applications with a humidistat or thermostat containing a dehumidification output or any application with a field-provided DDC or BAS system. When the dehumidify input (H) is activated, a *Dehumidify* demand is initiated.

When the dehumidify input (H) is deactivated, the *Dehumidify* demand is disabled.

## **Dehumidification modes**

When there is a demand for dehumidify the unit will operate in one of the modes below, based on the unit configuration, unit setpoints, the outdoor air temperature, and concurrent demand for cooling, heating, venting, or none. Below is a summary of available dehumidification modes:

### *Hot gas reheat (HGRH) mode*

When the mechanical cooling system is available and there is a demand for dehumidify, the unit will activate HGRH mode.

The unit will stage the compressors to maintain the dehumidify supply air dewpoint setpoint. If there is also a demand for cooling, the unit will modulate the HGRH to maintain the active low cool, high cool, or 100% OA cool, SAT setpoint. If there isn't a demand for cooling, the unit will modulate the HGRH to maintain the vent SAT setpoint.

## RECOMMENDED CONTROL CONFIGURATION BY APPLICATION TYPE

CONFIGURATION	DEDICATED VENTILATION (100%)	MAKE-UP AIR (100% OA)	SINGLE-ZONE SPACE AIR CONDITIONING	THIRD PARTY CONTROL
<b>OCCUPANCY CONTROL</b>	Unit Schedule, Occupancy Switch, BAS Occupancy (CCN or BACnet)			
<b>OCCUPIED SUPPLY FAN OPERATION</b>	Continuous			
<b>UNOCCUPIED SUPPLY FAN OPERATION</b>	Disabled		Disabled or Demand	
<b>SUPPLY FAN CONTROL</b>	CV, SP, DCV, or OA cfm	CV, SP, ZP, or OA cfm	CV, SAV, SZ VAV, or SP	Third party, CV, SAV, SZ VAV, or SP
<b>EXHAUST FAN CONTROL</b>	None or BP	None	2 or BP	Third party, none, 2-stage, or BP
<b>OUTDOOR AIR DAMPER VENTILATION CONTROL</b>	100% OA or OA cfm	100% OA or OA cfm	Multi-stage, OA cfm, or IAQ	Third party, multi-stage, OA CM, or IAQ
<b>UNOCCUPIED FREE COOLING OPERATION</b>	None		None, entire time, or minutes before occ	
<b>FREE COOLING CONTROL (DRY CLIMATE)</b>	None		DB or diff DB	DB or diff DB
<b>FREE COOLING CONTROL (HUMID CLIMATE)</b>	None		enth or diff enth or DB/diff DB + DP	Enth or diff enth or DB/diff DB + DP
<b>ENERGY RECOVERY TYPE</b>	Unit configuration dependent	None	Unit configuration dependent	
<b>ENERGY RECOVERY CONTROL</b>	Diff DB (Dry Area) or diff enth (Humid Area)	N/A	Diff DB (Dry Area) or diff enth (Humid Area)	
<b>ENERGY RECOVERY BYPASS</b>	Auto	N/A	Auto	
<b>COOLING AND HEATING DEMAND</b>	OAT	OAT	SPT or TSTAT	TSTAT, OAT, SPT, or RAT
<b>DEHUMIDIFICATION DEMAND</b>	SADP, OADP (only without EnergyX®)	SADP or OADP	SADP, SPRH, or humidistat	Humidistat, SADP, SPRH, or RARH

## SMARTVU CONTROLS INPUTS AND OUTPUTS

MAIN BASE BOARD				
TYPE	IO NAME	CONNECTOR	SIGNAL/SENSOR	IO TYPE
ANALOG INPUT	AI1	J8, 1, 4	Supply Air Temperature	10k Ohm Thermistor
	AI2	J8, 2, 5	Return Air Temperature	10k Ohm Thermistor
	AI3	J8, 3, 6	Outdoor Air Temperature	10k Ohm Thermistor
	AI4	TB5, 1-2	Space Temperature	10k Ohm Thermistor
	AI5	TB5, 2-3	Space Temperature Offset	100k Ohm Thermistor
	AI6	TB5, 5-6	Indoor Air Quality Level	4-20mA Input
	AI7	J7, 1, 5	Return Air Relative Humidity	4-20mA Input
	AI8	J7, 2, 7	Outdoor Air Relative Humidity	4-20mA Input
	AI9	J9, 1-2, 5	Suction Pressure	0-5VDC Input
	AI10	J9, 4-3, 6	Discharge Pressure	0-5VDC Input
	AI11	J7, 3, 8	Econ/ERV Position Feedback	0-10VDC Input
DISCRETE INPUT	DI1	J6, 1-2	Heat Alarm/Limit Switch	24VAC Discrete Input
	DI2	J4, 1-4	Condensate Overflow Switch	24VAC Discrete Input
	DI3	J5, 1-4	Smoke Detector	24VAC Discrete Input
	DI4	QC, 3-4	Indoor Fan Limit Switch	24VAC Discrete Input
	DI5	QC, 1-2	High Pressure Switch	24VAC Discrete Input (NC)
	DI6	TB1, 2	Thermostat G	24VAC Discrete Input
	DI7	TB1, 3	Thermostat Y1	24VAC Discrete Input
	DI8	TB1, 4	Thermostat Y2	24VAC Discrete Input
	DI9	TB1, 5	Humidistat Switch	24VAC Discrete Input
	DI10	TB1, 6	Thermostat W1	24VAC Discrete Input
	DI11	TB1, 7	Thermostat W2	24VAC Discrete Input
	DI12	TB3, 1-2	Filter Status Switch	24VAC Discrete Input (NO)
	DI13	TB3, 3-4	Remote Shutdown/Occupancy Switch	24VAC Discrete Input
	DI14	TB3, 5-6	Phase Monitor	24VAC Discrete Input
ANALOG OUTPUT	AO1	J7, 4, 8	Econ/ERV Damper Position Command	4-20mA Output
	AO2	J10, 1-4	Outdoor Fan Speed 1	PWM Output
	AO3	J11, 1-4	Outdoor Fan Speed 2/4	PWM Output
	AO4	J12, 1-4	Outdoor Fan Speed 3	PWM Output
DISCRETE OUTPUT	DO1	J3E, 2, 4	Heat Enable	Relay Output
	DO2	J3E, 1, 3	Damper Override Relay (Formerly HIR)	Relay Output
	DO3	J3D, 3, 6	Compressor A1	Relay Output
	DO4	J3D, 2, 5	Compressor A2	Relay Output
	DO5	J3D, 1, 4	Crankcase Heater A	Relay Output
	DO6	J3C, 1, 2	Power Exhaust Enable	Relay Output
	DO7	J3B, 2, 4	ERV Bypass Damper	Relay Output
	DO8	J3B, 1, 3	ERV Wheel Enable/Disable	Relay Output
DO11	TB2, 3-4	Alarm	Relay Output	

## SMARTVU CONTROLS INPUTS AND OUTPUTS

NGC BOARD				
TYPE	IO NAME	CONNECTOR	SIGNAL/SENSOR	IO TYPE
ANALOG INPUT	AI1	J16-5	Supply Air Relative Humidity	4-20mA Input
	AI2	J16-6	Cooling Coil Temperature	5k Ohm Thermistor
	AI5	J15-6	Mixed Air Relative Humidity	4-20mA Input
	AI6	J15-5	Outdoor Air cfm/OAD Third Party Modulation	4-20mA Input
	AI7	J15-4	Supply Duct Pressure	4-20mA Input
	AI8	J15-3	Space Relative Humidity	4-20mA Input
	AI9	J15-2	SF Third Party Modulation	4-20mA Input
	AI10	J15-1	EF Third Party Modulation	4-20mA Input
DISCRETE INPUT	DI1	J13-5	Fire Shutdown	24VAC Discrete Input
	DI2	J13-6	ERV Frost Indication	24VAC Discrete Input
	DI3	J13-7	ERV Wheel Motion Sensor	24VAC Discrete Input
ANALOG OUTPUT	AO1	J14-4	ERV Outdoor Air Fan Speed	0-10VDC Output
	AO2	J14-5	Power Exhaust Speed	0-10VDC Output
EXV BOARD				
STEPPER	Step1	J2A, 1-5	Modulating Reheat Valve	Stepper Motor
AUXILIARY BOARD				
ANALOG INPUT	AI1	J6-1,2	Mixed Air Temperature	10k Ohm Thermistor
	AI2	J6-3,4	Exhaust Air Temperature	10k Ohm Thermistor
	AI3	J8-1,2,3	Building Pressure/Exhaust Fan Pressure	0-10VDC Output
ANALOG OUTPUT	AO1	J4-1,2	Indoor Fan Speed	0-10VDC Output
	AO2	J5-1,2	Modulating Gas/SCR Heat	0-10VDC Output



## General

The 48/50LC\*H units can be used in a wide variety of light commercial applications, including ventilation, make-up air, and space air conditioning.

In a 100% outdoor air application, such as ventilation or make-up air, the LC\*H unit is designed to deliver constant, neutral temperature air to the space. A separate space air conditioning system is required to maintain space conditions.

The LC\*H unit can also operate to condition mixed quantities of outdoor air (<50%) and return air from the space, and deliver cool, neutral, or warm air to the space to help maintain space conditions.

The LC\*H unit is not designed to condition high quantities of outdoor air and simultaneously maintain space temperature and humidity levels. The LC\*H unit is also intended for light commercial applications, and is not meant for critical or process applications.

## Dedicated ventilation system

### Overview

The Carrier 48/50LC\*H unit can be used as a dedicated ventilation system to provide conditioned, 100% outdoor air to ventilate one or more spaces in a building. Using a dedicated ventilation system is common for large single-zone spaces with variable occupancy (conference rooms, auditoriums) or multi-zone buildings with different ventilation requirements in each zone (schools, offices). Dedicated ventilation units are common in buildings that require high indoor air quality (schools, retail) or that use space air conditioning units that can't access outdoor air for ventilation (VRF, WSHP).

Outdoor air is used to ventilate the space because it is typically cleaner and has higher oxygen levels than the air inside the space that has been contaminated by people, fixtures, and activities. The outdoor air can contain some

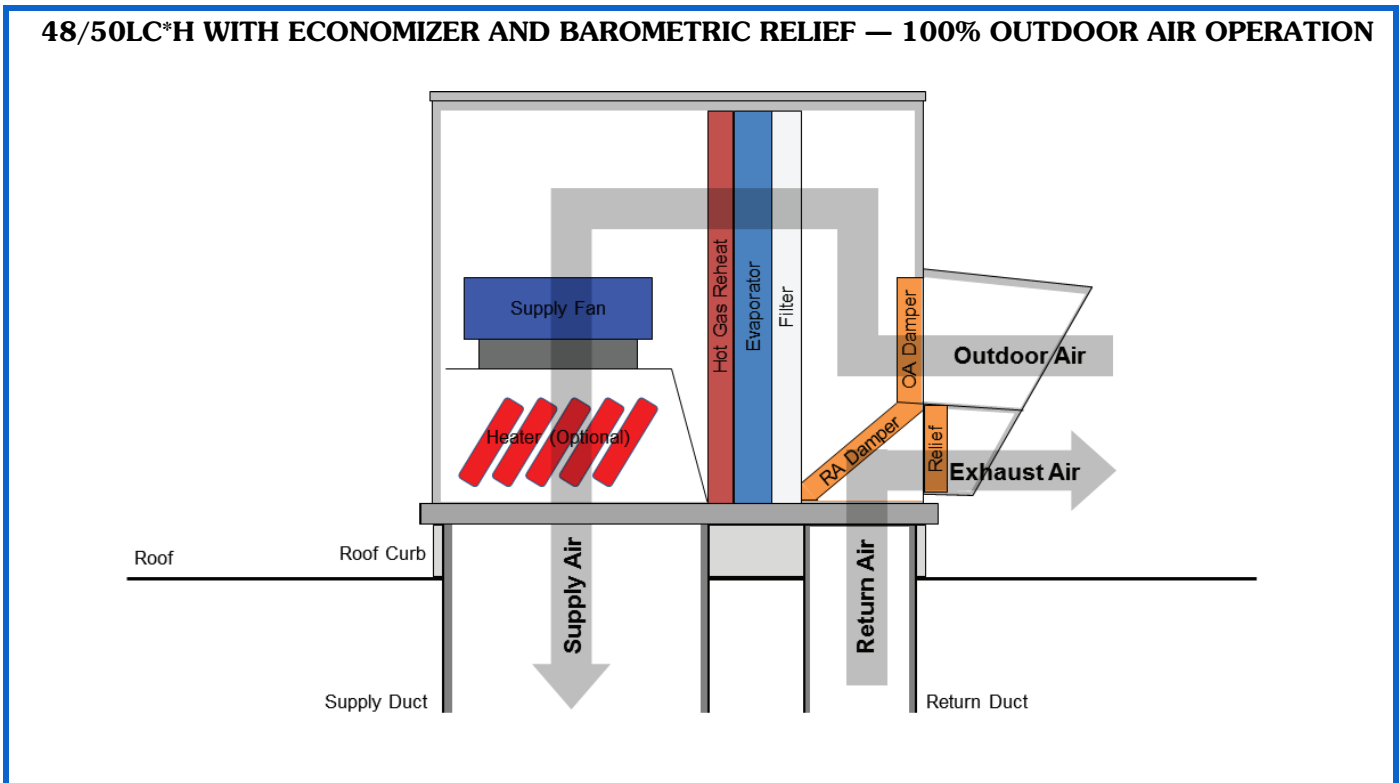
contaminants, such as dirt, pollen, and odors, so the dedicated ventilation system will need to clean the air before sending it to the space.

The biggest challenge to using outdoor air for ventilation is that its temperature and humidity levels can vary widely based on the time of year and geographic location. Sending air that's cold, or too humid to the space can cause comfort issues and create extra load for the space air conditioning units. To prevent these issues, the dedicated ventilation system will condition the outdoor air to have a dry bulb and dewpoint temperature that's near the design space air temperature, typically 65°F to 75°F dry bulb and 50°F to 60°F dewpoint. This "neutral air" won't cool, heat, or humidify the space and prevents fighting with the space cooling and heating units.

### Typical operation

Occupancy is determined based on the unit schedule, occupancy switch, or BAS schedule. The 48/50LC\*H unit can be configured to operate only when the space or building is occupied. When in the occupied period, the supply fan will turn on and will draw outdoor air into the unit through the outdoor air intake (economizer or EnergyX® system), then through the filters (2 in. or 4 in.) to remove contaminants from the air. The filtered outdoor air then passes through the evaporator coil, then the hot gas reheat coil, and is pulled into the inlet of the supply fan. Finally, the supply fan pushes the outdoor air over the heating coil (if equipped) and to the supply duct to be delivered to the space.

See figure 48/50LC\*H with Economizer and Barometric Relief - 100% Outdoor Air Operation on page 57 for the 100% outdoor airflow path for a 48/50LC\*H with economizer and barometric relief.



The Carrier SmartVu controls can be configured to operate unit cooling and heating (if equipped) based on outdoor air dry bulb temperature, and dehumidification based on outdoor air dewpoint temperature. When the outdoor air is hot, but not humid (>75°F dry bulb, <60°F dewpoint), the 48/50LC\*H compressors are staged to cool the hot outdoor air to a neutral dry bulb temperature (65°F to 75°F) as it passes through the evaporator coil. The air then passes through the inactive hot gas reheat coil (standard on all 48/50LC\*H units) and inactive heating coil (if equipped) and is sent to the space as neutral air (65°F to 75°F dry bulb, 50°F to 60°F dew point).

When the outdoor air is both hot and humid (>75°F dry bulb, >60°F dewpoint), the 48/50LC\*H compressors are staged to dehumidify the outdoor air to a neutral dewpoint temperature (50°F to 60°F), which also cools the air (50°F to 60°F dry bulb) as it passes through the evaporator coil. The cooled, dehumidified air then passes through the active hot gas reheat coil (standard on all 48/50LC\*H units) where it's heated to a neutral dry bulb temperature (65°F to 75°F) by modulating the quantity of hot refrigerant gas flowing inside the reheat coil. The reheated air then passes over the inactive heater coil (if equipped) and is sent to the space as neutral air (65°F to 75°F dry bulb, 50°F to 60°F dew point).

For applications where the outdoor air can be cold (<50°F), the 48/50LC\*H unit can be equipped with a modulating gas or electric heating coil. After the cold outdoor air passes through the inactive evaporator and hot gas reheat coils, it passes through the active heating coil where it is heated to a neutral dry bulb temperature (65°F to 75°F) by modulating the heater capacity, before being sent to the space as neutral air (65°F to 75°F dry bulb, <60°F dew point).

When the outdoor air is not cold, hot, or humid (>65°F and <75°F dry bulb, <60°F dewpoint), it will pass through the inactive evaporator, hot gas reheat, and heating coil (if equipped) and will be sent to the space unconditioned as neutral air (65°F to 75°F dry bulb, <60°F dew point).

The quantity of outdoor air required to properly ventilate the space will vary by application. Some applications require a constant volume of ventilation air, others require variable quantities of ventilation air. The Carrier SmartVu™ controls can be configured to operate the Carrier EcoBlue™ supply fan at a constant speed or at variable speeds to control the volume of ventilation air that is conditioned by the unit and delivered to the space. Variable speed supply fan operation can be based on duct static pressure (with air

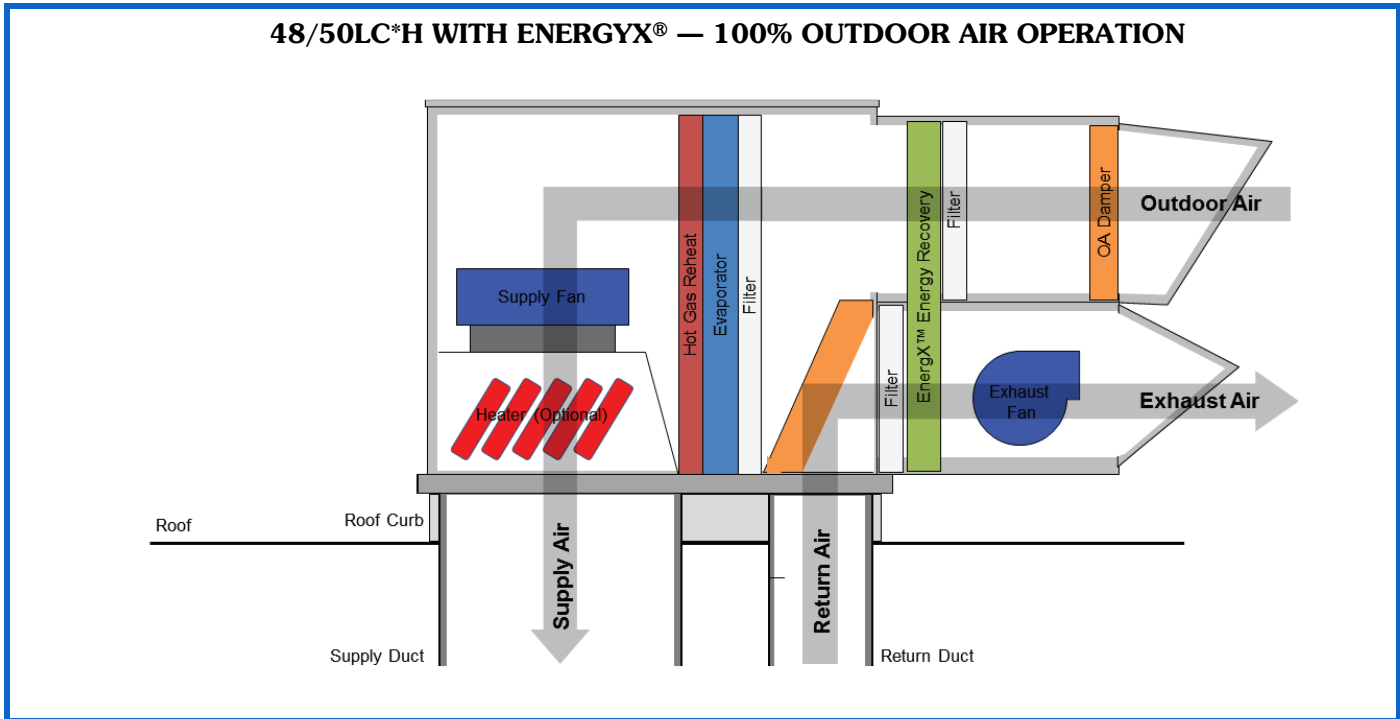
terminal units for demand-controlled ventilation), space CO<sub>2</sub> levels (for demand-controlled ventilation), outdoor air measuring, or a third party signal (to vary).

To help ensure proper space ventilation and prevent over pressurizing the space, some air must be removed from the space. The 48/50LC\*H unit can be equipped with a pressure-activated damper (barometric relief) or a modulating power exhaust system (EnergyX® or accessory) to relieve the excess building pressure. The pressure-activated damper will open when building pressure is high enough to force the damper open, allowing air to exit the space. The modulating power exhaust system is controlled by the Carrier SmartVu controls which vary the fan speed to adjust how much air is exhausted from the space. The power exhaust can be modulated based on a pressure set point or a third party signal.

For applications where both outdoor and exhaust air pass through the 48/50LC\*H unit, the optional EnergyX energy recovery system can be used to pre-condition the outdoor air by transferring energy between the outdoor air and exhaust air streams. Pre-conditioning the outdoor air can save energy and allow for selections of equipment with lower mechanical cooling and heating capacities.

The EnergyX system includes a total (sensible and latent) energy recovery wheel that rotates continuously between the outdoor air stream and exhaust air stream. In the summer, when the outdoor air is hotter and more humid (>75°F dry bulb, >60°F dewpoint) than the exhaust air, the EnergyX wheel captures sensible (heat) and latent (humidity) energy from the outdoor air stream and transfers it to the exhaust air stream. Since the outdoor air stream is now cooler and drier than it was before, the evaporator doesn't need to work as hard to cool and dehumidify the air, which saves energy and may allow for a lower tonnage unit to be used.

In the winter, when the exhaust air is hotter and more humid (>60°F dry bulb, >50°F dewpoint) than the outdoor air, the EnergyX wheel captures sensible (heat) and latent (humidity) energy from the exhaust air stream and transfers it to the outdoor air stream. Since the outdoor air stream is now warmer and more humid than it was before, the heating coil doesn't need to work as hard to heat the air, which saves energy and may allow for a smaller heater to be used. See figure 48/50LC\*H with EnergyX - 100% Outdoor Air Operation on page 59 for the 100% outdoor airflow path for a 48/50LC\*H without EnergyX system.



## Considerations

When using a dedicated ventilation system, a separate space air conditioning system is required to maintain space comfort through space cooling, heating, dehumidification, or humidification. The dedicated ventilation system should not be utilized for space air conditioning.

For applications requiring the ventilation system to be oversized to deliver very dry air to the space to offset the space latent load, a dedicated outdoor air system (DOAS) should be utilized.

The LC\*H unit is a light commercial product and is not designed for use in critical or process applications or application that require precise supply air or space condition control.

For applications requiring low dew point levels for space latent load offset, a dehumidifying dedicated outdoor air system (DOAS) is recommended.

## Make-up air system (MUA)

### Overview

The Carrier 48/50LC\*H unit can be used as a make-up air system (MUA) to provide conditioned, 100% outdoor air to replace the air that has been exhausted from the space. Some activities can contaminate the space air beyond what a standard filtration system can clean, because of the type (grease, moisture) or particle size (smoke, chemicals) of the contaminate. The contaminated air must be prevented from spreading within the space or to other spaces, and

then removed from the space. A common method of collecting and removing contaminated air is to use an exhaust fan. The exhaust fan pulls contaminated air from the space and/or rejects the contaminated air to the outdoors.

The quantity of air that's been removed from the space must be fully or partially replaced to prevent the space from having a negative pressure. The MUA system conditions and supplies outdoor air and sends it to the space to "make-up" the exhaust air and maintain space pressure. MUA systems can be used to provide make-up air directly to a single-zone (kitchens, locker rooms), a common area in a building (hallways, corridors), or to individual spaces in a building (hotels, dormitories).

Like ventilation applications, outdoor air is used to replace air exhausted from the space because it is usually cleaner than air from other spaces inside the building. Additionally, since air is being exhausted from inside the building to the outside, air needs to be pulled from the outside to inside the building to maintain pressure.

The downside of using outdoor air for make-up air is that it can be very hot, cold, or humid and can be contaminated by dirt, pollen, and odors. The MUA system will filter and condition the outdoor air before it is sent to the space. MUA systems are typically sized to condition the outdoor air to "neutral conditions" before supplying it to the space. Just like ventilation applications, providing neutral make-up air (65°F to 75°F dry bulb and 50°F to 60°F dewpoint) helps prevent overcooling or overheating the space.

## Typical operation

The occupancy period is determined based on the local schedule or BAS schedule. The 48/50LC\*H occupancy switch input can also be field configured to link unit occupancy with an external exhaust system. In the occupied period, the unit supply fan will pull outdoor air into the unit through the outdoor air intake (economizer), then through a filter to remove contaminants from the air. The filtered outdoor air then passes through the evaporator coil and hot gas reheat coil and is pulled into the inlet of the supply fan. Finally, the supply fan pushes the outdoor air over the heating coil (if equipped) and to the supply duct to be delivered to the space. See figure 48/50LC\*H with Economizer - 100% Outdoor Air Operation on page 60 for the 100% outdoor airflow path for a 48/50LC\*H without EnergyX® system.

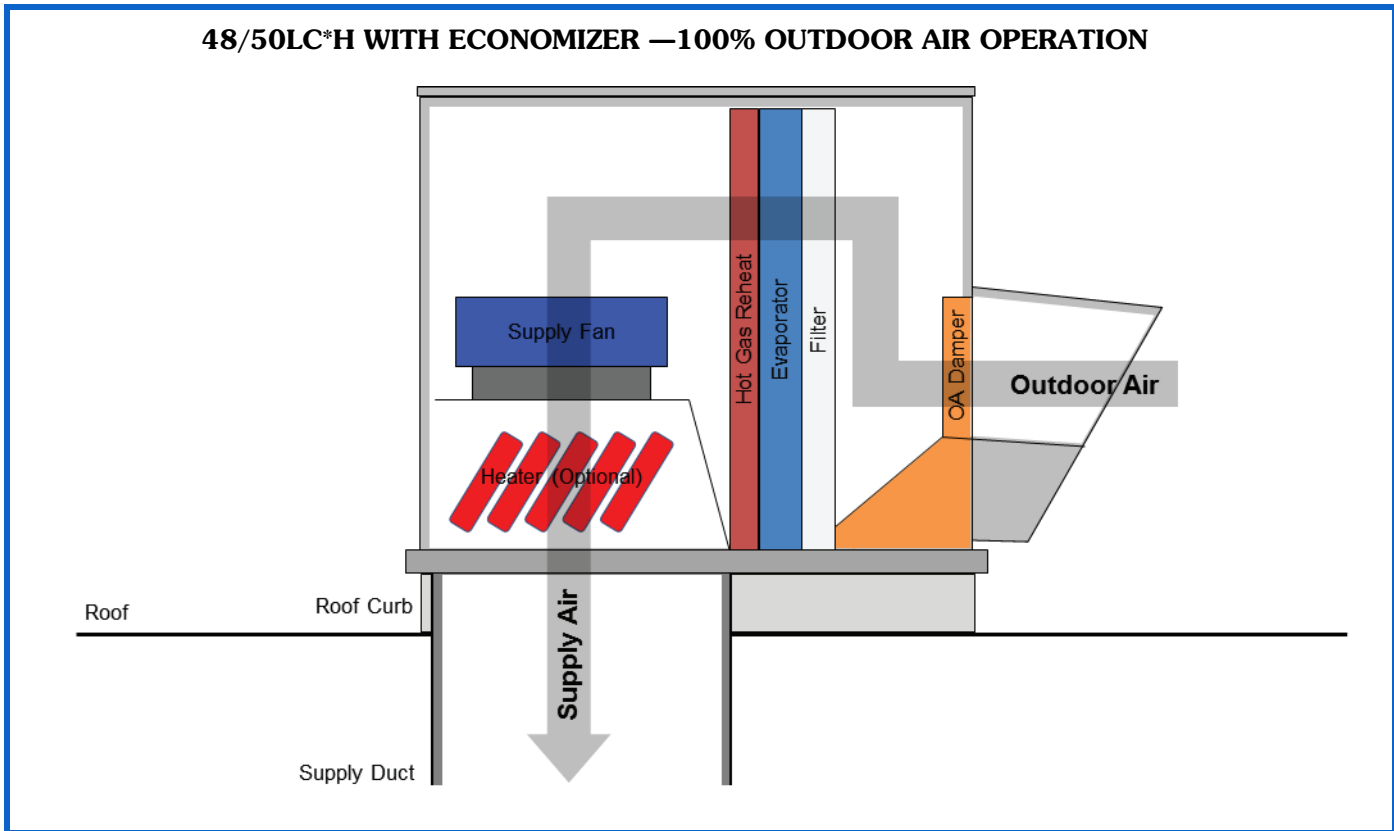
When the outdoor air is both hot and humid (>75°F dry bulb, >60°F dewpoint), the 48/50LC\*H compressors are staged to dehumidify the outdoor air to a neutral dewpoint temperature (50°F to 60°F), which also cools the air (50°F to 60°F dry bulb) as it passes through the evaporator coil. The cooled, dehumidified air then passes through the active hot gas reheat coil (standard on all 48/50LC\*H units) where it is heated to a neutral dry bulb temperature

(65°F to 75°F) by modulating the quantity of hot refrigerant gas flowing inside the reheat coil. The reheated air then passes over the inactive heater coil (if equipped) and is sent to the space as neutral air (65°F to 75°F dry bulb, 50°F to 60°F dew point).

For applications where the outdoor air can be cold (<50°F), the 48/50LC\*H unit can be equipped with a modulating gas or electric heating coil. After the cold outdoor air passes through the inactive evaporator and hot gas reheat coils, it passes through the active heating coil where it is heated to a neutral dry bulb temperature (65°F to 75°F) by modulating the heater capacity, before being sent to the space as neutral air (65°F to 75°F dry bulb, <60°F dew point).

When the outdoor air is not cold, hot, or humid (>65°F and <75°F dry bulb, <60°F dewpoint), it will pass through the inactive evaporator, hot gas reheat, and heating coil (if equipped) and will be sent to the space unconditioned as neutral air (65°F to 75°F dry bulb, <60°F dew point).

Where possible, a separate space air conditioning system should be used in conjunction with the MUA system to provide space comfort control.



The quantity of outdoor air that needs to be provided to the space to maintain space pressure is dependent on the application and configuration of the exhaust systems. Applications with one or more constant volume exhaust fans that operate continuously will usually need a constant volume of make-up air. Applications with one or more modulating exhaust fans or multiple exhaust fans serving a single space with intermittent operation may require a variable volume of make-up air.

The Carrier SmartVu™ controls can be configured to operate the Carrier EcoBlue™ supply fan at constant speed or variable speed to adjust the volume of make-up air that is conditioned by the unit and delivered to the space. Variable speed supply fan operation can be based on space static pressure (for variable speed exhaust or spaces with multiple, independent exhausts), outdoor air measuring (for constant volume), or a third party signal.

### Considerations

The LC\*H is a light commercial product and is not designed for critical or process applications or applications that require precise supply air or space air condition control.

Even though the 48/50LC\*H unit can be equipped with barometric relief, accessory powered exhaust, or EnergyX® system with integral powered exhaust, a separate exhaust system is cleanable or has been designed to handle contaminated air.

Carrier does not recommend using EnergyX system in applications with contaminated exhaust air.

## Single zone space air conditioning

### Overview

The Carrier 48/50LC\*H unit can be used to provide comfort cooling and heating, for a single space using normal quantities of outdoor air (<50%) for ventilation or make-up air. Operation with ventilation air and space air conditioning is common for single-zone applications with high occupancy variation (conference rooms, auditoriums).

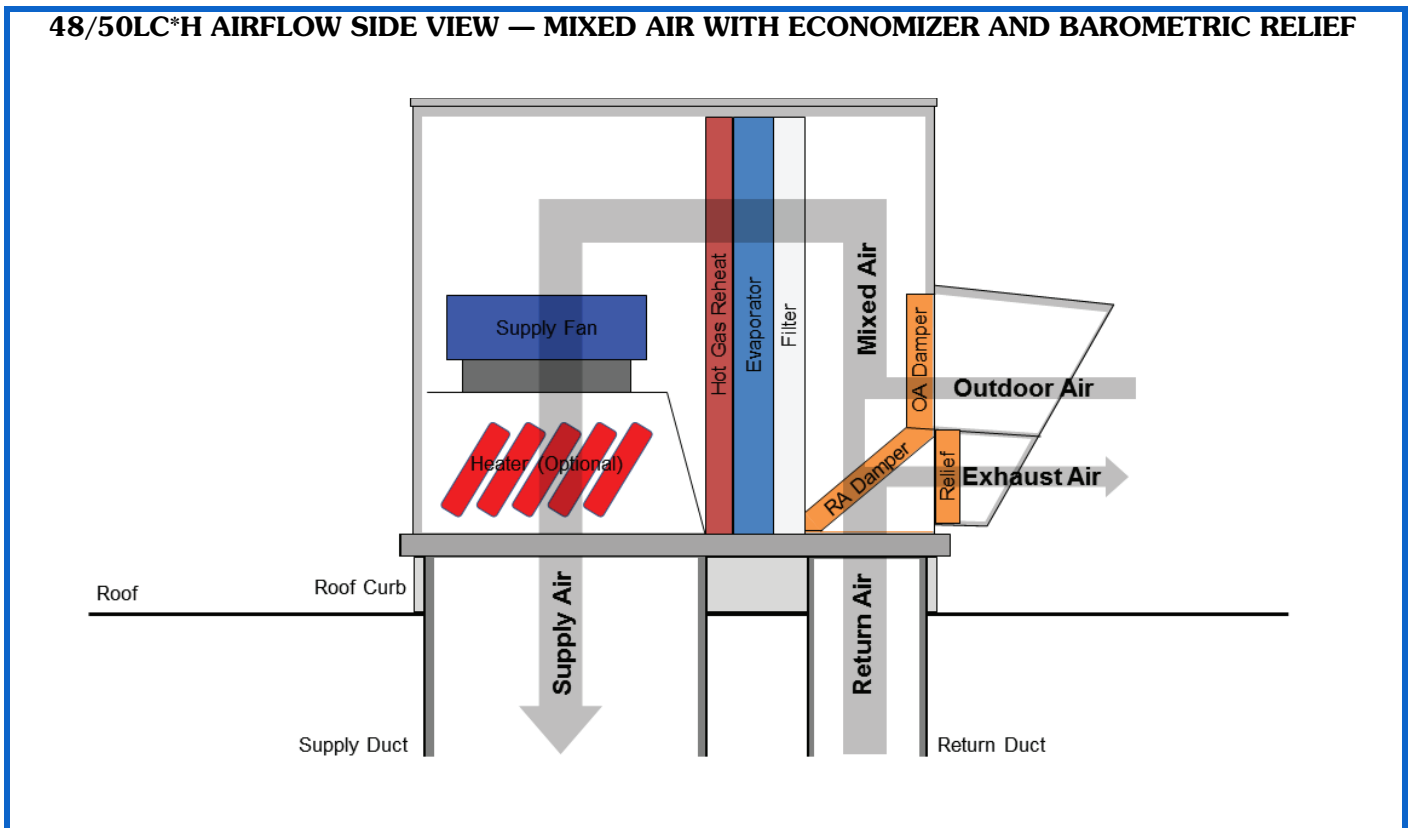
Operation with make-up air and space-air conditioning is common for single-zone applications with high quantities of exhaust (classrooms with exhaust hoods, locker rooms).

Using a single unit to provide space air conditioning with high quantities of outdoor air (>50%) is not recommended. Selecting a single unit to handle both high outdoor air and space air conditioning can be challenging and will result in poorer space comfort than selecting separate systems to condition the outdoor air and space air.

### Typical operation

Occupancy is determined by the unit schedule, occupancy switch, or BAS schedule. The 48/50LC\*H unit can be configured for continuous supply fan operation when the space is occupied or operation only where there is a demand for space cooling, heating, or dehumidification during the occupied or unoccupied period.

For units with an economizer, a mix of outdoor air and return air are pulled into the unit by the supply fan, then through a filter to remove contaminants from the air. The filtered, mixed air then passes through the evaporator coil, hot gas reheat coil, and is pulled into the inlet of the supply fan. Finally, the air is pushed over the heating coil (if equipped) and to the supply duct to be delivered to the space.



See figure 48/50LC\*H Airflow Side View - Mixed Air with Economizer and Barometric Relief on page 61 for the mixed outdoor air and return airflow path for a 48/50LC\*H without EnergyX® system.

For units with EnergyX energy recovery system, the supply fan will operate to pull outdoor air through the outdoor air intake, then through a prefilter, before passing through the EnergyX wheel and into the mixed air section of the unit. The supply fan will also pull some return air from the space through the return duct and into the mixed air section of the unit. The return air and outdoor air will mix and then pass through a filter to remove contaminants from the air. The filtered mixed air then passes through the evaporator coil and hot gas reheat coil, before being pulled into the inlet of the supply fan. Finally, the air is pushed from the supply fan, over the heating coil (if equipped), then to the supply duct to be delivered to the space.

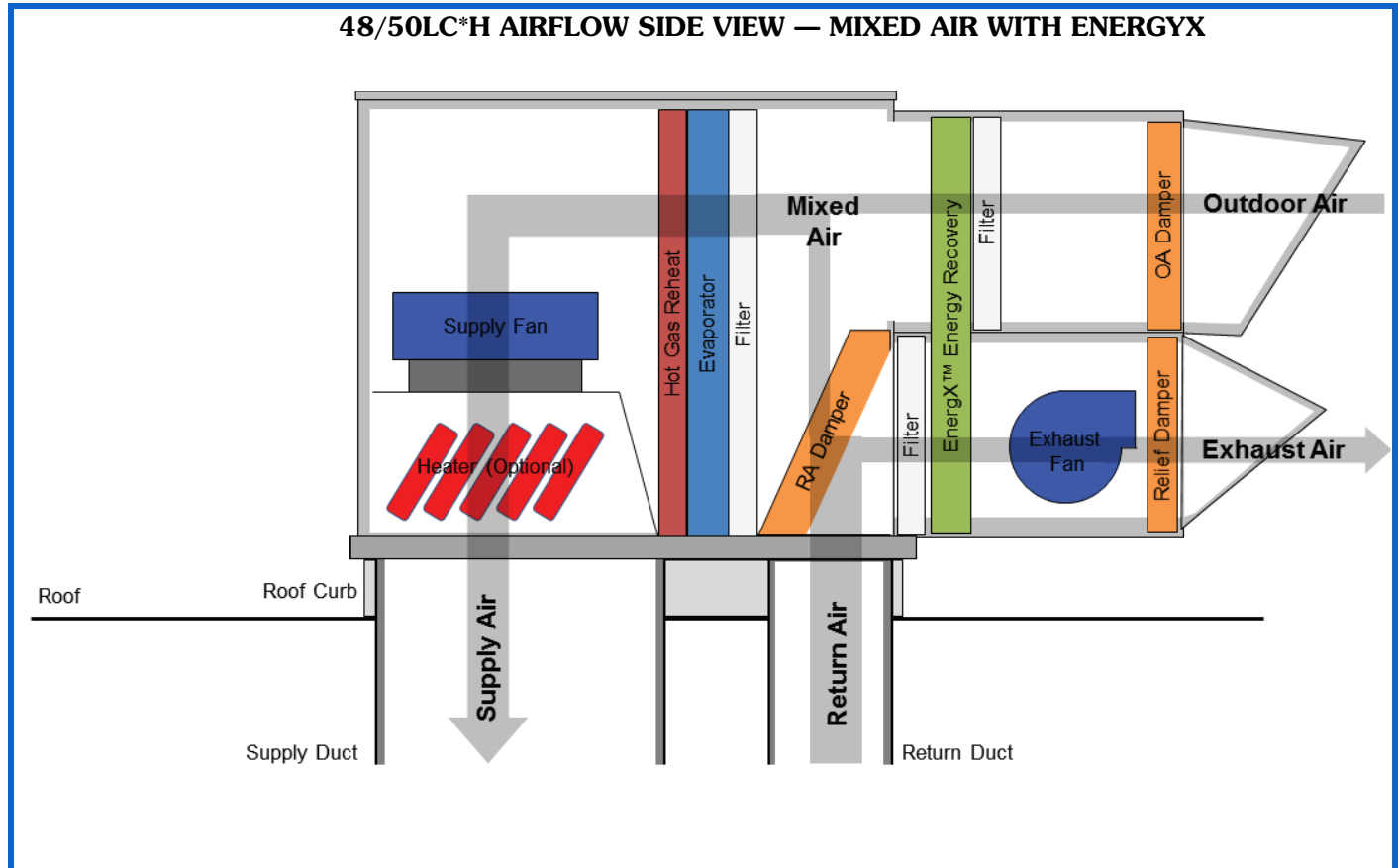
Meanwhile, the exhaust air will pull air from the return air stream, through a prefilter, through the EnergyX wheel, and into the inlet of the exhaust fan. The air is pushed from the exhaust fan, through a barometric damper, and to the outdoors. See figure 48/50LC\*H Airflow Side View - Mixed Air with EnergyX on page 62 for the mixed outdoor air and return airflow path for a 48/50LC\*H with EnergyX system.

The Carrier SmartVu™ controls can be configured to operate cooling and heating based on space temperature or a third party signal from a DDC controller or thermostat. Dehumidification can be operated based on supply air dewpoint temperature, return air relative humidity, space relative humidity, or a third party signal from a DDC control or thermostat with dehumidification output.

When the space is hot but not humid and the mixed air temperature is hot (>75°F dry bulb) the 48/50LC\*H compressors are staged to cool the mixed outdoor air and return air to a cool dry-bulb (55°F to 65°F) as it passes through the evaporator coil. The cooled air then passes through the inactive hot gas reheat coil (standard on all 48/50LC\*H units) and inactive heating coil (if equipped) and is sent to the space.

When the space is both hot and humid and the mixed air temperature is hot (>75°F dry bulb), the 48/50LC\*H compressors are staged to cool and dehumidify the mixed outdoor and return air to a cool dry-bulb (55°F to 65°F) and neutral dewpoint (50°F to 60°F) temperature as it passes through the evaporator coil. The cooled and dehumidified air then passes through the hot gas reheat coil, where it can be heated to a cool dry bulb temperature (55°F to 5°F) if it's too cold by modulating the quantity of hot refrigerant gas flowing inside the coil. The cooled and dehumidified air then passes through the inactive heating coil (if equipped) and to the space.

When the space is humid, but not hot, and the mixed air isn't cold (>60°F) the 48/50LC\*H compressors are staged to dehumidify the mixed outdoor and return air to a neutral dewpoint temperature (50°F to 60°F), which also cools the air (50°F to 60°F dry bulb) as it passes through the evaporator coil. The cooled, dehumidified air then passes through the active hot gas reheat coil, where it's heated to a neutral dry bulb temperature (65°F to 75°F) by modulating the quantity of hot refrigerant gas flowing inside the reheat coil. The reheated air then passes over the inactive heater coil (if equipped) and is sent to the space as neutral air (65°F to 75°F dry bulb, 50°F to 60°F dew point).



For applications where space heating is required or the outdoor air can be cold (<50°F dry bulb), the 48/50LC\*H unit can be equipped with a modulating gas or electric heating coil. When the space is cold and the mixed air temperature is cold (<60°F), the cold mixed air passes through the inactive evaporator and hot gas reheat coils, then through the active heating coil where it is heated to a warm dry bulb temperature (85°F to 105°F) by modulating the heater capacity, before being sent to the space.

When the space is hot and the mixed air temperature is cold (<50°F), the cold outdoor air passes through the inactive evaporator and hot gas reheat coils, then through the active heating coil where it is heated to a cool dry bulb temperature (55°F to 65°F) by modulating the heater capacity, before being sent to the space as cool air (55°F to 65°F dry bulb, <60°F dew point).

When the outdoor air is not cold, hot, or humid (>55°F and <80°F dry bulb, <60°F dewpoint) and the space is not cold, hot or humid, the mixed air will pass through the inactive evaporator, hot gas reheat, and heating coil (if equipped) and will be sent to the space unconditioned as neutral air (55°F to 80°F dry bulb, <60°F dew point).

If the space is not cold or hot, but the mixed air temperature is cold or hot (<55°F or >80°F), the unit can be configured to enable cooling or heating to temper the mixed air to a neutral temperature (65°F to 75°F dry bulb). This tempering operation is intended to prevent high quantities of outdoor air from negatively impacting the space when the space is satisfied.

The quantity of outdoor air needed to provide proper space ventilation or make-up will vary by application. Some applications require a constant volume of outdoor air, while others require variable quantities of outdoor air. The Carrier SmartVu™ controls can be configured to operate the 48/50LC\*H outdoor air damper based on a fixed damper position or modulating damper position based on fan speed, space CO<sub>2</sub> levels (for demand-controlled ventilation), outdoor air measuring, or a third party signal.

In ventilation applications, the 48/50LC\*H unit can be equipped with a pressure-activated damper (barometric relief) or a modulating power exhaust system (EnergyX® or accessory) to relieve excess pressure from the space. The pressure-activated damper will open when space pressure is high enough to force the damper open, allowing air to exit the space. The modulating power exhaust system is controlled by the Carrier SmartVu controls which vary the fan speed to adjust how much air is exhausted from the space. The power exhaust can be modulated based on the outdoor air damper position, a building pressure setpoint, or a third party signal.

For ventilation applications where both outdoor and exhaust air pass through the 48/50LC\*H unit, the optional EnergyX energy recovery system can be used to pre-condition the outdoor air by transferring energy between the outdoor air and exhaust air streams. Pre-conditioning the outdoor air can save energy and allow for selections of equipment with lower mechanical cooling and heating capacities.

The EnergyX system includes a total (sensible and latent) energy recovery wheel that rotates continuously between the outdoor air stream and exhaust air stream. In the summer, when the outdoor air is hotter and more humid (>75°F dry bulb, >60°F dewpoint) than the exhaust air, the EnergyX wheel captures sensible (heat) and latent (humidity) energy from the outdoor air stream and

transfers it to the exhaust air stream. Since the outdoor air stream is now cooler and drier than it was before, the evaporator doesn't need to work as hard to cool and dehumidify the air, which saves energy and may allow for a lower tonnage unit to be used.

In the winter, when the exhaust air is hotter and more humid (>60°F dry bulb, >50°F dewpoint) than the outdoor air, the EnergyX wheel captures sensible (heat) and latent (humidity) energy from the exhaust air stream and transfers it to the outdoor air stream. Since the outdoor air stream is now warmer and more humid than it was before, the heating coil doesn't need to work as hard to heat the air, which saves energy and may allow for a smaller heater to be used. See Figure 48/50LC\*H Airflow Side View — Mixed Air With EnergyX on page 61.

## Consideration

When applying the 48/50LC\*H unit in a make-up air application, a separate exhaust or building relief system should be used to remove contaminated space air. Do not use the accessory power exhaust or EnergyX system with modulating powered exhaust with contaminated air.

Using a single unit to provide space air conditioning with high quantities of outdoor air not recommended.

The LC\*H unit is a light commercial product and is not designed for critical or process applications or applications requiring precise supply air or space air condition control.

## Operation and application limitations

### Low ambient cooling and dehumidification

The 48/50LC\*H unit can operate at the lowest stage of mechanical cooling down to an ambient temperature of 40°F when the entering evaporator air temperature is no lower than 60°F. The lowest stage of mechanical dehumidification (compressors with HGRH) is limited to ambient temperatures of no lower than 60°F with an entering evaporator temperature of no lower than 60°F.

Low ambient mechanical cooling and dehumidification operation may be additionally limited by airflow or entering coil conditions. Cooling and dehumidification operation below 60°F ambient should be accomplished using an air-side economizer or EnergyX system with bypass and a modulating heat source.

### High ambient cooling and dehumidification

48/50LC\*H units can operate mechanical cooling up to an ambient temperature of 125°F with a maximum evaporator entering air temperature of 115°F. Mechanical dehumidification is limited to a maximum entering evaporator entering air temperature of 105°F.

High ambient mechanical cooling and dehumidification operation may be additionally limited by airflow or entering coil conditions.

### Cooling and dehumidification supply air conditions

The 48/50LC\*H unit is designed to operate with an evaporator leaving air dew point temperature between 50°F to 60°F during cooling or dehumidification operation. The control will now allow the unit to operate at lower supply air dewpoint temperatures (setpoint range is 50°F to 60°F) but the unit can operate in cooling mode with entering air conditions below 50°F dewpoint. Applications with a supply air dew point above 60°F are not recommended, as the unit is not providing proper dehumidification which can lead to humidity issues in the space or building.

## Low ambient heating

The 48LC\*H units can operate gas heating with a heater entering air temperature down to  $-10^{\circ}\text{F}$ . The maximum available temperature rise will depend on unit and heater size. Condensation of flue gases may occur when operating gas heat with low entering air temperatures. All 48LC\*H units include a gas heater condensate connection that requires a field provided and installed condensate trap. For applications where ambient temperatures drop below freezing, the condensate trap requires field provided freeze protection.

NOTE: Gas flue condensate can be acidic and may cause damage to some roofing materials. Consult with local codes and roof installer for flue gas condensate draining guidance.

The 50LC\*H units can operate electric heating with a heater entering air temperature down to  $30^{\circ}\text{F}$ . The maximum available temperature rise will vary by unit and heater size.

## Heating high entering air and high discharge temperature

The 48LC\*H unit can operate gas heating with a heater entering air temperature up to  $70^{\circ}\text{F}$ . The maximum allowable discharge air temperature is  $115^{\circ}\text{F}$ .

The 50LC\*H unit can operate electric heating with a heater entering air temperature up to  $70^{\circ}\text{F}$ . The maximum allowable discharge air temperature is  $115^{\circ}\text{F}$ .

## Minimum airflow

The minimum allowable airflow is 130 cfm/ton. The minimum airflow may be limited by unit operating conditions or entering air conditions.

The minimum recommended full load airflow for mixed air applications or 100% outdoor air applications with EnergyX system is 260 cfm/ton.

## Maximum airflow

The maximum recommended airflow for mixed air applications or 100% outdoor air applications with EnergyX<sup>®</sup> system is 350 cfm/ton.

## Propane heating

The standard 48LC\*H gas heaters are intended for natural gas. For propane applications, a field-installed natural gas to propane conversion kit is available.

## High altitude heating

The standard 48/50LC\*H natural gas heater is intended for applications up to 2000 ft. A field-installed high altitude conversion kit is available for applications up to 7000 ft. in elevations. The heater input and output will be derated by 4% for every 1000 ft in elevation over 2000 ft.

## Exhaust

The standard 48/50LC\*H natural gas heater is intended for applications up to 2000 ft. A field-installed high altitude conversion kit is available for applications up to 7000 ft. in elevations. The heater input and output will be derated by 4% for every 1000 ft in elevation over 2000 ft.

## Space air conditioning

Selecting a single unit to handle both high outdoor air and space air conditioning can be challenging and will result in poorer space comfort and higher energy consumption than selecting separate systems to condition the outdoor air and space air independently. Carrier recommends using separate systems to condition the outdoor air and condition the space.

## Airside linkage

The SmartVu controls on the 48/50LC\*H units are not currently compatible with Carrier CCN or Open air side linkage. A separate control input or BAS signal is required for occupancy status and advanced operation. The lack of airside linkage support also prevents the 48/50 LC\*H unit from being used as a primary air source in a Carrier CCN or Open variable volume and temperature (VVT) system. Additional field provided and programmed controls would be required for unit operation in a CCN or Open VVT system.

## Critical applications

The LC\*H unit is a light commercial product and is designed for light commercial applications. The LC\*H unit is not recommended for use in critical applications where precise supply air or space conditions must be maintained. The LC\*H is also not designed for low supply air dewpoint or relative humidity operation. Consult application engineering for additional application guidance.



## Equipment sizing and guidance

### General

The 48/50LC\*H unit is included in the Carrier ECat Packaged RTU Builder for equipment selections, sizing, and full load performance modeling.

The sizing method for high outdoor air systems is different than sizing conventional space air conditioning systems. Use the following guidelines when sizing the 48/50LC\*H unit for 100% outdoor air.

### 100% outdoor applications

Consider the following sizing recommendations when selecting the 48/50LC\*H unit for 100% outdoor air applications, ventilation or make-up air.

#### *Supply fan*

For dedicated ventilation applications, the supply fan is sized to meet the volume of ventilation air required by code (ASHRAE 62.1 or other local code) or alternate design guidelines (LEED or other). The ventilation air volume should be specified by the system design engineer or customer.

Some ventilation applications can also include a direct space exhaust (such as a bathroom exhaust) that requires additional outdoor air to maintain space pressure. In these applications, the unit supply fan can be upsized to provide additional outdoor air to make up the exhausted air.

For make-up air applications, the unit supply fan is typically sized to meet or be slightly lower than the volume of air being removed by the exhaust fan. The ventilation air volume should be specified by the system design engineer or customer.

Once the supply airflow is identified, the duct system should be designed per ASHRAE or SMACNA guidelines and sized to minimize the duct static pressure at the specified airflow. The design duct static pressure drop at the design airflow is used as part of the unit supply fan selection.

Some unit options, such as EnergyX<sup>®</sup> energy recovery system, MERV 8 or 13 filters, and high capacity heat, will add to the unit's internal static pressure drop and should be considered as part of the supply fan selection. The base unit static pressure drop (cabinet, evaporator, and hot gas reheat coil, standard filter, standard heat) is built into the fan curve and does not need to be considered as part of the selection external static pressure.

The 48/50LC\*H unit should be sized to match the required application airflow and the supply fan power (medium or high static) should be selected to meet the external duct static and option static pressure requirements. Once the supply fan selection is confirmed, the selection of cooling, dehumidification, and heating can proceed.

#### *Cooling and dehumidification*

The required cooling and dehumidification system capacity is based on the unit supply airflow (known from above), the required supply air dew point and dry bulb temperatures, and the maximum entering energy content that the unit will be required to condition.

Since dedicated ventilation and MUA systems condition 100% outdoor air, the maximum energy content (latent and sensible) that the cooling circuit will need to condition is based on the geographic location of the application.

Unless otherwise indicated, use the .4% or 1% design evaporation condition from the ASHRAE design condition listing as the maximum energy content when sizing the cooling and dehumidification system.

For applications without EnergyX energy recovery, the cooling and dehumidification system capacity should be selected using the peak energy content entering the evaporator coil. For applications with EnergyX system, the peak energy content will enter the energy recovery device and the cooling circuit is sized based on the peak energy content leaving the energy recovery device.

Finally, when unit cooling and dehumidification capacity needs to be selected to achieve the design supply air dry bulb and dew point temperatures; the supply air dew point temperature will be the same as the evaporator leaving air dew point temperature in cooling mode. The supply air dry bulb temperature will be the same as the hot gas reheat leaving air dry bulb temperature in reheat mode. The supply air dew point and dry bulb temperatures should be provided by the engineer or customer. The supply air dew point will typically match or be slightly lower than the space design dew point temperature (typically 50°F to 60°F). The supply air dry bulb temperature will typically match or be lower than the space dry bulb temperature (68°F to 74°F).

If equipment is being sized without a design engineer, the recommended design supply air dew point temperature target is 55°F. The unit should not be sized to exceed a 60°F supply air dew point temperature unless the space air conditioning units have been designed with additional dehumidification capacity. The recommended supply air dry bulb temperature is 72°F. The unit should not be sized to provide a supply air dry bulb below 65°F.

For 48/50LC\*H units without EnergyX system, the unit cooling capacity can be varied by changing the unit tonnage to meet the application requirements. For 48/50LC\*H units with EnergyX system, both the EnergyX capacity size (low or high cfm) and the unit tonnage can be changed to meet the application requirements.

#### *Heating*

The unit heating system sizing is based on the unit supply airflow (known from above), the required dry bulb temperature, and the lowest entering air energy content that the heating system will be required to condition.

Since dedicated ventilation systems condition 100% outdoor air, the minimum energy content that the heating system will need to condition is based on the geographic location of the application. If not otherwise known, it is recommended to use .4% or 1% design heating condition from the ASHRAE design condition listing.

For applications without EnergyX energy recovery, the heating system should be selected to provide enough heating capacity to heat the design heating outdoor air temperature to the required leaving air temperature.

For applications with EnergyX energy recovery and where the outdoor air temperature doesn't drop below freezing (32°F), the heating system can be sized to provide enough heating capacity to heat the air leaving the energy recovery wheel (based on design heating air entering the energy recovery wheel) up to the required leaving air temperature.

For applications with EnergyX energy recovery but where the outdoor air temperature does drop below freezing (32°F), the heating system should be sized to provide enough heating capacity to heat the design heating outdoor air temperature to the required leaving air

temperature, as if the EnergyX® system doesn't exist. Units with EnergyX energy recovery system are equipped with a defrost system that will disable energy recovery when frost is detected on the wheel, which reduces the energy recovery capability.

If equipment is being sized without a design engineer, the recommended design supply air dry bulb temperature target is 75°F. The unit should not be sized to exceed an 85°F supply air dry point temperature.

For 48/50LC\*H units without EnergyX system, the unit heating capacity can be varied by changing the unit tonnage and unit heater size (low, medium, and high for gas; medium, and high for electric) to meet the application requirements. For 48/50LC\*H units with EnergyX system, both the EnergyX system capacity size (low or high cfm) and the unit tonnage and heat size can be changed to meet the application requirements.

## Space air conditioning

The sizing method for space air conditioning units with varying quantities of outdoor air requires extra consideration to ensure that the equipment is properly sized to cover the peak system loads, but not oversized to the point where the unit cannot perform properly during part-load conditions. A modeling program, such as Hourly Analysis Program (HAP) is recommended for assistance with sizing comfort cooling and heating applications with varying quantities of outdoor air.

Consider the following sizing guidelines when selecting 48/50LC\*H units into space air conditioning applications.

### Supply fan

For space air conditioning applications, the unit supply fan is sized based on the larger of the space comfort cooling and heating airflow or the ventilation/make-up air outdoor airflow requirement. The outdoor airflow is based on the ventilation or make-up air requirement. The space comfort cooling and heating airflow, which is typically the larger of the two airflows, is based on the space cooling and heating loads and the unit supply air temperature at peak load.

Once the supply airflow is identified, the supply and return duct systems should be designed per ASHRAE or SMACNA guidelines and designed to minimize the duct static pressure. The resulting return and supply duct static pressure should be used as part of the unit supply fan selection.

Some equipment options, such as EnergyX energy recovery system, MERV 8 or 13 filters, and high capacity heat, will add to the unit's internal static pressure drop and should be considered as part of the supply fan selection. The base unit static pressure drop (cabinet, evaporator, and hot gas reheat coil, standard filter, standard heat) is built into the fan curve and does not need to be considered as part of the selection external static pressure.

The 48/50LC\*H unit should be sized to match the required application airflow and the supply fan power (medium or high static) should be sized to meet the airflow, external duct static, and option static pressure requirements. Once the supply fan selection is confirmed, the selection of cooling or heating systems can proceed.

### Cooling and dehumidification

The cooling and dehumidification system's sizing is based on the unit supply airflow (known from above), the required supply air dew point and dry bulb temperatures,

and the maximum entering energy content that the cooling circuit will be required to condition.

Since the comfort space cooling and heating system will be conditioning both outdoor air and space air, the peak mixed air load must be calculated based on the maximum load from the outdoor air and the maximum load from the space air. The peak energy content for outdoor air is typically the ASHRAE design evaporation day, based on the geographic location of the project. The peak energy content for the space return air is based on the maximum internal space loads and any solar or other loads affecting the space.

For applications without EnergyX energy recovery, the cooling system should be selected using the peak mixed air energy entering the evaporator coil. For applications with EnergyX system, the peak outdoor air energy content will enter the energy recovery wheel to be preconditioned, before being mixed with peak return air from the space to enter the evaporator.

Finally, when selecting the cooling capacity, the unit needs to be selected to achieve a design supply air dew point and dry bulb temperature leaving the evaporator to properly cool the space at its peak load. The target supply air dew point and dry bulb temperatures should be provided by the engineer or customer. The supply air dew point will typically be lower than the space design dew point temperature (typically 50°F to 60°F), to allow the unit to offset the space latent load. The supply air dry bulb temperature leaving the unit should be cool (50°F to 60°F).

For 48/50LC\*H units without EnergyX system, the unit cooling capacity can be varied by changing the unit tonnage to meet the application requirements. For 48/50LC\*H units with EnergyX system, both the EnergyX system capacity size (low or high cfm) and the unit tonnage can be changed to meet the application requirements.

### Heating

The unit heating system sizing is based on the unit supply airflow (known from above), the required dry bulb temperature, and the lowest entering air energy content that the heating system will be required to condition.

Since the comfort space cooling and heating system will be conditioning both outdoor air and space air, the peak mixed air load must be calculated based on the minimum load from the outdoor air and the minimum load from the space air. The minimum energy content for outdoor air is typically the ASHRAE design heating day, based on the geographic location of the project. The minimum energy content for the space return air is based on the internal space loads and any other loads affecting the space.

If equipment is being sized without a design engineer, the recommended design supply air dewpoint temperature target is 55°F. The unit should not be sized to exceed a 60°F supply air dewpoint temperature.

For 48/50LC\*H units without EnergyX system, the unit cooling capacity can be varied by changing the unit tonnage to meet the application requirements. For 48/50LC\*H units with EnergyX system, both the EnergyX capacity size (low or high cfm) and the unit tonnage can be changed to meet the application requirements.

For applications without EnergyX energy recovery, the heating system should be selected to provide enough heating capacity to heat the design minimum mixed air temperature up to the required supply air temperature.

For applications with EnergyX® energy recovery and where the outdoor air temperature doesn't drop below freezing (32°F), the heating system can be sized to provide enough heating capacity to heat the air leaving the energy recovery wheel (based on the minimum mixed air temperature entering the energy recovery wheel) up to the required supply air temperature.

For applications with EnergyX energy recovery but where the outdoor air temperature does drop below freezing (32°F), the heating system should be sized to provide enough heating capacity to heat the minimum mixed air temperature to the required leaving air temperature, as if the EnergyX system doesn't exist. Units with EnergyX system are equipped with a defrost system that will disable energy recovery when frost is detected on the wheel, which reduces the energy recovery capability.

If equipment is being sized without a design engineer, the recommended design supply air dry bulb temperature target is 75°F. The unit should not be sized to exceed an 85°F supply air dry point temperature.

For 48/50LC\*H units without EnergyX system, the unit heating capacity can be varied by changing the unit tonnage and unit heater size (low, medium, high for gas, medium, and high for electric) to meet the application requirements. For 48/50LC\*H units with EnergyX system, both the EnergyX system capacity size (low or high cfm) and the unit tonnage and heat size can be changed to meet the application requirements.

## Twenty step quick select

The following quick select guidance can be used for basic selections for 100% outdoor air or space air conditioning systems in Packaged RTU builder. A final selection should be performed based on the application airflow and application conditions before ordering equipment.

### Wizard screen/base unit tab

1. Select the unit heat type. Use the 48LC\*H for gas heat applications (natural gas or propane). Use the 50LC\*H for no heat or electric heat applications.
2. Select the unit tonnage. If the tonnage is unknown but the supply airflow is known, assume 150 cfm/ton for 100% outdoor air units without energy recovery, 225 cfm/ton for 100% outdoor air units with energy recovery, or high mixed air units without energy recovery, or 300 cfm/ton for high mixed air units with energy recovery.
3. Select the unit voltage.

### Base unit tab

1. Select the unit heat capacity. If unknown, select low gas heat or medium electric heat for zones 1-3, medium gas heat or high electric heat for zone 4-5, and high gas heat or high electric heat for zones 6-8.
2. Select the supply and return orientation.
3. Select if the unit will include EnergyX energy recovery.

### FIOPs tab

1. Select the fan motor static requirement. If unknown, select medium static for applications without energy recovery and high static for applications with energy recovery.

2. Select any factor-installed options that are needed. It is important to consider options that may increase the static that the supply fan will need to overcome, such as higher-grade filters.

## Accessories, warranty and start-up, and blanket quote tabs

### Design criteria tab

1. Enter the altitude. Altitude must be considered for high elevation applications.
2. Determine the supply fan external duct static pressure. If unknown, assume 1 ft for 100% outdoor air systems or 1-1/2 ft for high outdoor air systems.
3. Enter the supply fan airflow. If the airflow isn't known, but the unit tonnage is, assume 150 cfm/ton for 100% outdoor air units without energy recovery, 225 cfm/ton for 100% outdoor air units with energy recovery, or high mixed air units without energy recovery, or 300 cfm/ton for high mixed air units with energy recovery.
4. Enter the outdoor air cooling and heating wet bulb and dry-bulb temperatures. These should be the design evaporation day conditions for cooling and design heating day for heating. If unknown, assume 95°F DB, 75°F WB for cooling and 20°F DB, 19°F DB for heating.
5. Enter the outdoor airflow. For 100% outdoor air units, this should match the supply airflow.
6. For mixed air applications or energy recovery applications, enter the return and exhaust airflows.
7. For energy recovery applications, enter the return air cooling and heating dry bulb and wet bulb temperatures. If unknown, use the default builder temperatures.
8. Enter the outdoor air entering condenser coil temperature. This should be the same as the design evaporation dry-bulb temperature for cooling. If unknown, assume 95°F.

### Performance

1. Review supply fan performance. Adjust as needed.
2. Review the cooling and dehumidification performance. Verify that the evaporator leaving air temperature meets project requirements. If unknown, target an evaporator leaving air temperature of 55°F, but no higher than 60°F and no lower than 50°F. Verify that the hot gas reheat leaving air temperature meets project requirements. If unknown, target a hot gas reheat leaving air temperature of 70°F, but no lower than 65°F. Reselect as necessary by changing the unit tonnage or EnergyX system capacity or by adjusting the airflow or entering air temperatures.
3. Review the heating performance. Verify that the heat leaving air temperature meets project requirements. If unknown, target a heating leaving air temperature of 75°F, but no lower than 65°F, and no higher than 95°F. Reselect as necessary by changing the unit tonnage, heat capacity, or EnergyX system capacity or by adjusting the airflow or entering air temperatures.

## Factory-installed option guidance

Consider the following options when selecting 48/50LC\*H units:

### *High Turndown Heat (10:1 Natural Gas/6:1 Propane)*

The high turndown heat option is recommended for high-temperature rise (>75°F), applications with natural gas heat. This includes applications without EnergyX® or with EnergyX system and freezing entering outdoor air temperatures (<32°F). The 10% minimum turndown capability of the 10:1 natural gas furnace allows for improved supply air temperature control at low load conditions, compared to the standard furnace.

The high turndown heat option is also recommended for medium (>50°F) or high-temperature rise (>75°F), applications with propane heat. This includes applications without EnergyX or with EnergyX system and freezing entering outdoor air temperatures (<32°F). The 17% minimum turndown capability of the 6:1 propane furnace allows for improved supply air temperature control at low load conditions, compared to the standard furnace.

### *Outdoor Air (OA) Measuring Station*

The OA measuring station is recommended for applications to help simplify air balancing, simplify ventilation control with variable airflow systems. The OA measuring station is required for applications requiring OA cfm supply fan control or where the ventilation quantity needs to be reported to a building automation system (BAS).

### *Duct pressure control*

The supply duct pressure supply fan control option is used for modulating ventilation applications with variable ventilation volume air terminal units. As the air terminal unit damper position is modulated based on space occupancy or space CO<sub>2</sub> levels, the unit supply fan will modulate the volume of air delivered to the duct system based on static pressure.

The duct pressure option is also recommended for constant volume applications to accommodate for filter loading. Even as filters become dirty and have a higher static pressure drop, the supply fan will modulate to maintain a constant supply duct static pressure and deliver a constant volume of air to the duct.

### *Zone pressure control*

The zone pressure supply fan control option is recommended for applications with variable volumes of space exhaust, including single spaces with modulating exhaust fans, single spaces with multiple exhaust fans that operate independently, or for buildings with multiple, independently operating exhaust fans.

### *E-coated condenser and evaporator*

The E-Coated condenser and evaporator options are required for applications with environments that are corrosive to the aluminum/copper (Al/Cu) condenser, evaporator, and hot gas reheat coils, such as coastal applications. For 100% outdoor air applications in corrosive environments, it's recommended to provide a

coating on both the evaporator and condenser coils, instead of just on the condenser coils.

### *Hail Guard*

The hail guard option can be used to protect the condenser coil from damage from hail in climates that experience frequent hail storms. The hail guards are also recommended to protect the condenser coil from damage where the unit is installed around people and activities, such as ground-level installations.

### *Low-leak economizer*

For 100% outdoor air applications without a field-provided outdoor air intake, the factory-installed low leak economizer assembly is required.

### *EnergyX® energy recovery*

The EnergyX energy recovery system is recommended to provide energy savings for ventilation applications where the exhaust air isn't severely contaminated and can be routed through the unit. EnergyX system may be required by building or energy codes for energy recovery, depending on the application and volume of outdoor air.

### *EnergyX® bypass*

The EnergyX bypass is recommended to provide energy savings in applications where the outdoor air temperature is frequently moderate (65°F to 72°F) during the occupied periods of the building or space served by the unit. EnergyX bypass may be required by building or energy codes for energy recovery bypass, depending on the application and volume of outdoor air.

### *4 in. MERV 8 filter*

The 4 in. MERV 8 filter option is recommended to provide energy savings in applications requesting MERV 8 filters. A 4 in. MERV 8 filter will typically have a lower initial airside pressure drop than a 2 in. MERV 8 filter, which saves on supply fan energy.

### *4 in. MERV 13 filter*

The 4 in. MERV 13 filter option is recommended for applications requiring a high filter rating (MERV) to support high indoor air quality. MERV 13 filters can also be required by some building codes.

### *Double wall construction*

The double wall construction option is recommended for applications requiring better wipe-down cleaning capability than the standard foil-faced fiberglass insulation. Doublewall construction is only available on the base unit and is not available on the EnergyX energy recovery section.

Note about this specification:

This specification is in the “Masterformat” as published by the Construction Specification Institute. Please feel free to copy this specification directly into your building spec.

## **WeatherExpert® Ultra High-Efficiency Gas Heat/Electric Cooling Packaged Rooftop**

### **HVAC Guide Specifications:**

Size Range: 6 to 10 Nominal Tons

Carrier Model Number: 48LC\*H

#### **Part 1 — 23 06 80 Schedules for Decentralized HVAC Equipment**

1.01 23 06 80.13 Decentralized Unitary HVAC Equipment Schedule

- A. 23 06 80.13.A. Rooftop unit schedule
  - 1. Schedule is per the project specification requirements.

#### **Part 2 — 23 07 16 HVAC Equipment Insulation**

2.01 23 07 16.13 Decentralized, Rooftop Units:

- A. 23 07 16.13.A. Evaporator fan compartment:
  - 1. Interior cabinet surfaces shall be insulated with a minimum 1/2 in. thick, minimum 1-1/2 lb density aluminum foil-faced insulation on the air side.
  - 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
  - 3. Unit internal insulation linings shall be resistant to mold growth in accordance with “mold growth and humidity” test in ASTM C1338, G21, and UL 181 or comparable test method. Air stream surfaces shall be evaluated in accordance with the “Erosion Test” in UL 181, as part of ASTM C1071.
- B. 23 07 16.13.B. Gas heat compartment:
  - 1. Aluminum foil-faced fiberglass insulation shall be used.
  - 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

#### **Part 3 — 23 09 13 Instrumentation and Control Devices for HVAC**

3.01 23 09 13.23.A. Thermostats

- A. Thermostat *must*:
  - 1. Have capability to energize two different stages of cooling and two different stages of heating.
- B. Thermostat *may*:
  - 1. Energize both “Y” and “G” when calling for cooling.
  - 2. Energize both “H” and “G” when calling for dehumidification.
  - 3. Energize “G” when calling for venting.

3.02 23 09 13.23.B. Sensors/Switches

- A. The unit shall include the following sensors/switches as factory-installed:

1. Return air temperature
2. Return air relative humidity
3. Outdoor air temperature
4. Outdoor air relative humidity
5. Supply air relative humidity
6. Refrigerant circuit discharge pressure
7. Refrigerant circuit suction pressure
8. Refrigerant circuit high pressure switch
9. Condensate over flow switch

B. The unit shall include the following sensors as factory provided, field-installed:

1. Supply air temperature

#### **Part 4 — 23 09 23 Direct Digital Control (DDC) System for HVAC**

4.01 23 09 23.13 Decentralized, Rooftop Units:

- A. 23 09 23.13.A. Carrier SmartVu™ integrated Direct Digital Control (DDC) shall:
  - 1. Include a factory-installed, color, touchscreen control interface that is factory wired and mounted in the unit control panel and is no less than 6.75 in. diagonally and has an environmental range of -4°F (-20°C) to 158°F (70°C), non-condensing.
- B. 23 09 23.13.B. The control interface must:
  - 1. Include an easy to understand menu with icon based navigation.
  - 2. Include a combination of graphical and text based screen for status.
  - 3. Include light colored backgrounds on screens. Black or dark gray backgrounds are not acceptable, due to poor visibility in daylight.
  - 4. Have no less than 3 levels of user access with password protection, including basic access without password, password protected user access, and password protecting service access.
  - 5. Provide sensor/switch support for the factory installed sensor/switches listed in Part 3, 23 09 13.23.B. Sensors/Switches, as well as the following field-installed sensor/switches:
    - a. Return air CO<sub>2</sub>
    - b. Return or supply air smoke detector
    - c. Outdoor airflow measuring station
    - d. Supply duct static pressure
    - e. Building static pressure
    - f. Space temperature
    - g. Space relative humidity
    - h. Space CO<sub>2</sub>
    - i. Mixed air temperature
    - j. Mixed air relative humidity
    - k. Exhaust air temperature
    - l. Pre-filter status switch
    - m. Phase monitor

6. Provide support for the following field-provided control inputs:
  - a. 2-stage heat/cool thermostat (Y1, Y2, W1, W2, G)
  - b. Humidistat or thermostat dehumidification output (H)
  - c. Third party outdoor air damper modulation (4-20mA)
  - d. Third party supply fan modulation (4-20mA)
  - e. Third party exhaust fan modulation (4-20mA)
  - f. Remote shutdown/occupancy switch
  - g. Fire shutdown
7. Provide the following field use control outputs:
  - a. Alarm indicator
  - b. Damper override relay (heat, dehumidification, and per-occupancy operation)
8. Be capable of fully stand-alone, 2-stage heat/cool thermostat, third party DDC input control, or networked operation.
9. Provide control configurations for the following occupancy sources:
  - a. Local schedule
  - b. Occupancy switch
  - c. Network occupancy input
10. Provide network communication compatibility with the following protocols:
  - a. Carrier Comfort Network<sup>®</sup> (CCN)
  - b. BACnet MS/TP
  - c. BACnet IP
11. Provide operation of unit cooling and heating systems.
12. Establish demand for cooling or heating based on occupancy status, a demand source and the source temperature. The control must:
  - a. Provide configurations for the following cooling/heating demand sources:
    - 1) Space temperature
    - 2) Return air temperature
    - 3) Outdoor air temperature
    - 4) Thermostat or third party switch inputs
  - b. Limit control setpoints, settings and configurations based on the demand source configuration.
  - c. Provide configurations to disable heating and cooling during the unoccupied period.
  - d. Provide user configurable temperature setpoints for the occupied and unoccupied periods, if allowed by the demand source.
  - e. Provide a user configurable supply air temperature setpoint for each demand.
13. Select a cooling or heating mode based on the supply air temperature setpoint established by the cooling or heating demand, the measured or calculated mixed air temperature, the unit configuration, the control settings, and cooling and heating system availability. The control must:
  - a. Operate the cooling or heating systems based on the supply air temperature setpoints established by the heating/cooling demand.
  - b. Provide a user configurable compressor lockouts based on outdoor air temperature and mixed air temperature.
  - c. Provide a user configurable heating lockout based on outdoor air temperature.
14. Provide operation of the unit dehumidification system.
  - a. Establish a demand for dehumidification based on occupancy status, a demand source, and the source humidity. The control must:
    - 1) Provide configurations to prevent dehumidification in the unoccupied period.
    - 2) Provide configurations to allow the use of free cooling for dehumidification.
  - b. Provide configurations for the following dehumidification demand sources:
    - 1) Space relative humidity
    - 2) Return air relative humidity
    - 3) Outdoor air dewpoint
    - 4) Supply air dewpoint
    - 5) Humidistat, thermostat dehumidify switch, or third party switch input
  - c. Provide user configurable relative humidity or dewpoint setpoints for the occupied and unoccupied period, if allowed by the cooling/heating demand source.
  - d. Provide a user configurable supply air dewpoint setpoint for dehumidification demand.
15. Select a dehumidification mode depending on the supply air dewpoint set point from the dehumidification demand, the supply air temperature setpoint from the cooling or ventilation demand, the unit configuration, the control settings, and the cooling/dehumidification system availability. The control must:
  - a. Operate the cooling systems based on the supply air dewpoint setpoint established by the dehumidification demand and operate the cooling systems or hot gas reheat system based on the supply air temperature setpoint established by the cooling or ventilation demand.
16. Provide operation of the unit supply fan:
  - a. Provide control configurations for continuous or intermittent supply fan operation during the occupied period, if allowed by the cooling/heating demand source.

- b. Provide control configurations for intermittent or no supply fan operation during the unoccupied period, if allowed by the cooling/heating demand source.
  - c. Provide the following supply fan speed control configurations, depending on the unit configuration and cooling/heating demand source:
    - 1) Constant speed
    - 2) Staged speeds based on demand (staged air volume, SAV™)
    - 3) Variable speeds based on space temperature
    - 4) Variable speeds based on duct static pressure
    - 5) Variable speeds based on CO<sub>2</sub> levels
    - 6) Variable speeds based on outdoor air volume
    - 7) Variable speeds based on building static pressure
    - 8) Provide operation of the unit exhaust fan (if equipped)
  - d. Provide operation of the unit exhaust fan (if equipped).
  - e. Provide the following exhaust fan speed control configurations, depending on the unit configuration:
    - 1) 2-speeds based on outdoor air damper position
    - 2) Variable speeds based on building pressure
17. Provide operation of the outdoor air damper (if equipped).
- a. Provide outdoor air damper fault detection and diagnostics (FDD) in accordance with California Title 24 and ASHRAE 90.1 requirements, if allowed by the demand source.
  - b. Provide configurations to disable free cooling with outdoor air based on the following:
    - 1) Outdoor air temperature
    - 2) Outdoor air enthalpy
    - 3) Outdoor air and return air temperature differential
    - 4) Outdoor air and return air enthalpy differential
    - 5) Outdoor air dewpoint
    - 6) Free cooling disable
  - c. Provide configurations to operate the outdoor air damper position based on:
    - 1) Fixed position
    - 2) Supply fan speed
    - 3) Outdoor airflow
    - 4) Space or return air CO<sub>2</sub> levels
    - 5) A third party control signal
  - d. Provide the following alarm capability:
    - 1) Display current active alarm on the home screen.
    - 2) Record the time and date of alarms.
    - 3) Provide an alarm history of the latest 50 alarms.
    - 4) Allow alarm notifications to be sent via email.
  - e. Provide the following service capability:
    - 1) Display the refrigerant suction and discharge pressure sensor readings on the control interface and over network points, without the need for field provided gauges.
    - 2) Allow trending of unit temperature, pressures, and statuses and display trends on the control interface.
    - 3) Include a service test mode to allow testing of individual components (if equipped), including the supply fan, condenser fans, exhaust fan, crank case heater, outdoor air damper, and energy recovery wheel.
    - 4) Include an automated run test mode to allow testing of unit systems, including the cooling system, heating system, reheat system, and outdoor air damper.
    - 5) Record run hours and starts for key components, such as compressors, the supply fan, and heating system.
    - 6) Allow the unit configuration to be archived in the unit control, restore the unit configuration from an archive, and email the unit configuration.

## Part 5 — 23 09 33 Electric Control System

### 5.01 23 09 33.13 Decentralized, Rooftop Units:

#### A. 23 09 33.13.A. General:

- 1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 75VA capability.
- 2. Shall utilize color-coded wiring.
- 3. Shall include a control and power wiring diagram affixed to the control panel door.

#### B. 23 09 33.13.B. Safeties:

- 1. Compressor over-temperature, over-current. High internal pressure differential.
- 2. High-pressure protection:
  - a. High-pressure switch shall use different color wire than the low-pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.

3. Refrigerant circuit high pressure switch. Condensate overflow switch.
4. Automatic reset, motor thermal overload protector.
5. Heating section shall be provided with the following minimum protections:
  - a. High-temperature limit switches
  - b. Induced draft motor pressure switch
  - c. Flame rollout switch
  - d. Flame proving controls

## **Part 6 — 23 09 93 Sequence of Operations for HVAC Controls**

- 6.01 23 09 93.13 Decentralized, Rooftop Units:
- A. 23 09 93.13.A. INSERT SEQUENCE OF OPERATION

## **Part 7 — 23 40 13 Panel Air Filters**

- 7.01 23 40 13.13 Decentralized, Rooftop Units:
- A. 23 40 13.13.A. Standard filter section:
    1. Shall consist of factory-installed, low velocity, disposable 2 in. thick fiberglass construction filters of commercially available sizes.
    2. Filters shall be accessible through an access panel with “no-tool” removal as described in the unit cabinet section of this specification (23 81 19.13.G).

## **Part 8 — 23 81 19 Self-Contained Air Conditioners**

- 8.01 23 81 19.13 Small-Capacity Self-Contained Air Conditioners (48LC\*H 07-12)
- A. 23 81 19.13.A. General:
    1. Outdoor, rooftop mounted, DDC electrically controlled, heating and cooling unit utilizing fully hermetic scroll compressors for cooling duty and gas combustion for heating duty.
    2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
    3. Unit shall use Puron® (R-401A) refrigerant.
    4. Unit shall be installed in accordance with the manufacturer’s instructions.
    5. Unit must be selected and installed in compliance with local, state, and federal codes.
  - B. 23 81 19.13.B. Quality Assurance:
    1. Unit meets and exceeds ASHRAE 90.1-2013 minimum efficiency requirements.
    2. Unit shall be rated in accordance with AHRI Standards 340/360.
    3. Unit shall be designed to conform to ASHRAE 15, 2001.
    4. Unit shall be ETL/UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.

5. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
6. Unit internal insulation linings shall be resistant to mold growth in accordance with “mold growth and humidity” test in ASTM C1338, G21, and UL 181 or comparable test method. Air stream surfaces shall be evaluated in accordance with the “Erosion Test” in UL 181, as part of ASTM C1071.
7. Unit casing shall be capable of withstanding 500 hour salt spray exposure per ASTM B117 (scribed specimen).
8. Roof curb shall be designed to conform to NRCA Standards.
9. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
10. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
11. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.
12. Unit shake tested to assurance level 1, ASTM D4169 to ensure shipping reliability.
13. High-Efficiency Motors listed shall meet section 313 of the Energy Independence and Security Act of 2007 (EISA 2007).
- C. 23 81 19.13.C. Delivery, Storage, and Handling
  1. Unit shall be stored and handled per manufacturer’s recommendations.
  2. Lifted by crane requires either shipping top panel or spreader bars.
  3. Unit shall only be stored or positioned in the upright position.
- D. 23 81 19.13.D. Project Conditions
  1. As specified in the contract.
- E. 23 81 19.13.E. Operating Characteristics
  1. Unit shall be capable of starting and running at 115°F (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 340/360 at ±10% voltage.
  2. Mechanical cooling operation shall be available down to 40°F (4°C) ambient outdoor temperatures. Low ambient mechanical cooling operations may be limited by entering evaporator conditions unit mode.
  3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
  4. Unit shall be factory configured for vertical supply and return configurations.
  5. Unit shall be field convertible from vertical to horizontal airflow on all models. No special kit



required on 07 size models. Field-installed supply duct kit required for 08-12 size models only.

6. Unit shall be capable of mixed operation: vertical supply with horizontal return or horizontal supply with vertical return.
- F. 23 81 19.13.F. Electrical Requirements:
  1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.
- G. 23 81 19.13.G. Unit Cabinet:
  1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a pre-painted baked enamel finish on all externally exposed surfaces.
  2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
  3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 340/360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 1/2 in. thick, 1 lb density, aluminum foil-faced fiberglass insulation. Aluminum foil-faced fiberglass insulation shall also be used in the gas heat compartment.
  4. Unit internal insulation linings shall be resistant to mold growth in accordance with “mold growth and humidity” test in ASTM C1338, G21, and UL 181 or comparable test method. Air stream surfaces shall be evaluated in accordance with the “Erosion Test” in UL 181, as part of ASTM C1071.
  5. Base of unit shall have a minimum of four locations for thru-the-base gas and electrical connections (factory-installed or field-installed), standard.
  6. Base Rail:
    - a. Unit shall have base rails on a minimum of 4 sides.
    - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
    - c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
    - d. Base rail shall be a minimum of 16 gauge thickness.
  7. Condensate Pan and Connections:
    - a. Shall be an internally sloped condensate drain pan made of a non-corrosive material.
    - b. Shall comply with ASHRAE Standard 62.
    - c. Shall use a 3/4 in. -14 NPT drain connection, possible either through the bottom or side of the drain pan. Connection shall be made per manufacturer’s recommendations.
  8. Top Panel:
    - a. Shall be a single piece top panel on 07 sizes, two piece top on 08-12 sizes.
  9. Gas Connections:
    - a. All gas piping connecting to unit gas valve shall enter the unit cabinet at a single location on side of unit (horizontal plane).
    - b. All gas heater condensate piping shall exist in the unit through a single location on the side of the unit (horizontal plane).
    - c. Thru-the-base capability
      - 1) Standard unit shall have a thru-the-base gas-line location using a raised, embossed portion of the unit basepan.
      - 2) Optional, factory-approved, water-tight connection method must be used for thru-the-base gas connections.
      - 3) No basepan penetration, other than those authorized by the manufacturer, is permitted.
  10. Electrical Connections:
    - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
    - b. Thru-the-base capability.
      - 1) Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
      - 2) Optional, factory-approved, water-tight connection method must be used for thru-the-base electrical connections.
      - 3) No basepan penetration, other than those authorized by the manufacturer, is permitted.
  11. Component Access Panels (standard):
    - a. Cabinet panels shall be easily removable for servicing.
    - b. Unit shall have one factory installed, tool-less, removable, filter access panel.
    - c. Panels covering control box, indoor fan, indoor fan motor, gas components (where applicable), and compressors shall have a molded composite handles.
    - d. Handles shall be UV modified, composite, permanently attached, and recessed into the panel.
    - e. Screws on the vertical portion of all removable access panel shall engage into heat resistant, molded composite collars.
    - f. Panels covering the control box, filter, fan motor, and compressor shall be hinged and include quarter turn latches.

## H. 23 81 19.13.H. Standard Turndown Gas Heat

### 1. General:

- a. The gas heater shall be factory-installed and configured for natural gas. The heater shall:
  - 1) Include a single point gas connection
    - a) Gas supply pressure at the inlet to the gas valve must match that required by the manufacturer.
  - 2) Include a single, modulating control valve capable of 5:1 turndown modulating with natural gas or 3:1 with liquid propane.
    - a) Provide operation up to 2000 ft. in elevation.
  - 3) High elevation accessory kits must be available for elevations up to 7000 ft.
  - 4) Allow field conversion to liquid propane (LP) using an accessory kit.
- b. The heat exchanger shall be an induced draft design. Positive pressure heat exchanger designs shall not be allowed.
  - 1) Inducer operation shall be verified by pressure switch.
  - 2) The heat exchanger material shall be constructed of type 409 stainless steel. Aluminized steel heat exchangers are not allowed.
- c. Include an self-contained ignition control module with direct-spark ignition system.
  - 1) The ignition control module shall monitor heater safeties and provide LED fault detection indication.
  - 2) Ignition control modules shall include an alarm output, allowing heater alarm status to be indicated on the SmartVu display.
- d. Include a flue gas condensate drain connection for field provided condensate trap and drain.

## I. 23 81 19.13.I. Coils

### 1. Standard Aluminum Fin/Copper Tube Coils:

- a. Standard evaporator, hot gas reheat, and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved 5/16 in. diameter copper tubes with all joints brazed.
- b. Evaporator coils shall be leak tested to 150 psig, pressure tested to 450 psig, and qualified to UL 1995 burst test at 1775 psig.
- c. Condenser and hot gas reheat coils shall be leak tested to 150 psig, pressure tested to 650 psig, and qualified to UL 1995 burst test at 1980 psig.

### 2. Optional Pre-coated aluminum-fin condenser coils:

- a. Shall have a durable epoxy-phenolic coating to provide protection in mildly corrosive coastal environments.
  - b. Coating shall be applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.
  - c. Epoxy-phenolic barrier shall minimize galvanic action between dissimilar metals.
  - d. Corrosion durability of fin stock shall be confirmed through testing to be no less than 1000 hours salt spray per ASTM B117-90.
  - e. Corrosion durability of fin stock shall be confirmed through testing to have no visible corrosion after 48 hour immersion in a room temperature solution of 5% salt, 1% acetic acid.
  - f. Fin stock coating shall pass 2000 hours of the following: one week exposure in the prohesion chamber followed by one week of accelerated ultraviolet light testing. Prohesion chamber: the solution shall contain 3.5% sodium chloride and 0.35% ammonium sulfate. The exposure cycle is one hour of salt fog application at ambient followed by one hour drying at 95°F (35°C).
- ### 3. Optional E-coated aluminum-fin evaporator, hot gas reheat, and condenser coils:
- a. Shall have a flexible epoxy polymer coating uniformly applied to all coil surface areas without material bridging between fins.
  - b. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.
  - c. Color shall be high gloss black with gloss per ASTM D523-89.
  - d. Uniform dry film thickness from 0.8 to 1.2 mil on all surface areas including fin edges.
  - e. Superior hardness characteristics of 2H per ASTM D3363-92A and cross-hatch adhesion of 4B-5B per ASTM D3359-93.
  - f. Impact resistance shall be up to 160 in.-lb (ASTM D2794-93).
  - g. Humidity and water immersion resistance shall be up to minimum 1000 and 250 hours respectively (ASTM D2247-92 and ASTM D870-92).
  - h. Corrosion durability shall be confirmed through testing to be no less than 6000 hours salt spray per ASTM B117-90.

## J. 23 81 19.13.J. Refrigerant Components:

1. Refrigerant circuit shall include the following control, safety, and maintenance features:
  - a. Thermostatic Expansion Valve (TXV) shall help provide optimum performance across the entire operating range. Shall contain removable power element to allow change

- out of power element and bulb without removing the valve body.
  - b. Refrigerant filter drier - Solid core design.
  - c. Service gauge connections on suction and discharge lines.
  - d. Single circuit design with tandem compressor and fully activated evaporator coil.
  - e. Modulating low load protection valve that reduces the effective system capacity by redirecting discharge gas into the suction inlet.
    - 1) 2-position low load protection valves, such as hot gas bypass or suction shut off valves are not acceptable.
    - 2) Low load protection valves that direct discharge gas into the evaporator are not acceptable.
  - f. Fully modulating, three-way hot gas reheat valve that directs discharge gas between the condenser and the hot gas reheat coil. Cycling or two-position hot gas reheat valves are not acceptable.
    - 1) The hot gas reheat valve shall periodically modulate its highest hot gas reheat output to purge oil that may be entrapped in the hot gas reheat coil.
2. Compressors:
- a. Models shall use a minimum of two fully hermetic scroll compressors in a tandem compressor configuration. Single compressor models are not acceptable.
  - b. Models shall be available with a single refrigerant circuit and a minimum of three stages cooling operation.
    - 1) The compressor shall be capable of operating for a minimum of 2.5 hours at its lowest stage of operation without the need to increase compressor capacity or speed for the purposes of oil return.
    - 2) Models that include inverter or variable frequency drive compressors shall include an isolation transformer.
  - c. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
    - 1) Models that include inverter or variable frequency drive compressors shall also include a refrigerant cooled inverter or VFD.
  - d. Compressors shall be internally protected from high discharge temperature conditions.
  - e. Compressors shall be protected from an over-temperature and over-ampereage conditions by an internal, motor overload device.
  - f. Compressor shall be factory mounted on rubber grommets.
  - g. Compressor motors shall have internal line break thermal, current overload and high-pressure differential protection.
  - h. Crankcase heater shall be standard on each compressor and deactivated whenever the compressor is in operation.
- K. 23 81 19.13.K. Filter Section:
- 1. Filters access is specified in the unit cabinet section of this specification.
  - 2. Filters shall be held in place by a pivoting filter tray, facilitating easy removal and installation.
  - 3. Shall consist of factory-installed, low velocity, throw-away 2 in. thick fiberglass construction filters.
  - 4. Filters shall be standard, commercially available sizes.
- L. 23 81 19.13.L. Evaporator Fan and Motor with EcoBlue™ Technology:
- 1. Direct Drive Evaporator Fan Motor:
    - a. Shall have permanently lubricated bearings.
    - b. Shall have inherent automatic-reset thermal overload protection.
    - c. Shall be an electronically commutated motor (ECM).
    - d. Shall have slow ramp up to speed capabilities.
    - e. Shall not include a belt or sheave system.
    - f. Shall be internally protected from electrical phase reversal and loss.
    - g. Motor speed setup and control setup shall be accomplished using the SmartVu™ control.
    - h. Medium static motor option shall include a minimum 2.4 HP motor and provide up to 2 in. wg external static capability at up to 350 cfm/ton.
  - 2. Evaporator Fan:
    - a. Speed control shall be easily setup from the SmartVu control interface. Control configurations shall include:
      - 1) Staged Air Volume (SAV™)
      - 2) Constant volume
      - 3) Single-zone Variable Air Volume (VAV)
    - b. Shall be a vane axial fan design with 75% less moving parts than a conventional belt drive system.
    - c. Shall be constructed of a cast aluminum stator and high impact composite material on rotor and air inlet casing.
    - d. Shall be patented/patent pending design with a corrosion resistant material and dynamically balanced.
    - e. Shall have slow ramp up to speed capabilities to help reduce sound and comfort issues typically associated with single speed belt drive systems.

- f. Shall be a slide out design with simple screw removal.
  - g. Fans shall be capable of operating up to 350 cfm/tons.
  - h. Fans shall be capable of operating down to 130 cfm/tons.
- M. 23 81 19.13.M. Condenser Fans and Motors:
1. Condenser Fan Motors:
    - a. Shall be a totally enclosed, multi speed ECM motor.
    - b. Shall use permanently lubricated bearings.
    - c. Shall have inherent thermal overload protection with an automatic reset feature.
    - d. Shall use a shaft-down design on 07 size models and shaft-up on 08-12 size models with rain shield.
  2. Condenser Fans:
    - a. Shall be a direct-driven propeller type fan.
    - b. Shall have galvanized aluminum (galvalum) blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.
- N. 23 81 19.13.N. Special Features Options and Accessories:
1. High Turndown Gas Heat:
    - a. The unit shall include a factory-installed gas heater with one modulating control valve and one 2-stage control valve.
    - b. The natural gas heater shall be capable of modulating down to 10% of its nominal rated input capacity.
    - c. Integrated, gear driven opposed blade design type capable of simultaneous economizer and compressor operation.
  2. High Static Supply Fan Motor:
    - a. Shall include a minimum 5 HP motor and provide up to 3 in. wg external static capability at up to 350 cfm/ton.
  3. Duct Pressure Control:
    - a. Shall include a factory-installed duct pressure transducer for supply fan speed modulation based on duct static pressure. Pneumatic tubing and pressure pickup port are field-supplied.
  4. Zone Static Pressure Control:
    - a. Shall include a factory-installed building static pressure transducer for supply fan speed modulation based on zone static pressure. Pneumatic tubing and pressure pickup port are field-supplied.
  5. Pre-coated aluminum-fin condenser coils:
    - a. Shall have a durable epoxy-phenolic coating to provide protection in mildly corrosive coastal environments.
  - b. Coating shall be applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.
  - c. Epoxy-phenolic barrier shall minimize galvanic action between dissimilar metals.
  - d. Corrosion durability of fin stock shall be confirmed through testing to be no less than 1000 hours salt spray per ASTM B117-90.
  - e. Corrosion durability of fin stock shall be confirmed through testing to have no visible corrosion after 48 hour immersion in a room temperature solution of 5% salt, 1% acetic acid.
  - f. Fin stock coating shall pass 2000 hours of the following:
    - 1) one week exposure in the prohesion chamber followed by one week of accelerated ultraviolet light testing.
      - a) Prohesion chamber: the solution shall contain 3.5% sodium chloride and 0.35% ammonium sulfate. The exposure cycle is one hour of salt fog application at ambient followed by one hour drying at 95°F (35°C).
6. Optional E-coated aluminum-fin indoor air and/or condenser coils:
- a. Shall be available as factory-installed on the indoor air coils (evaporator and hot gas reheat) and or condenser coils.
  - b. Shall have a flexible epoxy polymer coating uniformly applied to all coil surface areas without material bridging between fins.
  - c. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.
  - d. Color shall be high gloss black with gloss per ASTM D523-89.
  - e. Uniform dry film thickness from 0.8 to 1.2 mil on all surface areas including fin edges.
  - f. Superior hardness characteristics of 2H per ASTM D3363-92A and cross-hatch adhesion of 4B-5B per ASTM D3359-93.
  - g. Impact resistance shall be up to 160 in.-lb (ASTM D2794-93).
  - h. Humidity and water immersion resistance shall be up to minimum 1000 and 250 hours respectively (ASTM D2247-92 and ASTM D870-92).
  - i. Corrosion durability shall be confirmed through testing to be no less than 6000 hours salt spray per ASTM B117-90.
7. Condenser Coil Hail Guard Assembly (factory or field-installed):
- a. Shall protect against damage from hail.
  - b. Shall be louvered design.

8. Ultra-Low Leak Economizers:
  - a. Available as a factory-installed option (vertical only) or field-installed accessory (vertical or horizontal) on most models.
  - b. Ultra-Low Leak economizer dampers meet California's Title 24 section 140.4 prescriptive requirements for leakage, reliability testing, etc., and ASHRAE 90.1-2013 requirements for damper leakage.
  - c. Economizers are available with EconoMi\$er<sup>®</sup>2 controls for SmartVu units.
  - d. Integrated, gear driven opposed blade design type capable of simultaneous economizer and compressor operation.
  - e. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
  - f. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
  - g. Shall be capable of introducing up to 100% outdoor air.
  - h. Economizer's barometric relief dampers shall be sized to allow up to 100% relief (actual results will be based on specific job conditions).
9. EconoMi\$er2 Economizer Controls:
  - a. For use with factory-installed (vertical only) or field-installed accessory (vertical or horizontal) on all SmartVu units.
  - b. EconoMi\$er2 economizers are controlled by SmartVu, which shall be 4 to 20mA design.
  - c. SmartVu controls meet California's Title 24 section 120.2 mandatory requirements for economizer Fault Detection and Diagnosis.
  - d. The control shall include all sensors to provide free cooling economizer operation based on dry bulb, enthalpy, differential dry bulb, or differential enthalpy changeover control and dewpoint cutoff.
  - e. Shall be designed to spring return close outside air damper during loss of power.
  - f. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
  - g. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy.
  - h. Controller shall drive outside air dampers completely closed when the unit is in the unoccupied period.
10. Propane Conversion Kit:
  - a. Package shall contain all the necessary hardware and instructions to convert a standard natural gas unit for use with liquefied propane, up to 7000 ft (2134 m) elevation.
11. High Altitude Gas Conversion Kit:
  - a. Package shall contain all the necessary hardware and instructions to convert a standard natural gas unit to operate from 2000 ft to 7000 ft (610 m to 2134 m) elevation with natural gas.
12. Unit-Mounted, Non-Fused Disconnect Switch:
  - a. Switch shall be factory-installed, internally mounted.
  - b. National Electric Code (NEC) and ETL/UL approved non-fused switch shall provide unit power shutoff.
  - c. Shall be accessible from outside the unit.
  - d. Shall provide local shutdown and lockout capability.
  - e. Sized only for the unit as ordered from the factory. Does not accommodate field-installed devices.
13. HACR Breaker:
  - a. These manual reset devices provide overload and short circuit protection for the unit. Factory wired and mounted with the units, with access cover to help provide environmental protection. On 575-v applications, HACR breaker can only be used with WYE power distribution systems. Use on Delta power distribution systems is prohibited.
  - b. Sized only for the unit as ordered from the factory. Does not accommodate field-installed devices.
14. Convenience Outlet:
  - a. Powered convenience outlet:
    - 1) Outlet shall be powered from main line power to the rooftop unit.
    - 2) Outlet shall be powered from line side or load side of disconnect by installing contractor, as required by code. If outlet is powered from load side of disconnect, unit electrical ratings shall be ETL/UL certified and rated for additional outlet amperage.
    - 3) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
    - 4) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
    - 5) Voltage required to operate convenience outlet shall be provided by a factory-installed step-down transformer.
    - 6) Outlet shall be accessible from outside the unit.
    - 7) Outlet shall include a field-installed "Wet in Use" cover.
  - b. Non-powered convenience outlet:
    - 1) Outlet shall be powered from a separate 115/120-v power source.

- 2) A transformer shall not be included.
  - 3) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
  - 4) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
  - 5) Outlet shall be accessible from outside the unit.
  - 6) Outlet shall include a field-installed “Wet in Use” cover.
15. Outdoor Airflow Measuring:
- a. Future the National Fuel and Gas (NFG) code.
16. Thru-the-Base Connectors (07 models only):
- a. Kit shall provide connectors to permit thru-the-bottom electrical connections to be brought to the unit through the unit basepan and thru-the-curb gas connection.
  - b. Maximum of four connection locations per unit.
17. Modulating Power Exhaust:
- a. Future release.
18. Roof Curbs (Vertical):
- a. Full perimeter roof curb with exhaust capability providing separate air streams for energy recovery from the exhaust air without supply air contamination.
  - b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
  - c. Permits installation and securing of ductwork to curb prior to mounting unit on the curb.
19. Thru-the-Bottom Utility Connectors:
- a. Kit shall provide connectors to permit electrical and gas connections to be brought to the unit through the basepan.
20. Indoor Air Quality (CO<sub>2</sub>) Sensor:
- a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
  - b. The IAQ sensor shall be available in duct mount, wall mount, or wall mount with LED display. The setpoint shall have adjustment capability.
21. Smoke Detectors (factory-installed only):
- a. Shall be a four-wire controller and detector.
  - b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.
  - c. Shall use magnet-activated test/reset sensor switches.
  - d. Shall have tool-less connection terminal access.
  - e. Shall have a recessed momentary switch for testing and resetting the detector.
- f. Controller shall include:
- 1) One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control panel.
  - 2) Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
  - 3) One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
  - 4) Capable of direct connection to two individual detector modules.
  - 5) Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.
22. Horn/Strobe Annunciator:
- a. Provides an audible/visual signaling device for use with factory-installed option or field-installed accessory smoke detectors.
    - 1) Requires installation of a field-supplied 24-v transformer suitable for 4.2 VA (AC) or 3.0 VA (DC) per horn/strobe accessory.
    - 2) Requires field-supplied electrical box, North American 1-gang box, 2 in. (51 mm) x 4 in. (102 mm).
    - 3) Shall have a clear colored lens.
23. Double Wall Construction:
- a. The indoor air touching sections of the unit interior, including top, sides, and base pan, shall be covered with a galvanized steel liner over the R4 foil faced fiberglass insulation
24. Supply Duct Kit:
- a. On 08-12 models, a supply air duct cover kit is required when field converting the factory standard vertical duct supply to horizontal duct supply configuration. One required per unit.
25. 4 in. Filter Rack (Future Release):
- a. Shall include a field or factory installed filter rack that accepts nominal 4 in. filters.
  - b. Shall include factory or field installed nominal 4 in. MERV 8 filters.
  - c. Shall include factory or field installed nominal 4 in. MERV 13 filters.
26. Low cfm EnergyX® energy recovery system  
Future Release.
27. High cfm EnergyX energy recovery system  
Future Release.
28. Outdoor Airflow Measuring Station  
Future Release.
29. High Short Circuit Current Rating (HSCCR)  
Future Release.

Note about this specification:

This specification is in the “Masterformat” as published by the Construction Specification Institute. Please feel free to copy this specification directly into your building spec.

## **Weather Expert® High Outdoor Air Cooling Only or Electric Heat Packaged Rooftop**

HVAC Guide Specifications:

Size Range: 6 to 10 Nominal Tons

Carrier Model Number: 50LC\*H

### **Part 1 — 23 06 80 Schedules for Decentralized HVAC Equipment**

1.01 23 06 80.13 Decentralized Unitary HVAC Equipment Schedule

- A. 23 06 80.13.A. Rooftop unit schedule:  
Schedule is per the project specification requirements.

### **Part 2 — 23 07 16 HVAC Equipment Insulation**

2.01 23 07 16.13 Decentralized, Rooftop Units:

- A. 23 07 16.13.A. Evaporator fan compartment:
1. Interior cabinet surfaces shall be insulated with a minimum 1/2 in. thick, minimum 1-1/2 lb density aluminum foil-faced insulation on the air side.
  2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
  3. Unit internal insulation linings shall be resistant to mold growth in accordance with “mold growth and humidity” test in ASTM C1338, G21, and UL 181 or comparable test method. Air stream surfaces shall be evaluated in accordance with the “Erosion Test” in UL 181, as part of ASTM C1071.
- B. 23 07 16.13.B. Electric heat compartment:
1. Aluminum foil-faced fiberglass insulation shall be used.
  2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

### **Part 3 — 23 09 13 Instrumentation and Control Devices for HVAC**

3.01 23 09 13.23 Sensors and Transmitters

- A. 23 09 13.23.A. Thermostats:
1. Thermostat *must*:
    - a. Have capability to energize 2 different stages of cooling and 2 different stages of heating.
  2. Thermostat *may*:
    - a. Energize both “Y” and “G” when calling for cooling.
    - b. Energize both “H” and “G” when calling for dehumidification.
    - c. Energize “G” when calling for venting.
- B. 23 09 13.23.B. Sensors/Switches
1. The unit shall include the following sensors/switches as factory-installed:

- a. Return air temperature
  - b. Return air relative humidity
  - c. Outdoor air temperature
  - d. Outdoor relative humidity
  - e. Supply air relative humidity
  - f. Refrigerant circuit discharge pressure
  - g. Refrigerant circuit suction pressure
  - h. Refrigerant circuit high pressure switch
  - i. Condensate overflow switch
2. The unit shall include the following as factory provided, field installed:
- a. Supply air temperature

### **Part 4 — 23 09 23 Direct Digital Control (DDC) System for HVAC**

4.01 23 09 23.13 Decentralized, Rooftop Units:

- A. 23 09 23.13.A. Carrier SmartVu™ integrated Direct Digital Control (DDC) shall:
1. Include a factory installed, color, touch-screen control interface that is factory wired and mounted in the unit control panel and is no less than 6.75 in. diagonally and has an environmental range of -4°F (-20°C) to 158°F (70°C), non-condensing.
    - a. The control interface must:
      - 1) Include an easy to understand menu with icon based navigation.
      - 2) Include a combination of graphical and text base screens for status.
      - 3) Include light colored backgrounds on screens. Black or dark gray backgrounds are not acceptable, due to poor visibility in daylight.
  2. Have no less than three levels of user access with password protection, including basic access without password, password protected user access, and password protected service access.
  3. Provide sensor/switch support for the factory installed sensors/switches listed in 23 09 13.23.B. Sensors/Switches, as well as the following field-installed sensors/switches:
    - a. Return CO<sub>2</sub>
    - b. Return or supply air smoke detector
    - c. Outdoor airflow measuring station
    - d. Supply duct static pressure
    - e. Building static pressure
    - f. Space temperature
    - g. Space relative humidity
    - h. Space CO<sub>2</sub>
    - i. Mixed air temperature
    - j. Mixed air relative humidity
    - k. Exhaust air temperature
    - l. Pre-filter status switch

- m. Phase monitor
- 4. Provide support to the following field-provided control inputs:
  - a. 2-stage heat/cool thermostat (Y1, Y2, W1, W2, G)
  - b. Humidistat or thermostat dehumidification output (H)
  - c. Third party outdoor air damper modulation (4-20mA)
  - d. Third party supply fan modulation (4-20mA)
  - e. Third party exhaust fan modulation (4-20mA)
  - f. Remote shutdown/occupancy switch
  - g. Fire shutdown
- 5. Provide the following field use control outputs:
  - a. Alarm indicator
  - b. Damper override relay (heat, dehumidification, pre-occupancy operation)
- 6. Be capable of fully stand-alone, 2-stage heat/cool thermostat, Third party DDC input control, or networked operation.
- 7. Provide control configurations for the following occupancy sources:
  - a. Local schedule
  - b. Occupancy switch
  - c. Network occupancy input
- 8. Provide network communication compatibility with the following protocols:
  - a. Carrier Comfort Network® (CCN)
  - b. BACnet MS/TP
  - c. BACnet IP
- 9. Provide operation of unit cooling and heating systems.
- 10. Establish demand for cooling or heating based on occupancy status, a demand source, and the source temperature. The control must:
  - a. Provide configurations for the following cooling/heating demand sources:
    - 1) Space temperature
    - 2) Return air temperature
    - 3) Outdoor air temperature
    - 4) Thermostat or third party switch inputs
  - b. Limit control setpoints, settings, and configurations based on the demand source configuration.
  - c. Provide configurations to disable heating and cooling during the unoccupied period.
  - d. Provide user configurable temperature setpoints for the occupied and unoccupied periods, if allowed by the demand source.
  - e. Provide a user configurable supply air temperature setpoint for each demand.
- 11. Select a cooling or heating (if equipped) mode based on the supply air temperature setpoint established by the cooling or heating demand, the measured or calculated mixed air temperature, the unit configuration, the control settings, and cooling and heating system availability. The control must:
  - a. Operate the cooling or heating (if equipped) systems based on the supply air temperature setpoint established by the cooling/heating demand.
  - b. Provide a user configurable compressor lockouts based on outdoor air temperature and mixed air temperature.
  - c. Provide a user configurable heating (if equipped) lockout based on outdoor air temperature.
- 12. Provide operation of the unit dehumidification system.
  - a. Establish a demand for dehumidification based on occupancy status, a demand source, and the source humidity. The control must:
    - 1) Provide configurations to prevent dehumidification in the unoccupied period.
    - 2) Provide configurations to allow the use of free cooling for dehumidification.
  - b. Provide configurations for the following dehumidification demand sources:
    - 1) Space relative humidity sensor
    - 2) Return air relative humidity
    - 3) Outdoor air dewpoint
    - 4) Supply air dewpoint
    - 5) Humidistat, thermostat dehumidify switch, or third party switch input
  - c. Provide the following supply fan speed control configurations, depending on the unit configuration and cooling/heating demand source:
    - 1) Constant speed
    - 2) Staged speeds based on demand (staged air volume, SAV™)
    - 3) Variable speeds based on space temperature
    - 4) Variable speeds based on duct static pressure
    - 5) Variable speeds based on CO<sub>2</sub> levels
    - 6) Variable speeds based on outdoor air volume
    - 7) Variable speeds based on building static pressure
  - d. Provide operation of the unit exhaust fan (if equipped).
  - e. Provide the following exhaust fan speed control configurations, depending on the unit configuration:
    - 1) Two speeds based on outdoor air damper position



- 2) Variable speeds based on building pressure
13. Provide operation of the outdoor air damper (if equipped).
  - a. Provide outdoor air damper fault detection and diagnostics (FDD) in accordance with California Title 24 and ASHRAE 90.1 requirements, if allowed by the demand source.
  - b. Provide configurations to disable free cooling with outdoor air based on the following:
    - 1) Outdoor air temperature
    - 2) Outdoor air enthalpy
    - 3) Outdoor air and return air enthalpy differential
    - 4) Outdoor air dewpoint
    - 5) Free cooling disable
  - c. Provide configurations to operate the outdoor air damper position based on:
    - 1) Fixed position
    - 2) Supply fan speed
    - 3) Outdoor airflow
    - 4) Space or return air CO<sub>2</sub> levels
    - 5) A third party control signal
  - d. Provide the following alarm capability:
    - 1) Display current active alarm on the home screen.
    - 2) Record the time and date of alarms.
    - 3) Provide an alarm history of the latest 50 alarms.
    - 4) Allow alarm notifications to be sent via email.
  - e. Provide the following service capability:
    - 1) Display the refrigerant suction and discharge pressure sensor readings on the control interface and over network points, without the need for field provided gauges.
    - 2) Allow trending of unit temperature, pressures, and status/display trends on the control interface.
    - 3) Include a service test mode to allow testing of individual components (if equipped), including the supply fan, condenser fans, exhaust fan, crank case heater, outdoor air damper, and energy recovery wheel.
    - 4) Include an automated run test mode to allow testing of unit systems, including the cooling system, heating system, reheat system, and outdoor air damper.
    - 5) Record run hours and starts for key components, such as compressors, the supply fan, and heating system.

- 6) Allow the unit configuration to be archived in the unit control, restore the unit configuration from an archive, and email the unit configuration.

## **Part 5 — 23 09 33 Integrated Staging Control (ISC) Board System for HVAC (Electro-Mechanical units)**

### 5.01 23 09 33.13 Decentralized, Rooftop Units:

#### A. 23 09 33.13.A. General:

1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 75VA capability.
2. Shall utilize color-coded wiring.
3. Shall include a control and power wiring diagram affixed to the control panel door.

#### B. 23 09 33.13.B. Safeties:

1. Compressor over-temperature, over current.
2. Condensate overflow switch:  
Refrigerant circuit high pressure switch.
3. Automatic reset, motor thermal overload protector.

## **Part 6 — 23 09 93 Sequence of Operations for HVAC Controls**

### 6.01 23 09 93.13 Decentralized, Rooftop Units:

#### A. 23 09 93.13.A. INSERT SEQUENCE OF OPERATION

## **Part 7 — 23 40 13 Panel Air Filters**

### 7.01 23 40 13.13 Decentralized, Rooftop Units:

#### A. 23 40 13.13.A. Standard filter section

1. Shall consist of factory-installed, low velocity, throwaway 2 in. thick fiberglass filters of commercially available sizes.
2. Filters shall be accessible through an access panel with “no-tool” removal as described in the unit cabinet section of this specification (See Part 8 — 23 81 19.13.G).

## **Part 8 — 23 81 19 Self-Contained Air Conditioners**

### 8.01 23 81 19.13 Small-Capacity Self-Contained Air Conditioners (50LC\*H 07-12)

#### A. 23 81 19.13.A. General

1. Outdoor, rooftop mounted, ISC electrically controlled, heating and cooling unit utilizing hermetic scroll compressors for cooling duty and optional electric heat for heating duty.
2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
3. Unit shall use Puron® (R-410A) refrigerant.
4. Unit shall be installed in accordance with the manufacturer’s instructions.

5. Unit must be selected and installed in compliance with local, state, and federal codes.
- B. 23 81 19.13.B. Quality Assurance:
1. Unit meets and exceeds ASHRAE 90.1-2013 minimum efficiency requirements.
  2. Unit shall be rated in accordance with AHRI Standards 340/360.
  3. Unit shall be designed to conform to ASHRAE 15, 2001.
  4. Unit shall be ETL/UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
  5. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
  6. Unit internal insulation linings shall be resistant to mold growth in accordance with “mold growth and humidity” test in ASTM C1338, G21, and UL 181 or comparable test method. Air stream surfaces shall be evaluated in accordance with the “Erosion Test” in UL 181, as part of ASTM C1071.
  7. Unit casing shall be capable of withstanding 500 hour salt spray exposure per ASTM B117 (scribed specimen).
  8. Roof curb shall be designed to conform to NRCA Standards.
  9. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
  10. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
  11. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.
  12. Unit shake tested to assurance level 1, ASTM D4169 to ensure shipping reliability.
  13. High-Efficiency Motors listed shall meet section 313 of the Energy Independence and Security Act of 2007 (EISA 2007).
- C. 23 81 19.13.C. Delivery, Storage, and Handling:
1. Unit shall be stored and handled per manufacturer’s recommendations.
  2. Lifted by crane requires either shipping top panel or spreader bars.
  3. Unit shall only be stored or positioned in the upright position.
- D. 23 81 19.13.D. Project Conditions:
1. As specified in the contract.
- E. 23 81 19.13.E. Operating Characteristics:
1. Unit shall be capable of starting and running at 115°F (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 340/360 at ±10% voltage.
  2. Compressor with standard controls shall be capable of operation down to 40°F (4°C) ambient outdoor temperatures. Low ambient cooling operation may be additional limited by entering air conditions.
  3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
  4. Unit shall be factory configured for vertical supply and return configurations.
  5. Unit shall be field convertible from vertical to horizontal airflow on all models. No special kit required on 07 models. Field-installed supply duct kit required for 08-12 size models only.
  6. Unit shall be capable of mixed operation vertical supply with horizontal return or horizontal supply with vertical return.
- F. 23 81 19.13.F. Electrical Requirements:
- Main power supply voltage, phase, and frequency must match those required by the manufacturer.
- G. 23 81 19.13.G. Unit Cabinet:
1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a pre-painted baked enamel finish on all externally exposed surfaces.
  2. Unit cabinet exterior paint shall be:  
Film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
  3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 340/360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 1/2 in. thick, 1 lb density, aluminum foil-faced fiberglass insulation. Aluminum foil-faced fiberglass insulation shall also be used in the heat compartment.
  4. Unit internal insulation linings shall be resistant to mold growth in accordance with “mold growth and humidity” test in ASTM C1338, G21, and UL 181 or comparable test method. Air stream surfaces shall be evaluated in accordance with the “Erosion Test” in UL 181, as part of ASTM C1071.
  5. Base of unit shall have a minimum of 4 locations for thru-the-base gas and electrical connections (factory-installed or field-installed), standard.

6. Base Rail:
  - a. Unit shall have base rails on a minimum of 4 sides.
  - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
  - c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
  - d. Base rail shall be a minimum of 16 gauge thickness.
7. Condensate pan and connections:
  - a. Shall be an internally sloped condensate drain pan made of a non-corrosive material.
  - b. Shall comply with ASHRAE Standard 62.
  - c. Shall use a 3/4 in. -14 NPT drain connection, possible either through the bottom or end of the drain pan. Connection shall be made per manufacturer's recommendations.
8. Top panel:

Shall be a single piece top panel on 07 sizes, 2 piece on 08-12 sizes.
9. Electrical Connections:
  - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
  - b. Thru-the-base capability:
    - 1) Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
    - 2) Optional, factory-approved, water-tight connection method must be used for thru-the-base electrical connections.
    - 3) No basepan penetration, other than those authorized by the manufacturer, is permitted.
10. Component access panels (standard):
  - a. Cabinet panels shall be easily removable for servicing.
  - b. Unit shall have one factory-installed, toolless, removable, filter access panel.
  - c. Panels covering control box, indoor fan, indoor fan motor, gas components (where applicable), and compressors shall have molded composite handles.
  - d. Handles shall be UV modified, composite, permanently attached, and recessed into the panel.
  - e. Panels covering the control box, filter, fan motor, and compressor shall be hinged and include quarter turn latches.
  - f. Screws on the vertical portion of all removable access panel shall engage into heat resistant, molded composite collars.
  - g. Collars shall be removable and easily replaceable using manufacturer recommended parts.
- H. 23 81 19.13.H. Coils:
  1. Standard Aluminum Fin/Copper Tube Coils:
    - a. Standard evaporator, hot gas reheat, and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved 5/16 in. diameter copper tubes with all joints brazed.
    - b. Evaporator and hot gas reheat coils shall be leak tested to 150 psig, pressure tested to 450 psig, and qualified to UL 1995 burst test at 1775 psig.
    - c. Condenser coils shall be leak tested to 150 psig, pressure tested to 650 psig, and qualified to UL 1995 burst test at 1980 psig.
- I. 23 81 19.13.I. Refrigerant Components:
  1. Refrigerant circuit shall include the following control, safety, and maintenance features:
    - a. Thermostatic Expansion Valve (TXV) shall help provide optimum performance across the entire operating range. Shall contain removable power element to allow change out of power element and bulb without removing the valve body.
    - b. Refrigerant filter drier- solid core design.
    - c. Service gauge connections on suction and discharge lines.
    - d. Single circuit design with tandem compressor and fully activated evaporator coil.
      - 1) Fully modulating low load protection valve that reduces the effective system capacity by redirecting discharge gas into the suction inlet. 2-position low load protection valves, such as hot gas bypass or suction shutoff valves are not acceptable. Low load protection valves that direct discharge gas into the evaporator are not acceptable.
      - 2) Fully modulating, three-way hot gas reheat valve that directs discharge gas between the condenser and the hot gas reheat coil. On/off or two position hot gas reheat valves are not acceptable.
        - a) If the hot gas reheat valve shall periodically modulate its highest hot gas reheat output to purge oil that may be entrapped in the hot gas reheat coil.
  2. Compressors:
    - a. Models shall use a minimum of two fully hermetic scroll compressors in a tandem compressor configuration. Single compressor models are not acceptable.
    - b. Models shall be available with a single refrigerant circuit and a minimum of 3 stages of cooling operation.

- 1) The compressor shall be capable of operating for a minimum of 2.5 hours at it's lowest stage of operation without the need to increase compressor capacity or speed for the purpose of oil returns.
  - 2) Models that include inverter or variable frequency drive compressors shall include an isolation transformer.
  - c. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
    - 1) Models that include inverter or variable frequency drive compressors shall also include a refrigerant cooled inverter or VFD.
  - d. Compressors shall be internally protected from high discharge temperature conditions.
  - e. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
  - f. Compressor shall be factory mounted on rubber grommets.
  - g. Compressor motors shall have internal line break thermal, current overload and high pressure differential protection.
  - h. Crankcase heater shall be standard on each compressor and deactivated whenever a compressor is in operation.
- J. 23 81 19.13.J. Filter Section:
1. Filters access is specified in the unit cabinet section of this specification.
  2. Filters shall be held in place by a pivoting filter tray, facilitating easy removal and installation.
  3. Shall consist of factory-installed, low velocity, throw-away 2 in. thick fiberglass filters.
  4. Filters shall be standard, commercially available sizes.
  5. Only one size filter per unit is allowed.
- K. 23 81 19.13.L. Evaporator Fan and Motor with EcoBlue™ Technology:
1. Direct Drive Evaporator Fan Motor:
    - a. Shall have permanently lubricated bearings.
    - b. Shall have inherent automatic-reset thermal overload protection.
    - c. Shall be an electronically commutated motor (ECM).
    - d. Shall have slow ramp up to speed capabilities.
    - e. Shall not include a belt or sheave system.
    - f. Shall be internally protected from electrical phase reversal and loss.
    - g. Motor speed setup and control setup shall be accomplished using the SmartVu™ control.
    - h. Medium static motor option shall include a minimum 2.4 HP motor and provide up to 2 in. wg external static capability at up to 350 cfm/ton.
  2. Evaporator Fan:
    - a. Speed control shall be easily setup from the SmartVu™ control interface. Control configurations shall include:
      - 1) Staged Air Volume (SAV™)
      - 2) Constant volume
      - 3) Single-zone Variable Air Volume (VAV)
    - b. Shall be a vane axial fan design with 75% less moving parts than a conventional belt drive system.
    - c. Shall be constructed of a cast aluminum stator and high impact composite material on rotor and air inlet casing.
    - d. Shall be patented/patent pending design with a corrosion resistant material and dynamically balanced.
    - e. Shall have slow ramp up to speed capabilities to help reduce sound and comfort issues typically associated with single speed belt drive systems.
    - f. Shall be a slide out design with simple screw removal.
    - g. Fans shall be capable of operating up to 350 cfm/tons.
    - h. Fans shall be capable of operating down to 130 cfm/tons.
- L. 23 81 19.13.L. Condenser Fans and Motors:
1. Condenser fan motors:
    - a. Shall be a totally enclosed - multi speed ECM motor.
    - b. Shall use permanently lubricated bearings.
    - c. Shall have inherent thermal overload protection with an automatic reset feature.
    - d. Shall use a shaft-down design on 07 models and shaft-up on 08-12 models with rain shield.
  2. Condenser Fans:
    - a. Shall be a direct-driven propeller type fan.
    - b. Shall have galvanized aluminum (galvalum) blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.
- M. 23 81 19.13.N. Special Features Options and Accessories
1. High Turndown Gas Heat:
    - a. The unit shall include a factory-installed gas heater with one modulating control valve and one 2-stage control valve.
    - b. The natural gas heater shall be capable of modulating down to 10% of its nominal rated input capacity.
    - c. Integrated, gear driven opposed blade design type capable of simultaneous economizer and compressor operation.

2. Electric Heat:
  - a. Heating Section:
    - 1) Unit shall include a factory-installed electric heater. Electric heater power shall be provided by the main unit power feed (single point power).
    - 2) Heater element open coil resistance wire, nickel-chrome alloy, strung through ceramic insulators mounted on metal frame. Coil ends are staked and welded to terminal screw slots.
    - 3) Heater assemblies are provided with integral fusing for protection of internal heater circuits not exceeding 48 amps each. Auto reset thermo limit controls, magnetic heater contactors (24-v coil) and terminal block all mounted in electric heater control box (minimum 18 ga galvanized steel) attached to end of heater assembly.
    - 4) Heater shall include a silicon rectifier control (SCR) for modulated heater output. Staged electric heaters or solid state relay (SSR) heaters are not acceptable.
    - 5) The heater shall include an alarm relay to indicate a high temperature limit switch trip on the SmartVu™ display.
3. High Static Supply Fan Motor:
  - a. Shall include a minimum 5 HP motor and provide up to 3 in. wg external static capability at up to 350 cfm/ton.
4. Duct Pressure Control:
  - a. Shall include a factory-installed duct pressure transducer for supply fan speed modulation based on duct static pressure. Pneumatic tubing and pressure pickup port are field supplied.
5. Zone Static Pressure Control:
  - a. Shall include a factory-installed building static pressure transducer for supply fan speed modulation based on zone static pressure. Pneumatic tubing and pressure pickup port are field supplied.
6. Pre-coated aluminum-fin condenser coils:
  - a. Shall have a durable epoxy-phenolic coating to provide protection in mildly corrosive coastal environments.
  - b. Coating shall be applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.
  - c. Epoxy-phenolic barrier shall minimize galvanic action between dissimilar metals.
  - d. Corrosion durability of fin stock shall be confirmed through testing to be no less than 1000 hours salt spray per ASTM B117-90.
  - e. Corrosion durability of fin stock shall be confirmed through testing to have no visible corrosion after 48 hour immersion in a room temperature solution of 5% salt, 1% acetic acid.
  - f. Fin stock coating shall pass 2000 hours of the following:
    - 1) One week exposure in the prohesion chamber followed by one week of accelerated ultraviolet light testing.
      - a) Prohesion chamber: the solution shall contain 3.5% sodium chloride and 0.35% ammonium sulfate. The exposure cycle is one hour of salt fog application at ambient followed by one hour drying at 95°F (35°C).
7. Optional E-coated aluminum-fin indoor air and/or condenser coils:
  - a. Shall be available as factory-installed on the indoor air coils (evaporator and hot gas reheat) and or condenser coils.
  - b. Shall have a flexible epoxy polymer coating uniformly applied to all coil surface areas without material bridging between fins.
  - c. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.
  - d. Color shall be high gloss black with gloss per ASTM D523-89.
  - e. Uniform dry film thickness from 0.8 to 1.2 mil on all surface areas including fin edges.
  - f. Superior hardness characteristics of 2H per ASTM D3363-92A and cross-hatch adhesion of 4B-5B per ASTM D3359-93.
  - g. Impact resistance shall be up to 160 in.-lb (ASTM D2794-93).
  - h. Humidity and water immersion resistance shall be up to minimum 1000 and 250 hours respectively (ASTM D2247-92 and ASTM D870-92).
  - i. Corrosion durability shall be confirmed through testing to be no less than 6000 hours salt spray per ASTM B117-90.
8. Condenser Coil Hail Guard Assembly (factory or field-installed):
  - a. Shall protect against damage from hail.
  - b. Shall be louvered design.
9. Ultra-Low Leak Economizers:
  - a. Available as a factory-installed option (vertical only) or field-installed accessory (vertical or horizontal) on most models.
  - b. Ultra-Low Leak economizer dampers meet California's Title 24 section 140.4 prescriptive requirements for leakage, reliability testing, etc., and ASHRAE 90.1-2013 requirements for damper leakage.

- c. Economizers are available with EconoMi\$er®2 controls for SmartVu units.
  - d. Integrated, gear driven opposed blade design type capable of simultaneous economizer and compressor operation.
  - e. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
  - f. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
  - g. Shall be capable of introducing up to 100% outdoor air.
  - h. Economizer's barometric relief dampers shall be sized to allow up to 100% relief (actual results will be based on specific job conditions).
    - 1) EconoMi\$er®2 Economizer Controls:
      - a) For use with factory-installed (vertical only) or field-installed accessory (vertical or horizontal) on all SmartVu units.
      - b) EconoMi\$er2 economizers are controlled by SmartVu, which shall be 4 to 20mA design.
      - c) SmartVu controls meet California's Title 24 section 120.2 mandatory requirements for economizer Fault Detection and Diagnosis.
      - d) The control shall include all sensors to provide free cooling economizer operation based on dry bulb, enthalpy, differential dry bulb, or differential enthalpy changeover control and dewpoint cut-off.
      - e) Shall be designed to spring return close outside air damper during loss of power.
      - f) Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
      - g) The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy.
      - h) Controller shall drive outside air dampers completely closed when the unit is in the unoccupied period.
10. Propane Conversion Kit:
- a. Package shall contain all the necessary hardware and instructions to convert a standard natural gas unit for use with liquefied propane, up to 7000 ft (2134 m) elevation.
11. High Altitude Gas Conversion Kit:
- a. Package shall contain all the necessary hardware and instructions to convert a standard natural gas unit to operate from 2000 ft to 7000 ft (610 m to 2134 m) elevation with natural gas.
12. Unit-Mounted, Non-Fused Disconnect Switch:
- a. Switch shall be factory-installed, internally mounted.
  - b. National Electric Code (NEC) and ETL/UL approved non-fused switch shall provide unit power shutoff.
  - c. Shall be accessible from outside the unit.
  - d. Shall provide local shutdown and lockout capability.
  - e. Sized only for the unit as ordered from the factory. Does not accommodate field-installed devices.
13. HACR Breaker:
- a. These manual reset devices provide overload and short circuit protection for the unit. Factory wired and mounted with the units, with access cover to help provide environmental protection. On 575-v applications, HACR breaker can only be used with WYE power distribution systems. Use on Delta power distribution systems is prohibited.
  - b. Sized only for the unit as ordered from the factory. Does not accommodate field-installed devices.
14. Convenience Outlet:
- a. Powered convenience outlet:
    - 1) Outlet shall be powered from main line power to the rooftop unit.
    - 2) Outlet shall be powered from line side or load side of disconnect by installing contractor, as required by code. If outlet is powered from load side of disconnect, unit electrical ratings shall be ETL/UL certified and rated for additional outlet amperage.
    - 3) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
    - 4) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
    - 5) Voltage required to operate convenience outlet shall be provided by a factory-installed step-down transformer.
    - 6) Outlet shall be accessible from outside the unit.
    - 7) Outlet shall include a field-installed "Wet in Use" cover.

- b. Non-powered convenience outlet:
  - 1) Outlet shall be powered from a separate 115/120-v power source.
  - 2) A transformer shall not be included.
  - 3) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
  - 4) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
  - 5) Outlet shall be accessible from outside the unit.
  - 6) Outlet shall include a field-installed “Wet in Use” cover.
- 15. Outdoor Airflow Measuring:
  - a. Future the National Fuel and Gas (NFG) code.
- 16. Thru-the-Base Connectors (07 models only):
  - a. Kit shall provide connectors to permit thru-the-bottom electrical connections to be brought to the unit through the unit basepan and thru-the-curb gas connection.
  - b. Maximum of four connection locations per unit.
- 17. Modulating Power Exhaust:
  - a. Future Release.
- 18. Roof Curbs (Vertical):
  - a. Full perimeter roof curb with exhaust capability providing separate air streams for energy recovery from the exhaust air without supply air contamination.
  - b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
  - c. Permits installation and securing of ductwork to curb prior to mounting unit on the curb.
- 19. Thru-the-Bottom Utility Connectors:
  - a. Kit shall provide connectors to permit electrical and gas connections to be brought to the unit through the basepan.
- 20. Indoor Air Quality (CO<sub>2</sub>) Sensor:
  - a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
  - b. The IAQ sensor shall be available in duct mount, wall mount, or wall mount with LED display. The setpoint shall have adjustment capability.
- 21. Smoke Detectors (factory-installed only):
  - a. Shall be a 4-wire controller and detector.
  - b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.
  - c. Shall use magnet-activated test/reset sensor switches.
  - d. Shall have tool-less connection terminal access.
  - e. Shall have a recessed momentary switch for testing and resetting the detector.
- f. Controller shall include:
  - 1) One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control panel.
  - 2) Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
  - 3) One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
  - 4) Capable of direct connection to two individual detector modules.
  - 5) Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.
- 22. Horn/Strobe Annunciator:
  - a. Provides an audible/visual signaling device for use with factory-installed option or field-installed accessory smoke detectors.
    - 1) Requires installation of a field-supplied 24-v transformer suitable for 4.2 VA (AC) or 3.0 VA (DC) per horn/strobe accessory.
    - 2) Requires field-supplied electrical box, North American 1-gang box, 2 in. (51 mm) x 4 in. (102 mm).
    - 3) Shall have a clear colored lens.
- 23. Double Wall Construction:
  - a. The indoor air touching sections of the unit interior, including top, sides, and base pan, shall be covered with a galvanized steel liner over the R4 foil faced fiberglass insulation
- 24. Supply Duct Kit:
  - a. On 08-12 models, a supply air duct cover kit is required when field converting the factory standard vertical duct supply to horizontal duct supply configuration. One required per unit.
- 25. 4 in. Filter Rack:
  - a. Shall include a field or factory-installed filter rack that accepts nominal 4 in. filters.
  - b. Shall include factory or field-installed nominal 4 in. MERV 8 filters.
  - c. Shall include factory or field installed nominal 4 in. MERV 13 filters.
- 26. Low cfm EnergyX<sup>®</sup> energy recovery system  
Future Release.
- 27. High cfm EnergyX energy recovery system  
Future Release.
- 28. Outdoor Airflow Measuring Station  
Future Release.
- 29. High Short Circuit Current Rating (HSCCR)  
Future Release.

